



rear discharge □ side discharge □ flex-wing

Frontier Grooming Mowers

When you've got demanding mowing projects in store, why settle for anything less than equipment that's rugged, reliable, and ready to go when you are?

With Frontier grooming mowers, you don't have to settle. Whether you choose the versatile flex-wing mowers, powerful rear discharge mowers, or sturdy side discharge mowers, you get exceptional strength, performance, and dependability with every pass. And check out this added benefit: 5-year warranty on Frontier gearboxes!

All Frontier grooming mowers come standard with features like spring-loaded idlers for increased belt life, saving you downtime. Plus, all blades are made from heat-treated alloy steel for maximum performance in a variety of conditions. And floating hitches flex to allow the mower to better follow the terrain with less stress and wear to the tractor drawbar. Now you can equip your Frontier grooming mower with optional pneumatic tires. They flex to absorb weight; providing less ground pressure and less vibration.

All these benefits and more add up to unrivaled mowing capacity. Why settle for anything less?

FRONTIER
EQUIPMENT™
Rugged. Reliable. Ready.

www.BuyFrontier.com



Rear Discharge Mowers

Whether grooming your grounds, parks, or sports fields, Frontier rear discharge mowers have your cutting needs covered.

All four models feature a lubricated roller bearing design and bolt-through solid rubber tires, reducing the possibility of roll off. And all models come standard with a quick-detach chain shield assembly for added safety.

What's more, a rounded front/tapered rear deck design allows for close mowing along trees, fences, buildings, and other obstacles. You'll increase your productivity by reducing time spent trimming.

GM1060R

GM1072R

GM1084R

GM1190R

iMatch Quick-Attach Hitch System

Frontier rear and side discharge mowers can be configured to utilize the iMatch™ ASAE Category I quick-attach hitch system. The innovative and affordable iMatch system converts a 3-point hitch to fixed hooks and attaching points, which allows for easy connection to iMatch-compatible grooming mowers, rotary cutters, blades, ballast boxes, tillers, and more. Simply back up your tractor and slide on the PTO shaft. Available on all 4000, 4010, and 90 Series Tractors, iMatch is a welcome alternative to the sometimes challenging and awkward task of lining up 3-point hitch implements. iMatch™ hitch conversion kit sold separately.



Mowers – Rugged. Reliable. Ready.



Side Discharge Mowers

Frontier side discharge mowers provide a high-quality finish cut in a variety of applications.

Both models feature four stagger-mounted, spring-dampened caster wheels, allowing the mower to follow uneven rolling ground without scalping. And a lubricated roller bearing design and bolt-through solid rubber tires reduce the possibility of roll off.

The V-forward deck design creates a high velocity air tunnel for fast, even material distribution – even in difficult conditions. And v-belt drives provide quiet, smooth operation as they protect the tractor and mower from damage caused by sudden shock loads.

GM1060S □ GM1072S

Flex-Wing Mowers

Specifically designed for large-area turf mowing, Frontier flex-wing mowers turn major jobs into miniscule ones, saving you time and money.

Each model features flexible wing decks for superior performance in commercial mowing applications. You'll zip through terrain, leaving a finish-quality cut. Plus, all come equipped with round front, tapered deck-style mower decks for a closer trim.

For added safety, the transport latching mechanism automatically engages when the decks are raised into transport position, and a quick-detach chain shield assembly is standard.

FM1012R

FM1015R

FM1017R



specifications □ rear discharge and side discharge mowers

MODEL:	GM1060R	GM1072R	GM1084R	GM1060S	GM1072S	GM1190R
Type	Rear discharge	Rear discharge	Rear discharge	Side discharge	Side discharge	Rear discharge
Cutting width	60 inches	72 inches	84 inches	60 inches	72 inches	90 inches
Cutting height range	1 to 5 inches	1 to 5 inches	1 to 4-1/2 inches	1-1/2 to 6 inches	1-1/2 to 6 inches	1-1/2 to 8 inches
Tractor horsepower	15 to 40 hp	20 to 40 hp	25 to 40 hp	16 to 35 hp	16 to 35 hp	25 to 50 hp
Tractor PTO speed	540 rpm					
Hitch	Category 1					
Mower deck gearbox hp	40 hp	40 hp	40 hp	40 hp	40 hp	50 hp
Approximate weight	600 lb.	650 lb.	750 lb.	500 lb.	550 lb.	1,213 lb.
Drive type	Gearbox over v-belt	Gearbox over (2) v-belts				
Driveline	Category 3	Category 4				
Blade dimensions	(3) 1/4 x 2-1/2 inches	(3) 1/4 x 2-1/2 inches	(3) 5/16 x 2-1/2 inches	(3) 1/4 x 2-1/2 inches	(3) 1/4 x 2-1/2 inches	(6) 1/4 x 2-1/2 inches
Blade composition	Heat-treated alloy steel					
Blade spindles	(3) Cast iron					
Blade spindle bearings	Tapered roller					
Blade tip speed	16,830 fpm	16,830 fpm	16,730 fpm	15,200 fpm	16,600 fpm	15,570 fpm
Blade overlap	1-1/2 inches	1-1/2 inches	2 inches	1-1/8 inches	1 inch	1-1/4 inches
Cutting height adjustment	Spacer on caster	Adjustable arm				
Deck thickness	8-gauge steel plate	7-gauge steel plate				
Belts	B section, Kevlar®	Power band, B section, Kevlar®				
Belt adjustment	Spring-loaded idler					
Caster wheels	(4) 10 x 3-1/4 in., solid	(4) 13 x 5 in., solid				
Caster wheel bearings	Roller bearings	Roller bearings	Roller bearings	Roller bearings	Roller bearings	Tapered roller bearings
Pneumatic tires	Optional	Optional	Optional	Optional	Optional	Optional

specifications □ flex-wing mowers

MODEL:	FM1012R	FM1015R	FM1017R
Type	Flex-wing, rear discharge	Flex-wing, rear discharge	Flex-wing, rear discharge
Cutting width	12 feet	15 feet	17 feet
Cutting height range	1 to 5 inches	1 to 5 inches	1 to 5 inches
Wing deck cutting width	4 feet	5 feet	6 feet
Center deck cutting width	5 feet	6 feet	6 feet
Deck overlap	6 inches	6 inches	6 inches
Overall width	146 inches	182 inches	206 inches
Transport width	99 inches	100 inches	98 inches
Maximum overall length	173 inches	176 inches	176 inches
Transport length	158 inches	161 inches	161 inches
Transport height	72 inches	99 inches	105 inches
Tractor horsepower	30 to 80 hp	35 to 80 hp	40 to 80 hp
Tractor PTO speed	540 rpm	540 rpm	540 rpm
Hitch	Drawbar	Drawbar	Drawbar
Splitter gearbox hp	100 hp	100 hp	100 hp
Mower deck gearbox hp	40 hp	40 hp	40 hp
Approximate weight	2,900 lb.	3,120 lb.	3,270 lb.
Transport tongue weight	700 lb.	720 lb.	800 lb.
Operating tongue weight	310 lb.	330 lb.	400 lb.
Ground pressure	9.0 lb. per square inch	9.7 lb. per square inch	10.2 lb. per square inch
Drive type	Gearbox over v-belt	Gearbox over v-belt	Gearbox over v-belt
Gearbox ratio	1:1.92	1:1.92	1:1.92
Wing Driveline	Category 3	Category 3	Category 3
Blade dimensions	(7) 1/4 x 2-1/2 inches	(9) 1/4 x 2-1/2 inches	(9) 1/4 x 2-1/2 inches
Blade composition	Heat-treated alloy steel	Heat-treated alloy steel	Heat-treated alloy steel
Blade spindles	(7) Cast iron	(9) Cast iron	(9) Cast iron
Blade spindle bearings	Tapered roller	Tapered roller	Tapered roller
Blade tip speed	16,950 fpm	16,950 fpm	16,950 fpm
Blade overlap	1-1/2 inches	1-1/2 inches	1-1/2 inches
Cutting height adjustment	Spacer on caster	Spacer on caster	Spacer on caster
Hitch adjustment	Self-leveling, multi-position	Self-leveling, multi-position	Self-leveling, multi-position
Input driveline	Category 4 CV	Category 4 CV	Category 4 CV
Deck thickness	8-gauge steel plate	8-gauge steel plate	8-gauge steel plate
Deck lift cylinders	3-1/2 x 10-inch, single acting	3-1/2 x 10-inch, single acting	3-1/2 x 10-inch, single acting
Mainframe construction	3-inch square tubing	3-inch square tubing	3-inch square tubing
Belts	B section, Kevlar®	B section, Kevlar®	B section, Kevlar®
Belt adjustment	Spring-loaded idler	Spring-loaded idler	Spring-loaded idler
Caster wheels	(8) 15 x 6-6 pneumatic	(8) 15 x 6-6 pneumatic	(8) 15 x 6-6 pneumatic
Caster wheel bearings	Roller bearings	Roller bearings	Roller bearings
Transport tires	(2) 20.5 x 8-10	(2) 20.5 x 8-10	(2) 20.5 x 8-10

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