

SCHULTE®

FLX-1510

ROTARY CUTTERS

Published: 14/01

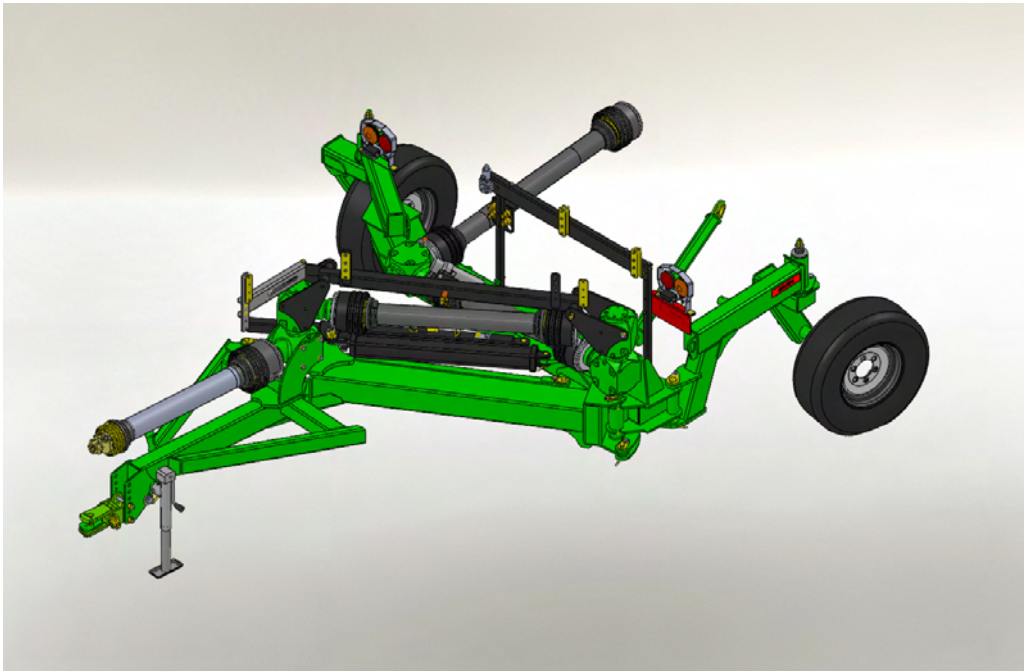
S/N A10510232404 – A10510375509 inclusive

Part No. A105-010P

PARTS MANUAL



An Operators Manual with IMPORTANT Safety, Assembly, Operation and Maintenance information was packaged with this Parts Manual during final inspection at the factory. If the Operators Manual is missing at any time, please contact Schulte Industries Ltd. At (306) 287-3715 to receive your free replacement manual.



Schulte Industries Ltd.
PO Box 70
Englefeld Saskatchewan
Canada S0K 1N0
Tel. (306) 287-3715
Fax. (306) 287-3355
Parts Fax. (306) 287-4066
Email: info@schulte.ca
Web: www.schulte.ca



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Parts Ordering Guide

The following instructions are offered to help eliminate delay and error in processing purchase orders for the equipment in this section.

1. The Purchase Order must include the name and address of the person or organization ordering the parts, who should be charged, and if possible, the serial number of the machine for which the parts were ordered.
2. The Purchase Order must clearly list the quantity of each part, the complete and correct part number, and the description of the part.
3. Schulte Industries Ltd reserves the right to substitute parts where applicable.
4. Schulte Industries Ltd reserves the right to change prices without prior notice.

NOTE: Please refer to the Safety Section in the front of the Operators Manual for the proper Part Number when ordering Replacement Safety Decals. Safety decals are available free of charge from the Schulte Parts Department.

NOTE: If the Operators Manual does not accompany this Parts Manual please obtain one, free of charge from the Schulte Parts Department. DO NOT operate this implement unless you READ, UNDERSTAND, and FOLLOW the Safety and Operation instructions contained in the Operators Manual

NOTE: Please note that the appearance of some parts may vary from the artwork shown in the Manual.



For maximum safety and to guarantee optimum product reliability, always use genuine Schulte Parts. The use of inferior replacement parts may cause premature or catastrophic failure, which could result in serious injury or death.

Direct any questions regarding parts to:

Schulte Industries Ltd ®
P.O. Box 70
Englefeld, Saskatchewan
Canada S0K 1N0
Phone: (306)-287-3715
Parts Fax: (306) 287-4066
Email: info@schulte.ca

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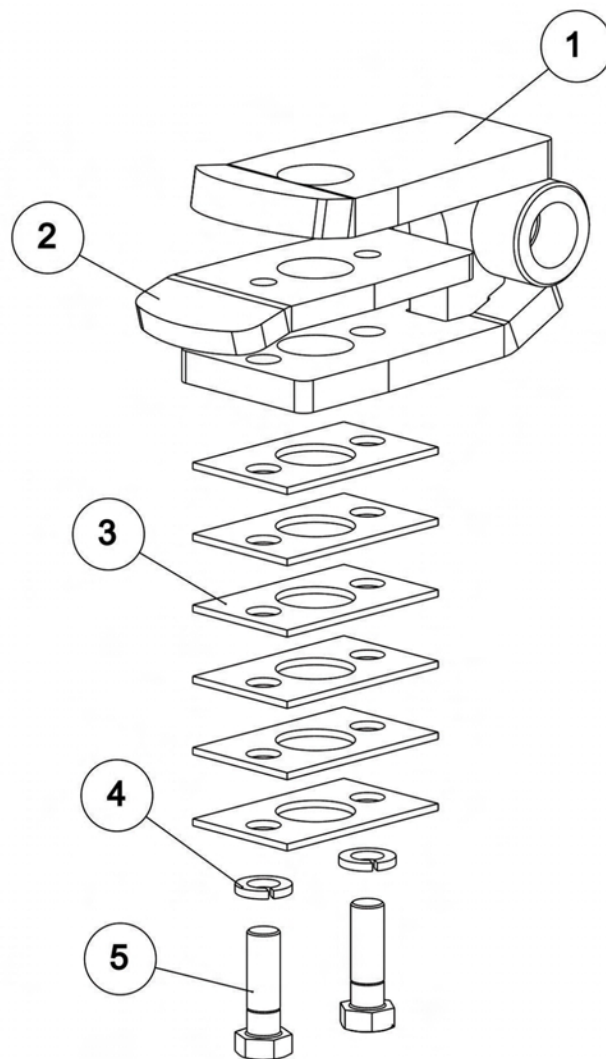
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FLX-1510 - HITCH ASSEMBLY - REV 2010-07

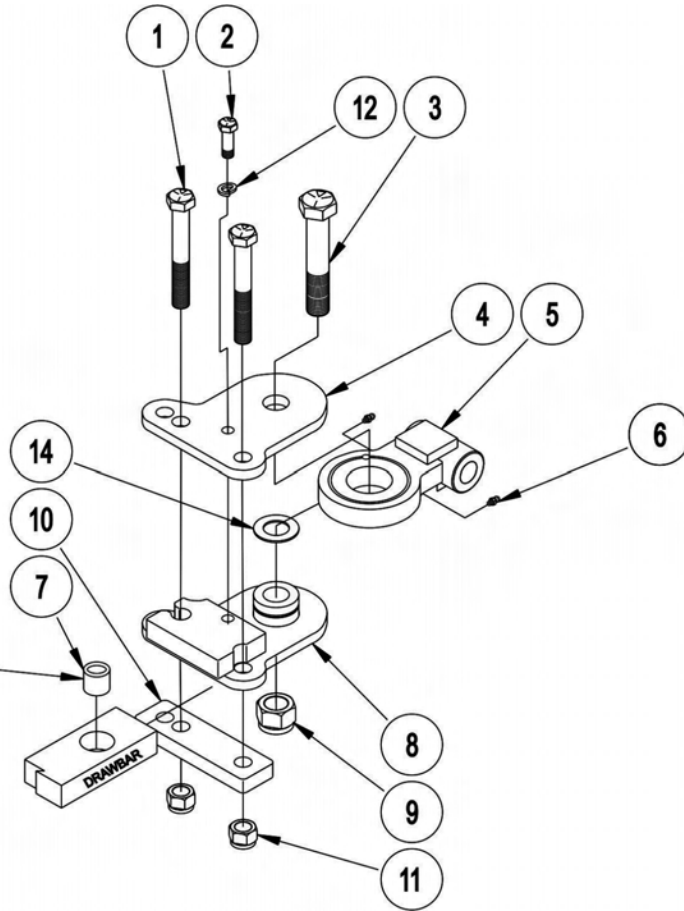
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ITEM	PART NO.	QTY.	DESCRIPTION
1	330-575	1	GEARBOX R+1:1 1-3/4Z20
	330-544	1	TOP SWIVEL GEARBOX C/W THRU SHAFT
	330-545	1	BOTTOM SWIVEL GEARBOX C/W THRU SHAFT
2	250-057	1	BOLT 1/2 X 2 UNC GR5
3	273-006	4	GREASE NIPPLE SELF-TAP 1/4-28
4	A101-145	1	PIN HITCH FRAME 2X7-23/32UL HARDENED
5	262-004	1	ROLL PIN 3/8 X 3
6	A105-110	1	HITCH
7	250-127	1	BOLT 1 X 2-1/2 UNC GR5 PLATED
8	232-575	1	SCREW JACK SIDE WIND 10"
9	232-627A	1	PULL PIN ASSEMBLY
10	256-0011	1	WASHER, 1-1/32" ID X 2-1/2" OD X 1/4" THK
11	S000-011	1	SAFETY CHAIN 1/4"X59" 10000LB
12	270-002	1	LOCKNUT 1" UNC
13	250-060	2	BOLT, 1/2" X 1-3/4" UNC GR5 PLATED
14	256-011	3	WASHER, 1/2" AS A 9/16" X 1-3/8" X 0.109"
15	CS01-134	1	PIN 1" X 4-11/16"
16	257-060	3	CENTERLOCK FLANGE NUT 1/2" UNC
17	C000-360	1	ADJUSTABLE CLEVIS
18	A101-170	1	PRECISION HITCH ADAPTER
19	250-107	2	BOLT 3/4 X 6 UNC GR5 PLATED
20	270-001	2	LOCKNUT 3/4 UNC PLATED
21	362-015	2	TENSION BUSHING 1" X 1-1/4" X 1" LG
22	R400-134	1	PIN 1 X 4 U.L.
23	250-095	8	BOLT 5/8" X 1-1/2" UNC GR5 PLATED
24	255-005	8	LOCKWASHER 5/8"
25	256-0533	1	MACHINE BUSHING, 2" ID X 3" OD X 10 GA
26	273-011	1	GREASE NIPPLE 1/4-28 90DEG.
27	262-006	1	ROLL PIN 3/8 X 2



ITEM	PART NO.	QTY.	DESCRIPTION
1	C000-361	1	HITCH BLOCK
2	C000-363	1	WEAR PLATE
3	C000-362	6	SPACER PLATE
4	255-005	2	LOCKWASHER, 5/8"
5	250-090	2	BOLT, 5/8" X 2" UNC
	C000-360	1	ADJUSTABLE CLEVIS

NOTE: SPACER IS PROVIDED TO REDUCE THE CLEARANCE BETWEEN THE RETAINING BOLT AND HITCH PIN HOLE. IF THE HITCH PIN HOLE IS 1-1/4" DIA. OR LESS THE SPACER IS NOT REQUIRED



ITEM	PART NO.	QTY.	DESCRIPTION
1	250-109	2	BOLT, 3/4 X 5-1/2 UNC
2	250-059	1	BOLT, 1/2 X 1-1/2 UNC
3	250-146	1	BOLT, 1-1/8 X 5-1/2 UNF GR8
4	C000-303	1	DRAW BAR CLEVIS TOP
5	C000-301	1	HITCH TONGUE
6	273-001	2	GREASE NIPPLE, 1/8 NPT
7	C000-305	1	SPACER
8	C000-302	1	DRAW BAR CLEVIS BASE
9	257-003	1	LOCK NUT, 1-1/8 UNF
10	C000-304	1	CLAMP BAR
11	270-001	2	LOCK NUT, 3/4" UNC
12	255-009	1	LOCK WASHER, 1/2
14	256-0712	1	MACHINE BUSHING SPACER (ONLY REQUIRED IF HITCH TONGUE IS TIGHT)
	C000-300	1	COMPLETE PRECISION HITCH

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FLX-1510 - CENTER FRAME ASSEMBLY - REV 2014-01

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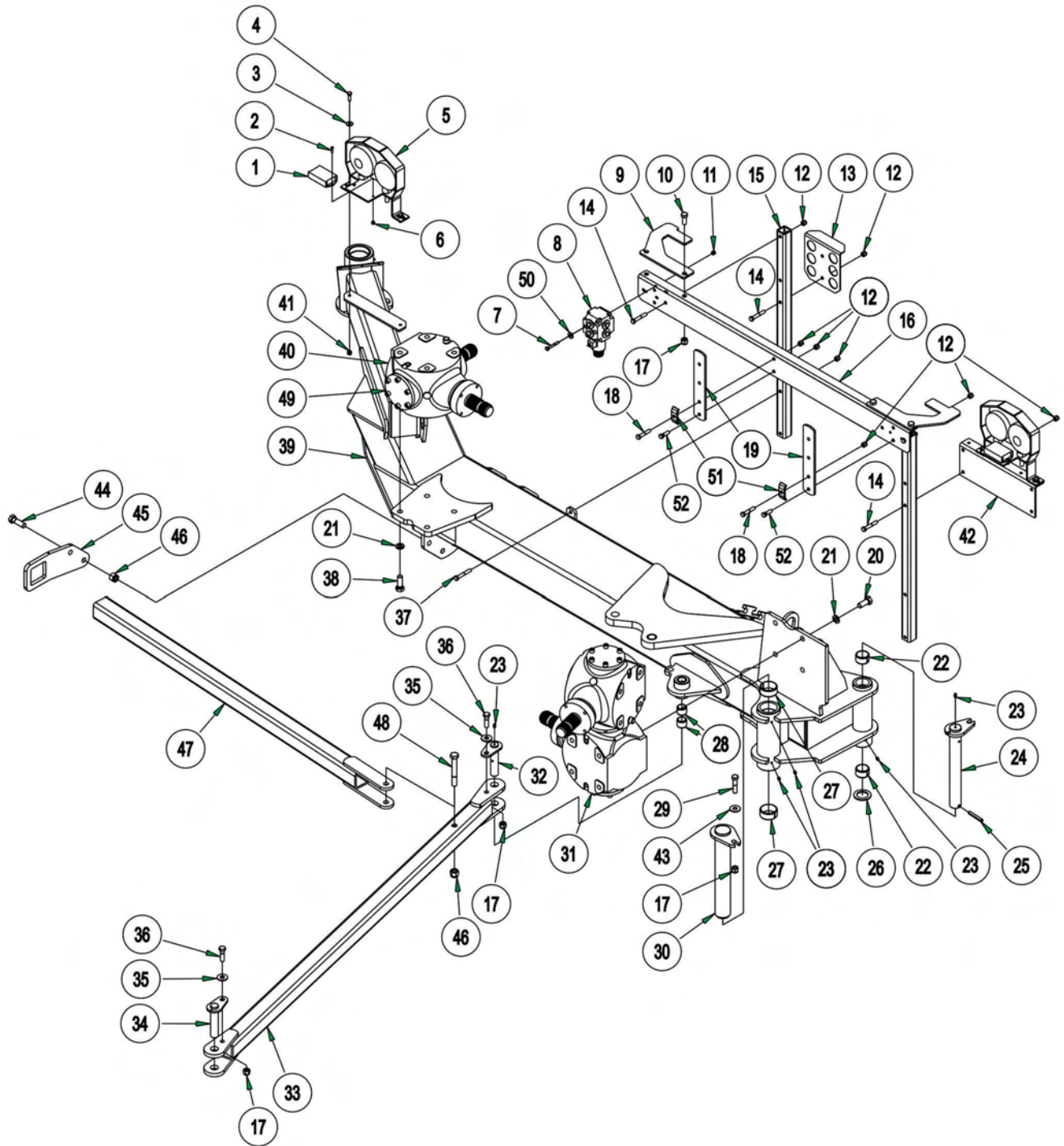
ITEM	PART NO.	QTY.	DESCRIPTION
1	250-019	2	BOLT, 3/8" X 1-1/4" UNC GR5 PLATED
2	C000-001	9	HOSE AND TUBE CLAMP 1/2"
3	A105-182	1	BRACKET, HOSE ORGANIZER
4	270-017	11	LOCKNUT, 3/8" UNC PLATED
5	A105-173	1	HOSE ARM
6	250-046	1	BOLT, 1/2" X 5" UNC GR5 PLATED
7	250-032	9	BOLT, 3/8" X 2" UNC GR5 PLATED
8	257-060	3	CENTERLOCK FLANGE NUT 1/2" UNC
9	270-025	2	LOCKNUT 1/4 UNC PLATED
10	280-202	1	4" PLASTIC MANUAL STORAGE CANNISTER
11	256-018	2	WASHER 1/4"
12	250-002	2	BOLT, 1/4" X 1" UNC GR5 PLATED
13	A105-180	1	GEARBOX REAR ALIGNMENT BAR
14	250-135	2	BOLT 3/4 X 10 UNC GR5 PLATED
15	A105-155	2	SPACER
16	270-001	2	LOCKNUT 3/4 UNC PLATED
17	250-095	12	BOLT 5/8" X 1-1/2" UNC GR5 PLATED
18	255-005	12	LOCKWASHER 5/8"
19	A105-154	4	PLATE GEARBOX MOUNTING BP 2100
20	330-575	1	GEARBOX R+1:1 1-3/4Z20
	330-544	1	TOP SWIVEL GEARBOX C/W THRU SHAFT (COMES WITH 330-575)
	330-545	1	BOTTOM SWIVEL GEARBOX C/W THRU SHAFT (COMES WITH 330-575)
22	273-006	5	GREASE NIPPLE SELF-TAP 1/4-28
23	A101-140	1	PIN TRANSPORT 1" X 3-19/32" UL
24	300-012	1	LINCH PIN 1/4 STANDARD
25	A105-128	1	TRANSPORT LOCK INNER
26	A105-130	2	STOP PLATE
27	270-004	2	LOCKNUT 5/8 UNC PLATED
28	250-084	2	BOLT, 5/8" X 4-1/2" UNC GR5
29	A105-140	1	CYLINDER PIN LOCKING, FLEX ARM
30	262-006	1	ROLL PIN 3/8 X 2
31	250-063	3	BOLT, 1/2" X 1" UNC GR5 PLATED
32	256-011	5	WASHER 1/2 AS A 9/16 X 1-3/8 X .109
33	A101-146	2	PIN CASTOR LINK 1" X 2-25/32" UL
34	A105-125	1	CASTOR LINK
36	362-011	1	TENSION BUSHING 1" X 1-1/4" X 1-1/2" LONG
37	A101-141	1	PIN ARM 2" X 12-3/8" UL HARDENED
38	250-0542	1	BOLT 1/2" X 2-1/4" UNC GR5 PLATED
39	100-4336	1	HYDRAULIC CYLINDER 40WD36-200 4X36
40	362-015	1	TENSION BUSHING 1" X 1-1/4" X 1" LONG
41	A105-105	1	ARM FLEX ARM

FLX-1510 - CENTER FRAME ASSEMBLY - REV 2014-01**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
42	262-004	1	ROLL PIN 3/8 X 3
44	362-019	2	TENSION BUSHING 2" I.D. X 2-1/4" O.D. X 1" LONG
45	A101-145	1	PIN HITCH FARMER 2X7-23/32UL HARD
46	250-057	1	BOLT 1/2 X 2 UNC GR5
47	C306-145	1	PIN 1" DIA HITCH MOUNT
48	A105-129	1	TRANSPORT LOCK OUTER
51	255-009	3	LOCKWASHER 1/2
52	302-015	1	CLEVIS PIN 1" X 2-7/8" U.L PL.
53	A105-153	1	GEARBOX FRONT ALIGNMENT BAR
54	262-006	3	ROLL PIN 3/8 X 2

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FLX-1510 - REAR FRAME ASSEMBLY - REV 2014-01



FLX-1510 - REAR FRAME ASSEMBLY - REV 2014-01

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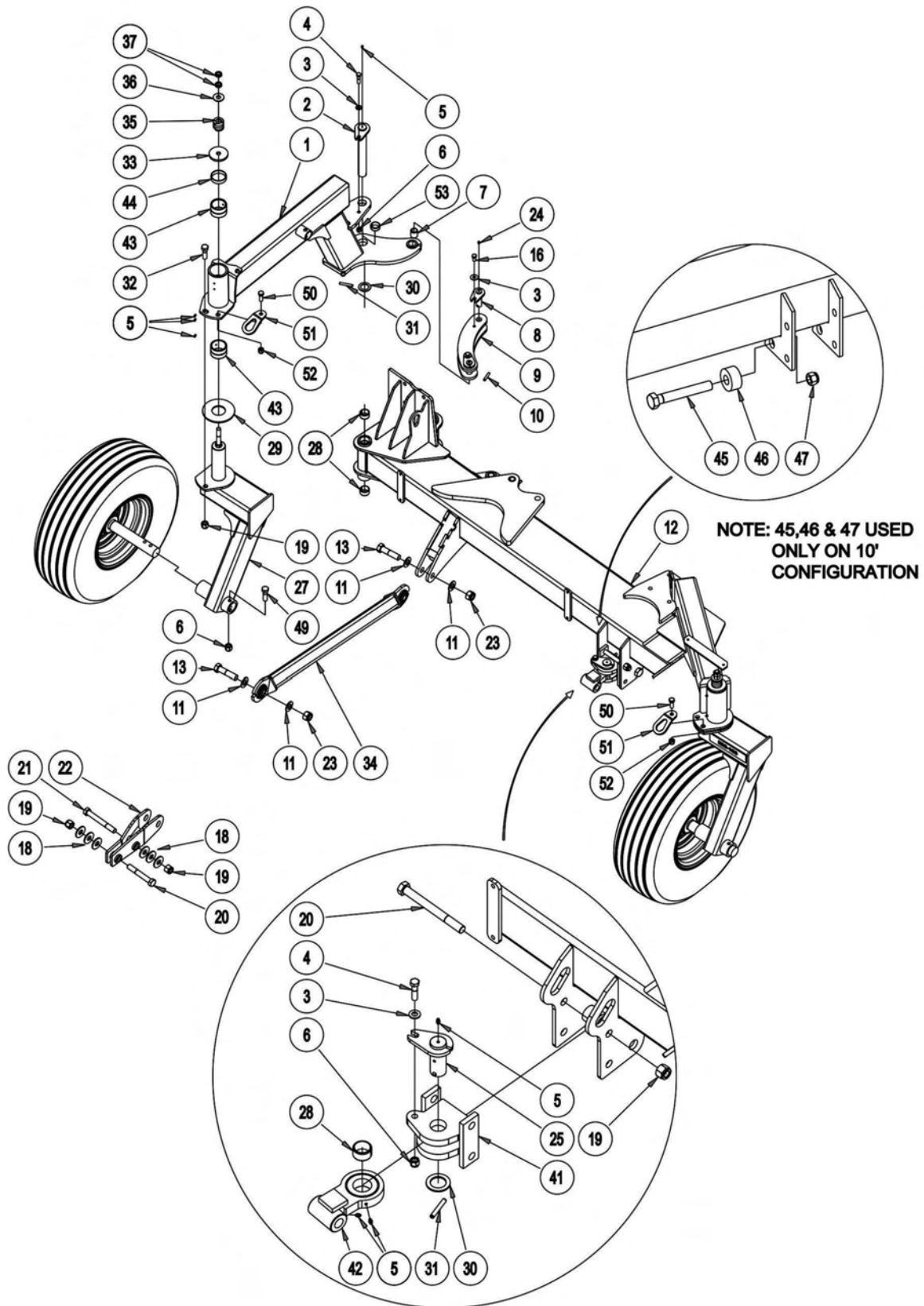
ITEM	PART NO.	QTY.	DESCRIPTION
1	S000-090	1	ADV. SFTY LIGHTING 15' FLEXARM
2	251-151	4	10-24 X 3/4 PHILLIPS MACHINESCREW
3	256-020	4	WASHER 5/16 AS TYPE A
4	250-007	4	BOLT 5/16 X 1 UNC GR5 PLATED
5	S000-101	2	LIGHT BRACKET ADVANCED LEGHTENG STYLE
6	270-028	4	LOCKNUT 10-24 NYLOCK
7	250-0041	2	BOLT 1/4 X 3 UNC GR5 PLATED
8	127-015	1	6 PORT SELECTOR VALVE ELECTRIC
9	A105-161	2	SHIPPING BRACKET 1-3/4"-20 IMPLEMENT
10	250-059	4	BOLT 1/2 X 1-1/2 UNC GR5
11	270-025	2	LOCKNUT 1/4 UNC PLATED
12	270-017	18	LOCKNUT 3/8 UNC PLATED
13	A105-179	1	PANEL HYDRAULIC BREAKAWAY
14	250-025	6	BOLT 3/8X2-1/4 UNC GR5 PLATED
15	A105-177	2	TUBE
16	A105-178	1	CROSS BAR HOSE ORGANIZER
17	257-060	7	CENTERLOCK FLANGE NUT 1/2" UNC
18	250-032	6	BOLT, 3/8" X 2" UNC GR5 PLATED
19	A105-181	2	HYDRAULIC CLAMP PLATE
20	250-095	4	BOLT, 5/8" X 1-1/2" UNC GR5 PLATED
21	255-005	4	LOCKWASHER 5/8
22	362-0121	2	TENSION BUSHING, 1-1/2" X 1-3/4" X 1"
23	273-006	5	GREASE NIPPLE SELF-TAP 1/4-28
24	A101-144	1	PIN, 1-1/2" X 11-11/32" UL HARDENED
25	262-005	1	ROLL PIN 3/8 X 2-1/2
26	256-055	1	MACHINE BUSHING, 1-1/2" X 2-1/4" X 10GA
27	362-019	2	TENSION BUSHING, 2" ID X 2-1/4" OD X 1" LG
28	362-015	2	TENSION BUSHING, 1" X 1-1/4" X 1" LG
29	250-0542	1	BOLT, 1/2" X 2-1/4" UNC GR5 PLATED
30	A101-141	1	PIN ARM 2" X 12-3/8" UL HARDENED
31	330-575	1	GEARBOX R+1:1 1-3/4Z20
	330-544	1	TOP SWIVEL GEARBOX C/W THRU SHAFT
	330-545	1	BOTTOM SWIVEL GEARBOX C/W THRU SHAFT
32	C306-148	1	PIN 1" DIA X 4-1/4"UL ZINC PL.
33	A105-126	1	STRUT
34	R400-134	1	PIN 1 X 4 U.L.
35	256-013	2	WASHER 1/2 AS TYPE A PLAIN
36	250-060	2	BOLT, 1/2" X 1-3/4" UNC GR5 PLATED
37	250-026	4	BOLT, 3/8" X 2-1/2" UNC GR5 PL.
38	250-093	4	BOLT, 5/8" X 1-3/4" UNC GR5 PLATED
39	A105-101	1	CROSS FRAME

FLX-1510 - REAR FRAME ASSEMBLY - REV 2014-01**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
40	330-557	1	GEARBOX B&P R=1:1 1-3/4" Z=20
41	270-020	4	LOCKNUT 5/16 UNC PLATED
42	A105-176	1	LIGHT MOUNT
43	256-013	1	WASHER 1/2 AS TYPE A PLAIN
44	250-090	2	BOLT 5/8 X 2 UNC GR5 PLATED
45	A105-157	1	LUG BRUSH GUARD MOUNT
46	270-004	1	LOCKNUT 5/8 UNC PLATED
47	A105-156	3	BRUSH GUARD
48	250-084	1	BOLT 5/8 X 4-1/2 UNC GR5
49	A101-174	1	PTO COVER STEEL
50	256-018	2	WASHER, 1/4"
51	C000-001	6	HOSE AND TUBE CLAMP 1/2"
52	250-019	2	BOLT, 3/8" X 1-1/4" UNC GR5 PLATED

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FLX-1510 - CASTOR FRAME ASSEMBLY - REV 2011-08



FLX-1510 - CASTOR FRAME ASSEMBLY - REV 2011-08

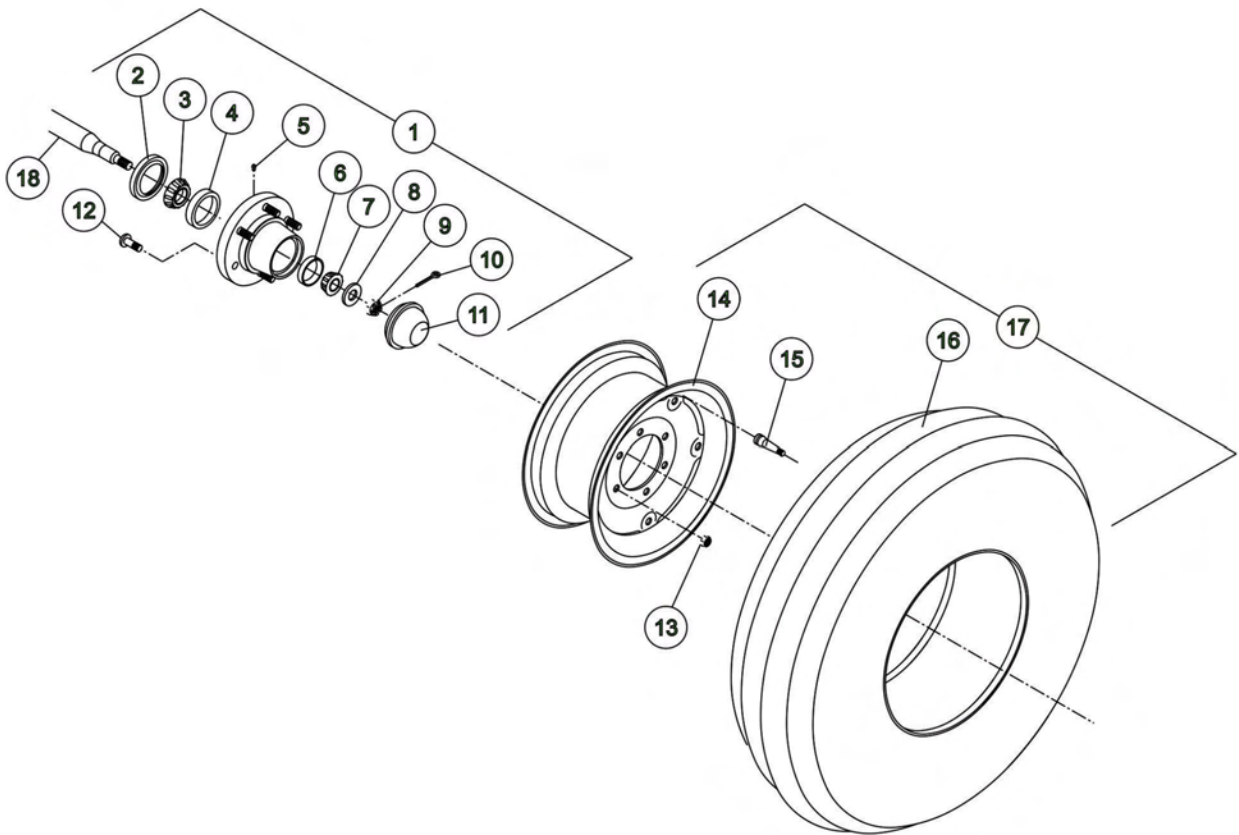
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ITEM	PART NO.	QTY.	DESCRIPTION
1	A105-115	1	CASTOR FRAME
2	A101-144	1	PIN, CASTOR FRAME, 1-1/2" X 11-11/32" UL, IND. HARD.
3	256-013	4	WASHER, 1/2 AS TYPE A, PLAIN
4	250-057	2	BOLT, 1/2" X 2" UNC, GR5
5	273-006	10	GREASE NIPPLE, SELF-TAP, 1/4-28
6	257-060	4	CENTERLOCK FLANGE NUT 1/2" UNC
7	362-011	1	TENSION BUSHING, 1"X 1-1/4" X 1-1/2" LG.
8	A101-146	2	PIN, CASTOR LINK, 1" X 2-25/32"UL
9	A105-125	1	CASTOR LINK
10	262-006	2	ROLL PIN, 3/8 X 2
11	256-001	4	WASHER 1", 1-1/16" ID X 2" OD SAE
12	A105-101	1	CROSS FRAME
13	250-123	2	BOLT, 1" X 4 1/2" UNC, GR5, PLATED
16	250-063	2	BOLT, 1/2" X 1" UNC, GR5, PLATED
18	256-003	6	WASHER, 3/4" ID X 1.5" OD
19	270-001	6	LOCKNUT, 3/4 UNC, PLATED
20	250-108	2	BOLT, 3/4 X 5 UNC, GR8, PLATED
21	250-107	1	BOLT, 3/4 X 6 UNC, GR5, PLATED
22	A101-175	1	FLEX ARM MOUNT, SERIES 3, 2009 AND NEWER
23	270-002	2	LOCKNUT, 1", UNC
24	273-011	2	GREASE NIPPLE, SELF TAP, 1/4-28, 90 DEGREE
25	A101-149	1	PIN, HITCH, 1-1/2" X 2-3/4" UL
27	A101-120	2	CASTOR
28	362-0121	3	TENSION BUSHING, 1-1/2" ID X 1-3/4" OD X 1" LONG
29	A101-124	2	DISC CASTOR, 2-17/32" ID X 6" OD 1/4" NYLATRON
30	256-0552	2	MACHINE BUSHING, 1-1/2" ID X 2-1/4" OD X 10 GA.
31	262-005	2	ROLL PIN, 3/8 X 2-1/2"
32	250-114	2	BOLT, 3/4" X 2-1/2" UNC, GR5, PLATED
33	A105-132	2	CASTOR WASHER, 1" ID X 3-1/2" OD
34	A105-127	1	FLEX ARM CUTTER STRUT, 44-3/4"
35	229-012	2	COMPRESSION SPRING, 7/16" WIRE, 1.5" PD , 2" FL
36	256-001	2	WASHER, 1", 1-1/16" ID X 2" OD SAE
37	257-006	4	JAM NUT 1" UNC PLATED
41	A101-132	1	HITCH CLEVIS, ROTARY CUTTER
42	A101-133	1	HITCH TONGUE, ROTARY CUTTER
43	364-001	4	NYLATRON BUSHING, 3" OD X 2-1/2" ID X 2" LG, GSMB
44	A101-123	2	CASTOR SPACER
45	250-145	1	BOLT, 1 X 4 UNC, GR5, PLATED
46	A105-131	1	SPACER, 10` LINK
47	270-002	1	LOCKNUT, 1", UNC
48	----	1	#`S 45,46 & 47 ARE FOR 10` CONFIGURATION ONLY

FLX-1510 - CASTOR FRAME ASSEMBLY - REV 2011-08**Continued...**

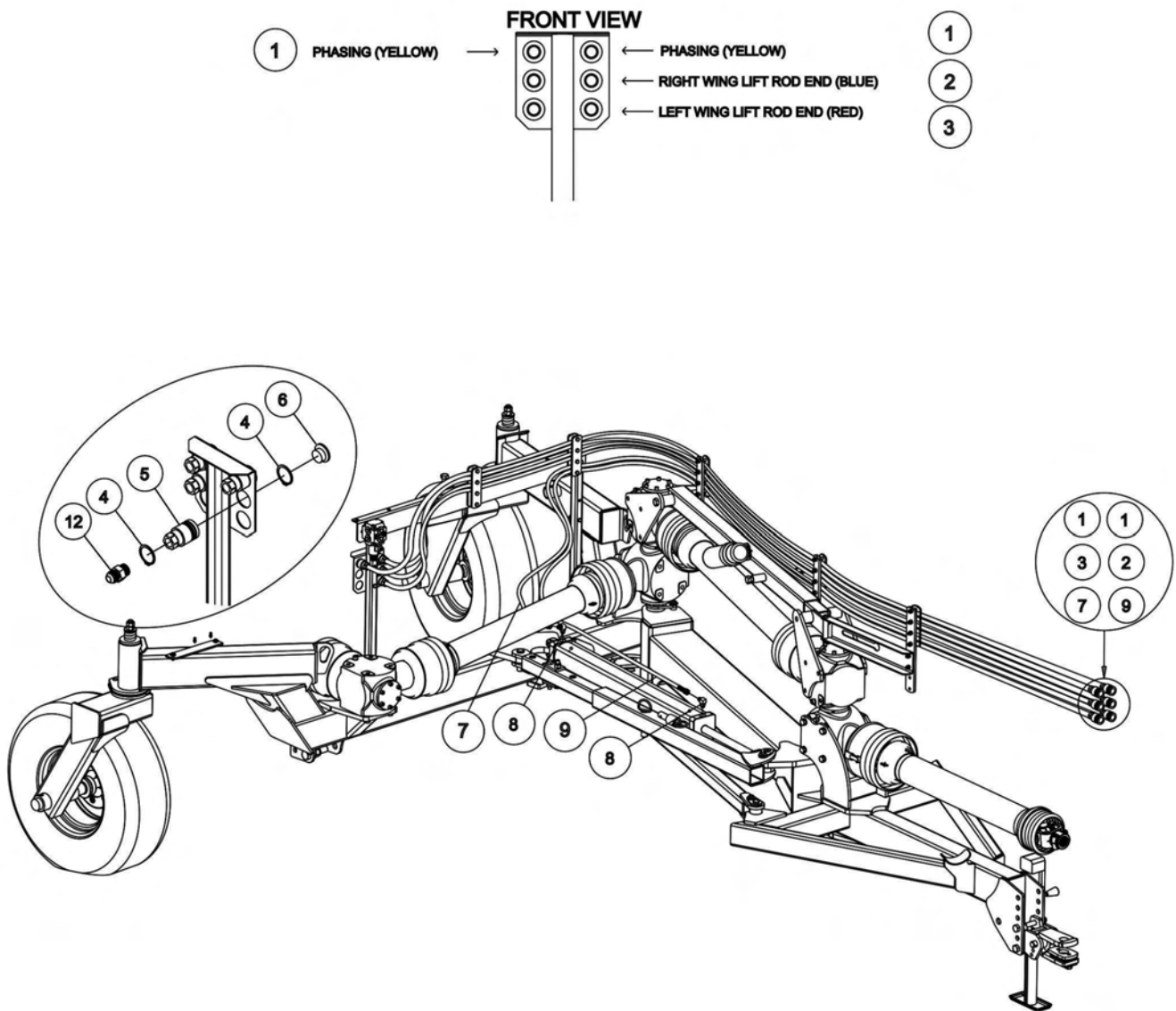
ITEM	PART NO.	QTY.	DESCRIPTION
49	250-050	2	BOLT, 1/2 X 3-1/2 UNC, GR5
50	250-093	2	BOLT, 5/8 X 1-3/4 UNC, GR5
51	S100-019	2	TIE DOWN LUG 1/2" MOUNTING
52	270-004	2	LOCKNUT 5/8" UNC PLATED
53	362-012	1	TENSION BUSHING 1-1/2" X 1-3/4" X 3/4" LG

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FLX-1510 - HUB & TIRE ASSEMBLY - REV 2011-01**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
1	206-003	1	HUB, H618 COMPLETE, INCLUDES REF #2-12
2	207-018	1	SEAL
3	207-013	1	BEARING
4	207-014	1	RACE
5	273-002	1	GREASE NIPPLE, 45° 1/8" NPT
6	207-016	1	RACE
7	207-015	1	BEARING
8	209-010	1	WASHER, 1"
9	209-011	1	CASTLE NUT, 1"-14 UNS
10	271-005	1	COTTER PIN, 3/16"
11	207-017	1	DUST CAP
12	207-048	6	WHEEL STUD 9/16" UNF
13	207-065	6	WHEEL NUT 9/16" UNF
14	201-020	1	WHEEL, 15 X 8 X 6 BOLT, 4000 LB.
15	211-002	1	VALVE STEM, TUBELESS
16	210-149	1	TIRE, 11L X 15, 12 PLY.
17	210-510	1	TIRE & WHEEL, FARM HWY 11L15X12 PLY ON 15X8X6 HP WHEEL 4000LB CAP
18	208-029	1	618 SPINDLE: 16-7/8" X 2": 2 BOLT HOLES
19	203-008	1	ASSEMBLY, HUB & SPINDLE, INCLUDES REF #1&18



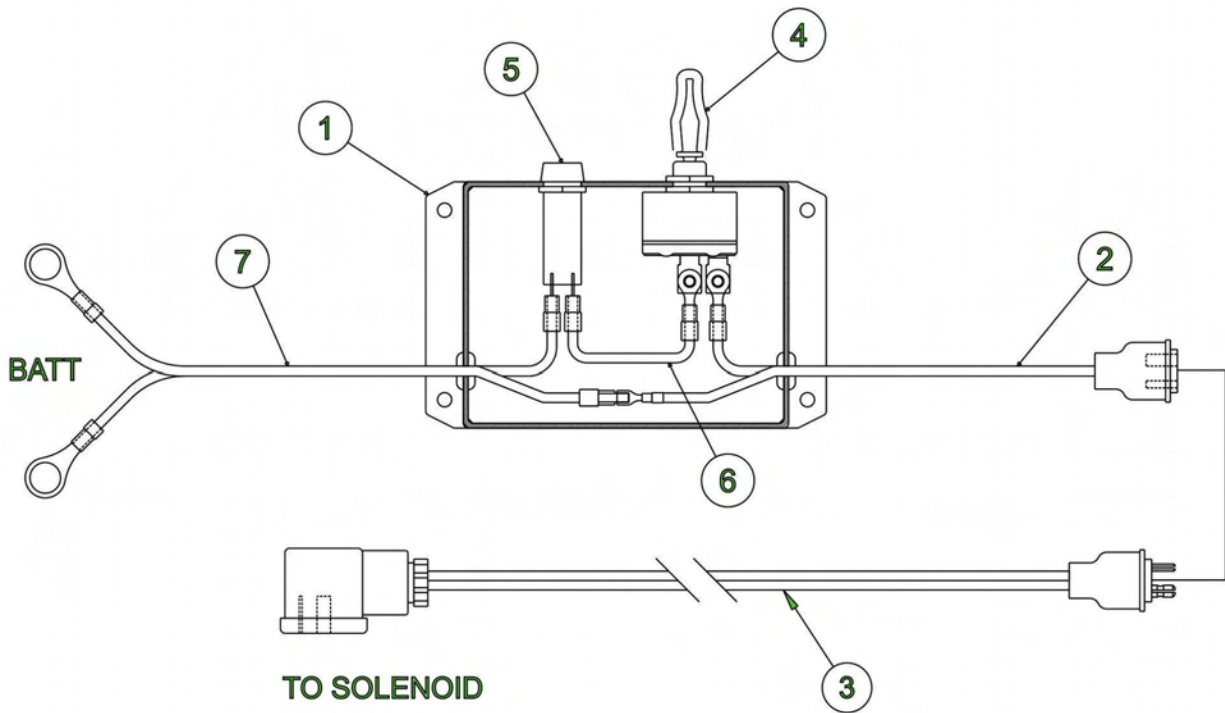
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ITEM	PART NO.	QTY.	DESCRIPTION
1	111-358	2	HOSE 3/8 X 242 8FJIC X 8MORB YELLOW
2	111-360	1	HOSE 3/8 X 242 8FJIC X 8MORB BLUE
3	111-359	1	HOSE 3/8 X 242 8FJIC X 8MORB RED
4	264-013	6	RETAINING RING EXTERNAL DAEMAR
5	108-108	6	COUPLER FEMALE #8 FORB POPPET
6	108-065	6	COUPLER PLUG 1/2" NPT
7	111-346	1	HYDRAULIC HOSE 3/8"X230" 8FJIC X 8MORB
8	108-043	4	ELBOW 90 3/4-16MORB X 3/4-16MJIC
9	111-348	1	HYDRAULIC HOSE 3/8"X266" 8FJIC X 8MORB
12	108-025	8	ADAPTER #8MALE ORB-#8MALE JIC

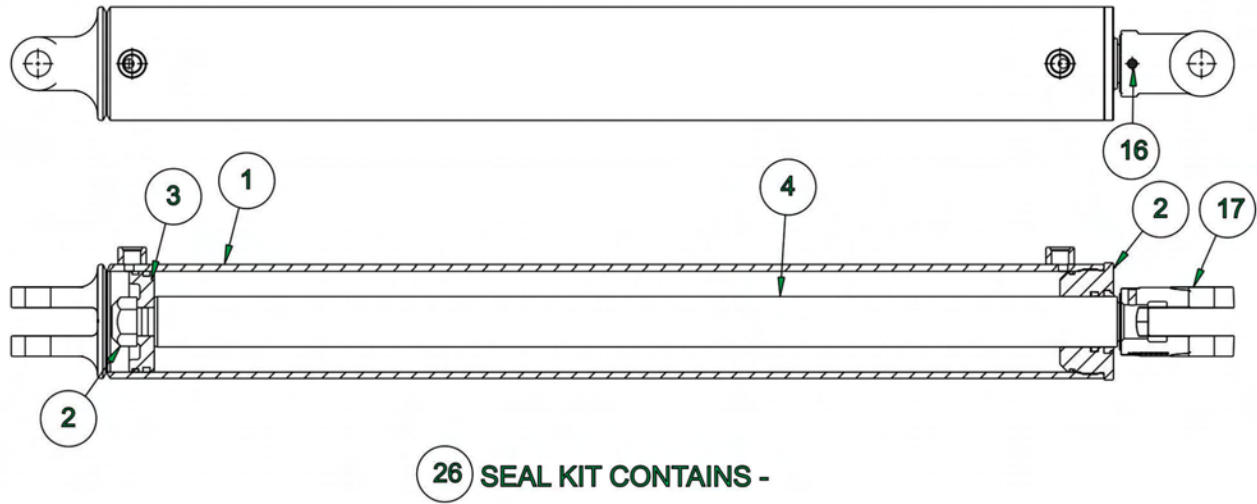
FLX-1510 - HYDRAULICS OPTIONAL SELECTOR VALVE - REV 2012-06**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
1	111-358	2	HOSE 3/8 X 242 8FJIC X 8MORB YELLOW
2	111-360	1	HOSE 3/8 X 242 8FJIC X 8MORB BLUE
3	111-359	1	HOSE 3/8 X 242 8FJIC X 8MORB RED
4	264-013	4	RETAINING RING EXTERNAL DAEMAR
5	108-108	2	COUPLER FEMALE #8 FORB POPPET
6	108-065	2	COUPLER PLUG 1/2" NPT
8	108-043	2	ELBOW 90 3/4-16MORB X 3/4-16MJIC
10	111-362	2	HYDRAULIC HOSE 3/8"X24" 8FJIC X 8MORB BLUE
11	111-361	2	HYDRAULIC HOSE 3/8"X24" 8FJIC X 8MORB RED
13	108-001	2	MALE ELBOW 3/4-16 JIC 37 DEG.
14	108-063	2	ADAPTER 3/4-16MORB X 3/4-16FJIC
15	127-015	1	6 PORT SELECTOR VALVE ELECTRIC BLACK
16	276-300	1	SWITCH & HARNESS TOGGLE STYLE
17	276-312	1	WIRING HARNESS MALE SOCKET CONNECTION
18	128-080	1	SOLENOID
19	111-327	2	HYDRAULIC HOSE 1/4 X 232 6FJIC X 8MORB
20	108-069	2	ELBOW 90DEG 8M ORBX6M JIC
21	127-020	1	6 PORT SELECTOR VALVE ELECTRIC SILVER

FLX-1510 - SELECTOR VALVE KIT (ELECTRICAL) - REV 2003-04

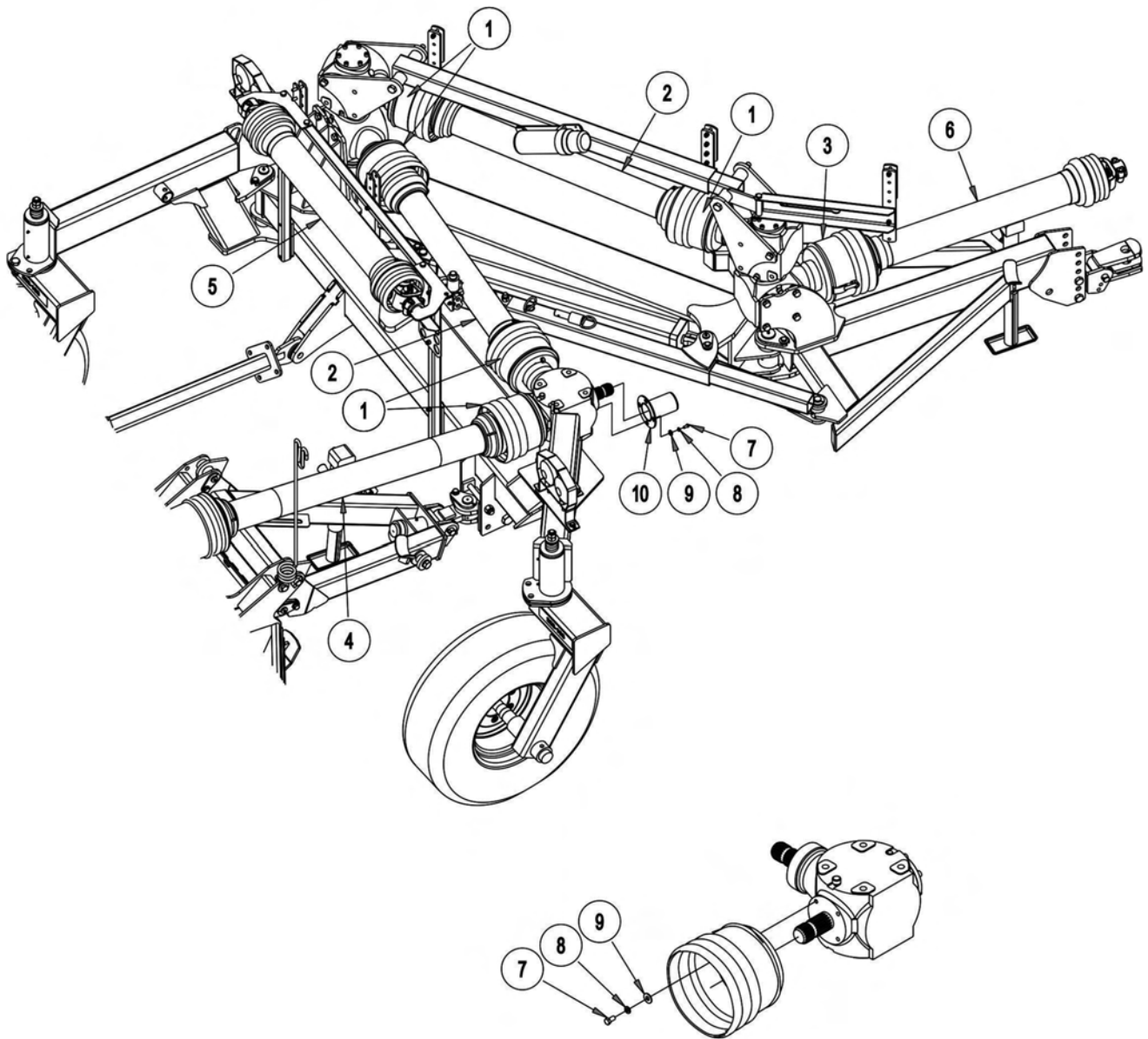


ITEM	PART NO.	QTY.	DESCRIPTION
1	276-299	1	SWITCH BOX
2	276-298	1	SWITCH HARNESS
3	276-312	1	SOLENOID HARNESS
4	275-001	1	TOGGLE SWITCH, COMPLETE
5	275-010	1	REPLACEMENT FUSE
6	276-297	1	JUMPER CABLE
7	276-296	1	POWER HARNESS
	276-300	-	COMPLETE SWITCH & HARNESS, INCL. 1,2,4,5,6,7



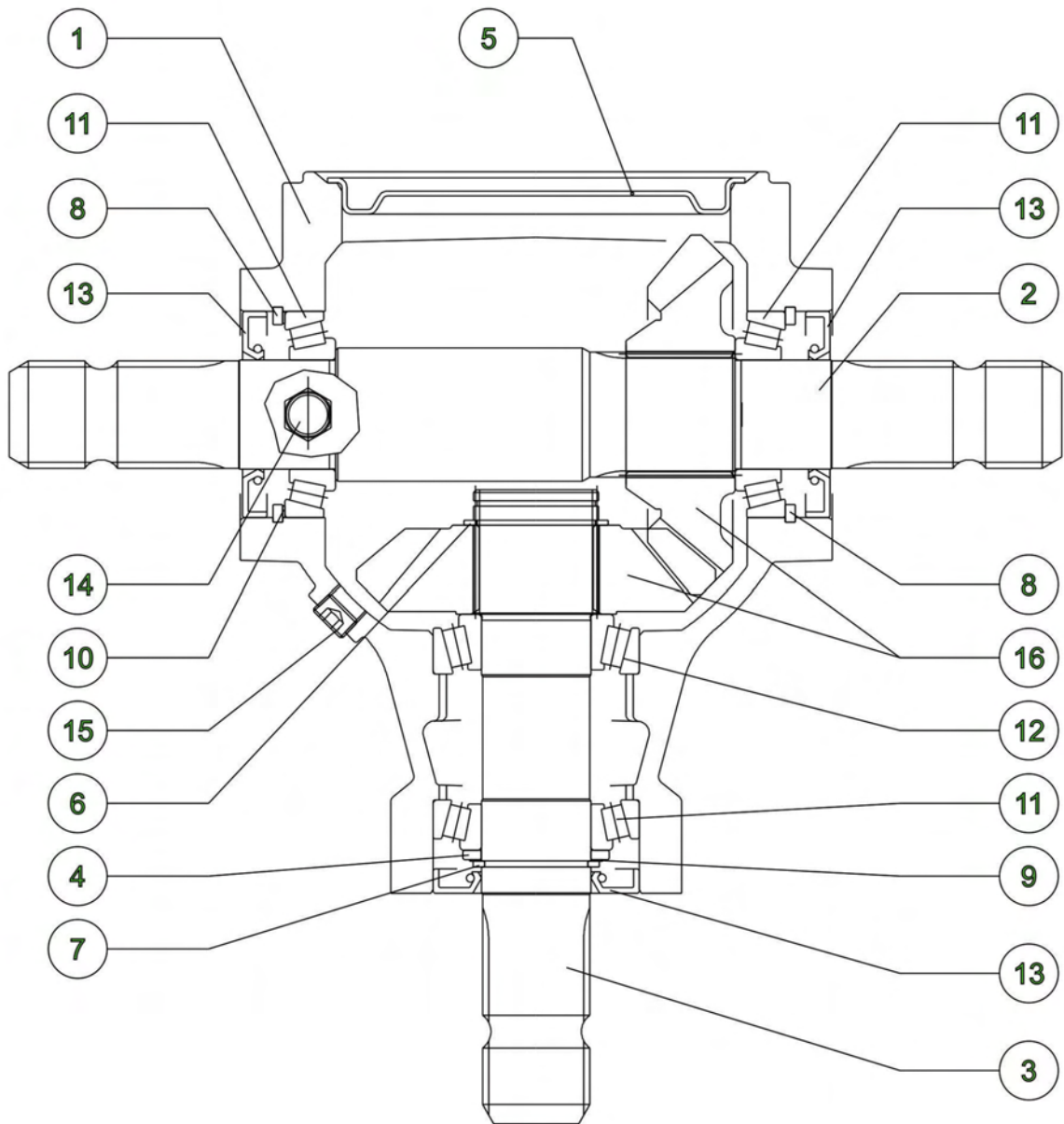
ITEM	PART NO.	QTY.	DESCRIPTION
1	101-418	1	CASING WELDED TUBE 4 X 36
2	101-419	1	CYLINDER HEAD 4"- 2" ROD
3	101-421	1	PISTON 4"
4	101-420	1	CYLINDER ROD 2" X 36"
16	101-322	1	SET SCREW
17	101-172	1	ROD CLEVIS 4X48
25	101-174	1	PISTON NUT 4X48
26	101-426	1	SEAL KIT 4" X 36"- 2" ROD
	100-4336	1	COMPLETE CYLINDER

FLX-1510 - DRIVELINE LAYOUT - REV 2010-07



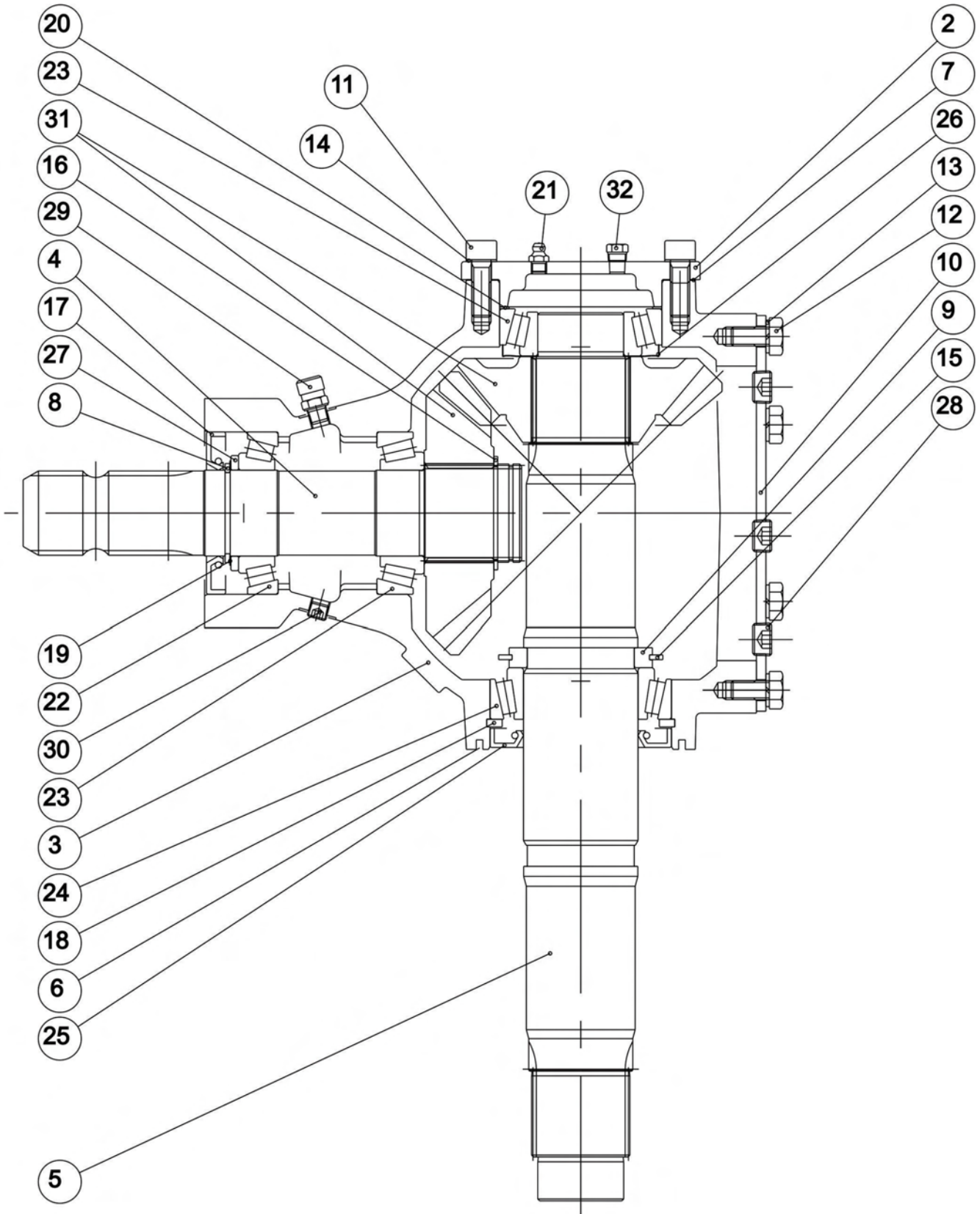
FLX-1510 - DRIVELINE LAYOUT - REV 2010-07**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
1	341-6240	5	SFT COUNTER CONE
2	340-857	2	U-JOINT SFT8 1-3/4Z20X1-3/4Z20
3	341-6242	1	SFT COUNTER CONE 252MM X 210MM LG
4	340-851	1	U-JOINT H8 1-3/4Z20X1-3/4Z20
5	340-851	1	TRACTORS TRANSPORT LOCATION FOR 340-851
6	-----	1	CV ASSEMBLY SUPPLIED WITH ROTARY CUTTER
7	250-017	26	BOLT 3/8 X 3/4 UNC GR5 PLATED
8	255-013	26	LOCKWASHER 3/8"
9	256-017	26	WASHER 3/8"
10	A101-174	1	PTO COVER STEEL



FLX-1510 - GEARBOX, 330-557 - REV 2006-08**Continued...**

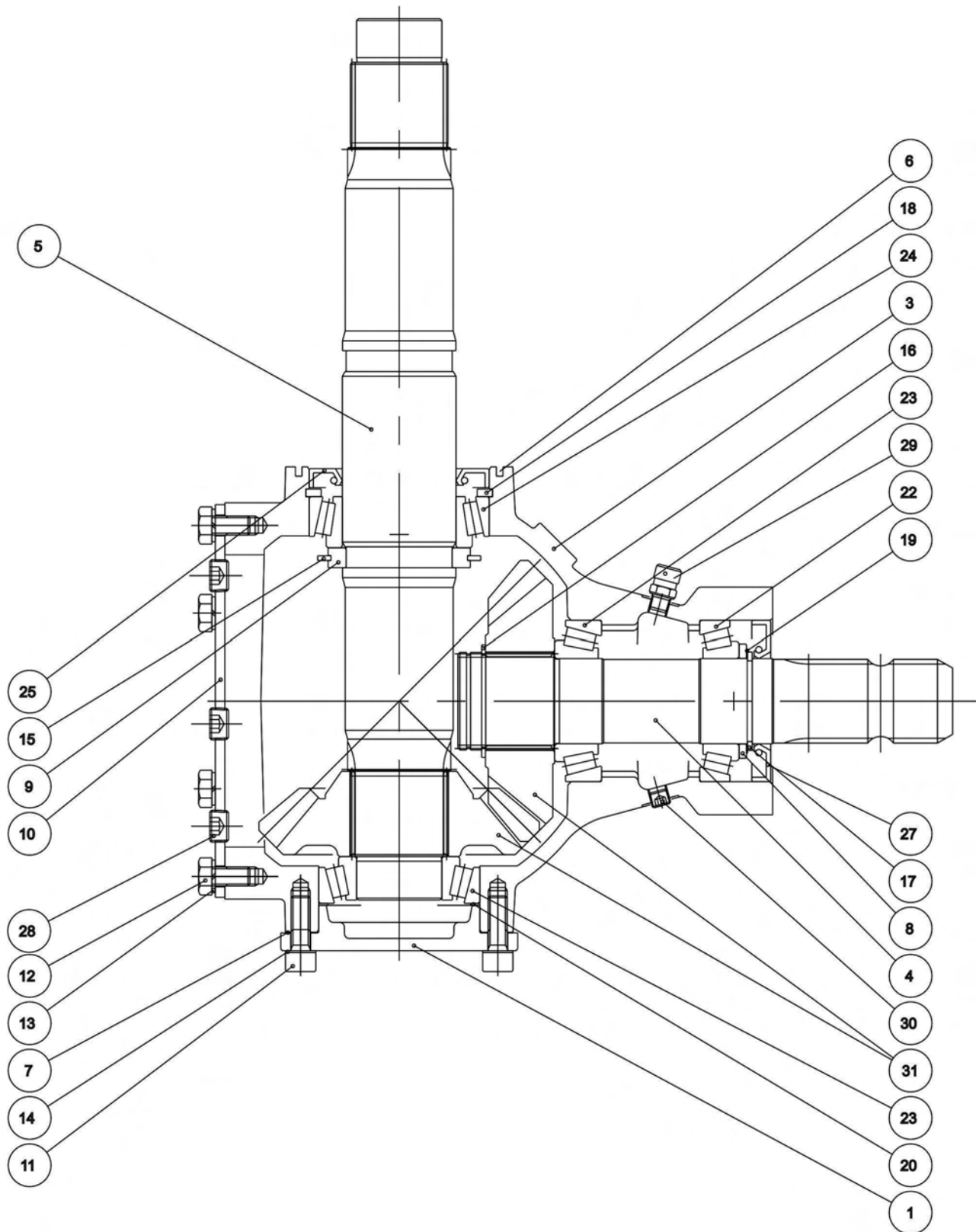
ITEM	PART NO.	QTY.	DESCRIPTION
1	331-592	1	HOUSING S2100100091
2	331-593	1	SHAFT 1-3/4 Z20
3	331-595	1	SHAFT 1-3/4 Z 20
4	331-596	1	SPACER
5	331-581	1	COVER
6	331-582	1	SNAP RING
7	331-963	1	SNAP RING S8146
8	331-552	2	SNAP RING INTERNAL .105" THICK
9	331-587	1	SHIM KIT
10	331-588	1	SHIM KIT
11	331-564	3	TAPERED BEARING & RACE
12	331-575	1	TAPERED ROLLER BEARING
13	331-9019	3	OIL SEAL
14	331-578	1	OIL BREATHER PLUG
15	331-561	2	PLUG
16	331-594	1	GEAR SET S2100100091
	330-557	1	COMPLETE GEARBOX



FLX-1510 - TOP GEARBOX, 330-544 - REV 2015-04**Continued...**

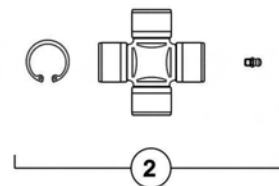
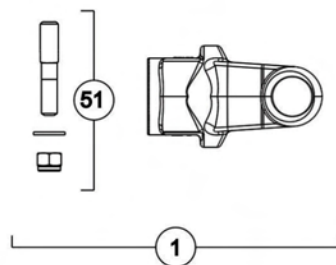
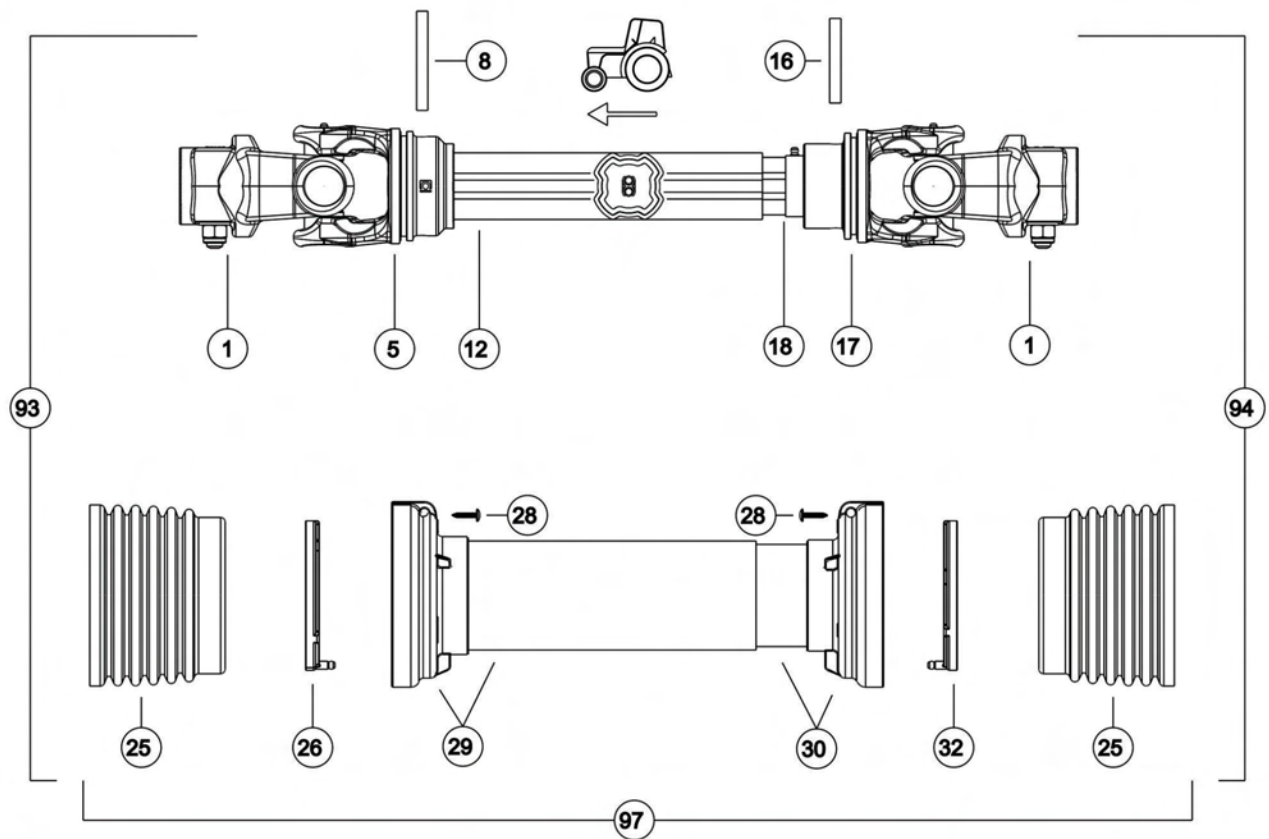
ITEM	PART NO.	QTY.	DESCRIPTION
2	331-597	1	TOP COVER
3	331-525	1	HOUSING
4	331-595	1	SHAFT 1-3/4 Z 20
5	331-526	1	SHAFT S2100
7	331-528	1	GASKET 86 X 120 X 0.20
6	331-527	1	BUSHING RING
8	331-596	1	SPACER
9	331-529	1	SPACER
10	331-531	1	COVER
11	331-532	4	BOLT SOCKET HEAD 10X30 CL12.9
12	331-533	6	BOLT 10X1.5 C. 8.8
13	331-990	6	WASHER
14	331-574	4	WASHER
15	331-534	1	CIRCLIP EXTERNAL 75X2.50 DIN471
16	331-582	1	SNAP RING
17	331-963	1	SNAP RING S8146
18	331-536	1	CIRCLIP EXT. 95X4.00 DIN472/2
19	331-587	1	SHIM KIT
20	331-588	1	SHIM KIT
21	331-537	1	GREASE FITTING M8Z1 STRAIGHT SB
22	331-564	1	TAPERED BEARING & RACE
23	331-575	2	TAPERED ROLLER BEARING
24	331-538	1	TAPERED ROLLER BEARING
25	331-539	1	OIL SEAL
26	331-540	1	OIL SEAL
27	331-9019	1	OIL SEAL
28	331-561	3	PLUG
29	331-541	1	BREATHER PLUG M10X1 TPR THREAD
30	331-542	1	PLUG
31	331-594	1	GEAR SET S2100100091
32	331-598	1	PURGE VALVE
	330-544	1	TOP SWIVEL GEARBOX C/W THRU SHAFT

FLX-1510 - BOTTOM GEARBOX, 330-545 - REV 2010-07



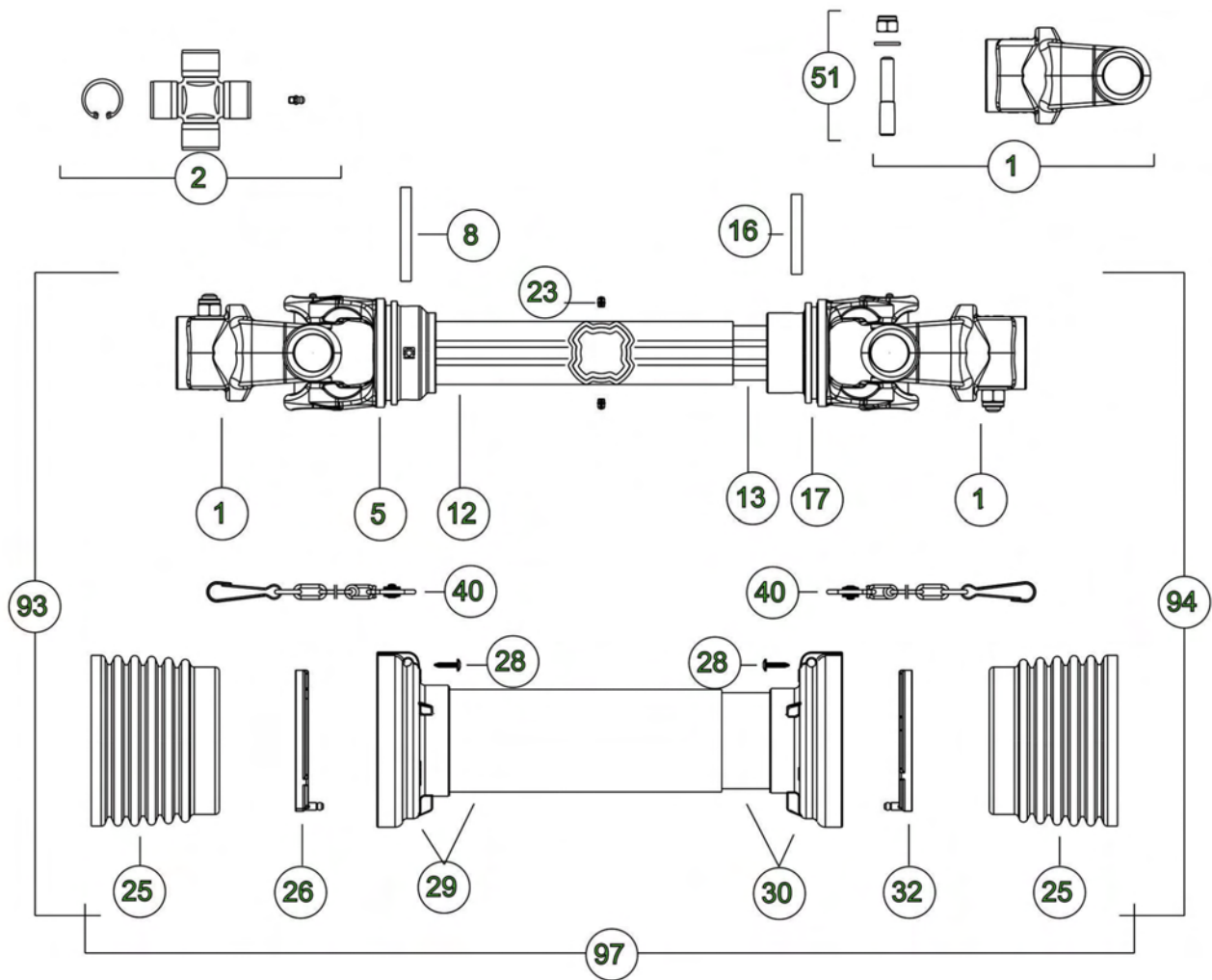
FLX-1510 - BOTTOM GEARBOX, 330-545 - REV 2010-07**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
1	331-523	1	BOTTOM COVER
3	331-525	1	HOUSING
4	331-595	1	SHAFT 1-3/4 Z 20
5	331-526	1	SHAFT S2100
6	331-527	1	BUSHING RING
7	331-528	1	GASKET 86 X 120 X 0.20
8	331-596	1	SPACER
9	331-529	1	SPACER
10	331-531	1	COVER
11	331-532	4	BOLT SOCKET HEAD 10X30 CL12.9
12	331-533	6	BOLT 10X1.5 C. 8.8
13	331-990	6	WASHER
14	331-574	4	WASHER
15	331-534	1	CIRCLIP EXTERNAL 75X2.50 DIN471
16	331-582	1	SNAP RING
17	331-963	1	SNAP RING S8146
18	331-536	1	CIRCLIP EXTERNAL 95X4.00 DIN472/2
19	331-587	1	SHIM KIT
20	331-588	1	SHIM KIT
22	331-564	1	TAPERED BEARING & RACE
23	331-575	2	TAPERED ROLLER BEARING
24	331-538	1	TAPERED ROLLER BEARING
25	331-539	1	OIL SEAL
27	331-9019	1	OIL SEAL
28	331-561	3	PLUG
29	331-541	1	BREATHER PLUG M10X1 TPR THREAD
30	331-542	1	PLUG
31	331-594	1	GEAR SET S2100100091
	330-545	1	BOTTOM SWIVEL GEARBOX C/W THRU SHAFT



Continued...

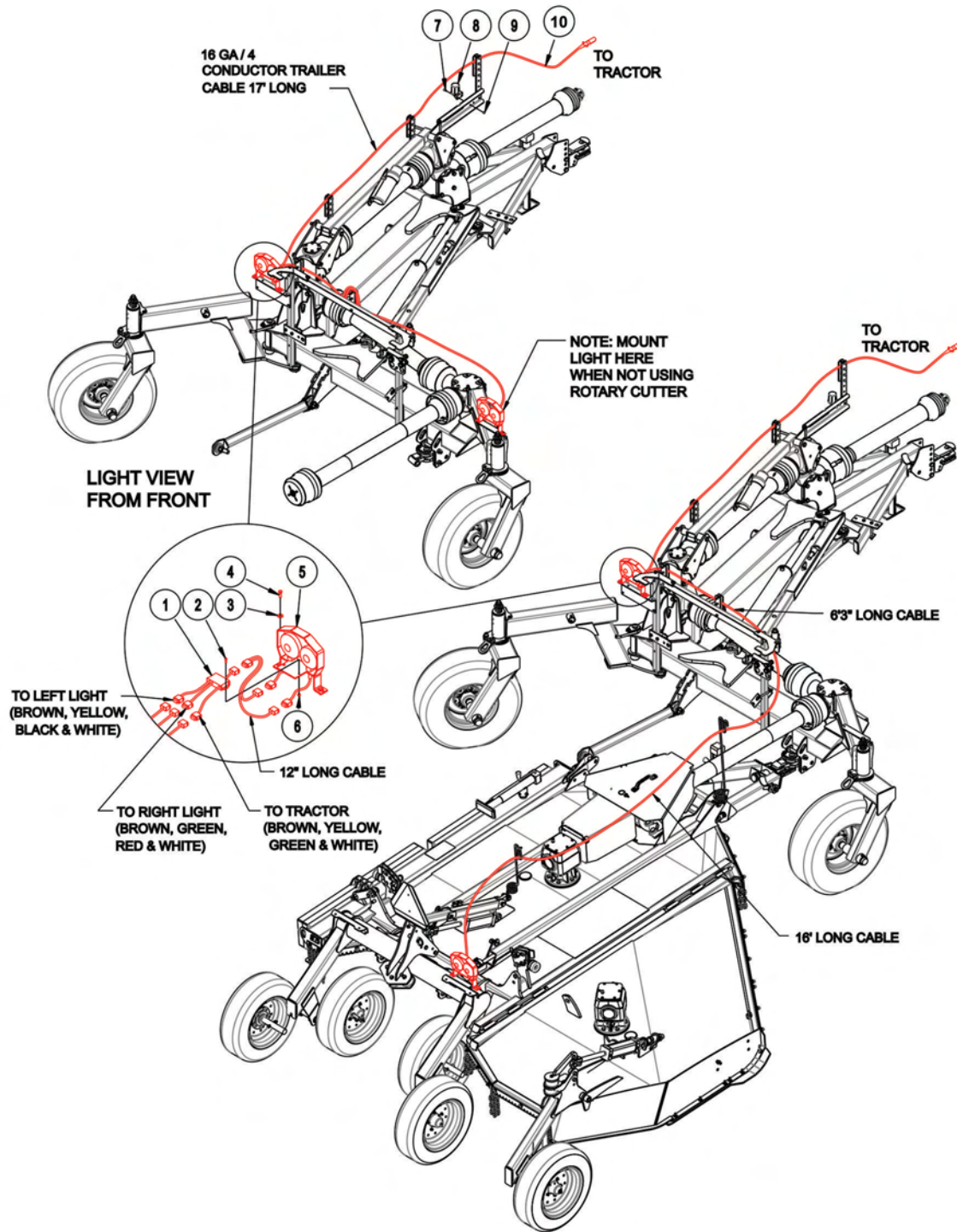
ITEM	PART NO.	QTY.	DESCRIPTION
1	341-80070	1	YOKE, 1-3/4 Z20, SFT
2	341-80002	2	CROSS KIT
5	341-80075	1	YOKE, OUTER 4-LOBE, SFT
8	341-8087	1	FLEXIBLE ROLL PIN
12	341-80077	1	OUTER CARDAN TUBE, 4-LOBE
16	341-621	1	FLEXIBLE ROLL PIN
17	341-80076	1	YOKE, INNER 4-LOBE, SFT
18	341-80078	1	INNER CARDAN TUBE, 4-LOBE
25	341-80059	2	SAFETY SHEILD
26	341-60039	1	SHEILD SUPPORT
28	341-60020	6	SCREW
29	341-80079	1	OUTER BELL & TUBE
30	341-80080	1	INNER BELL & TUBE
32	341-60014	1	SHEILD SUPPORT
51	341-802	2	TAPERED PIN & NUT
93	341-80081	1	U-JOINT, OUTER HALF
94	341-80082	1	U-JOINT, INNER HALF
97	341-80083	1	SAFETY SHEILD KIT
	340-851	1	COMPLETE DRIVELINE, 1-3/4 Z20 SFT#8



FLX-1510 - DRIVELINE, 340-857 - 2010-07**Continued...**

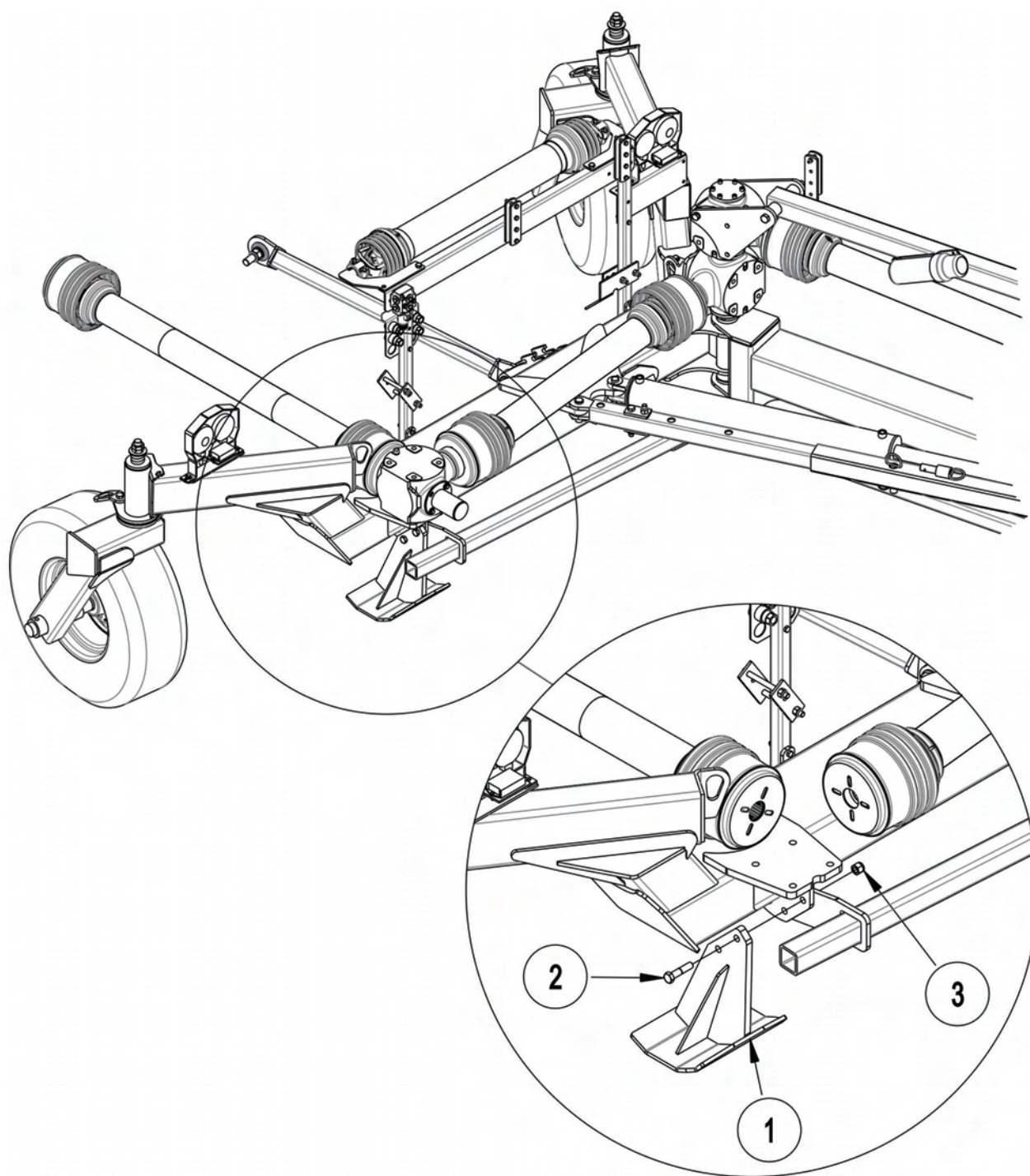
ITEM	PART NO.	QTY.	DESCRIPTION
1	341-80070	2	YOKE #S8 1-3/4Z20
2	341-80002	2	CROSS KIT BP S8
5	341-80075	1	YOKE OUTER 4-LOBE SFT#8
8	341-8087	1	FLEXIBLE PIN 10MM X 55MM
12	341-80140	1	OUTER CARDAN TUBE
13	341-80141	1	INNER CARDAN TUBE
16	341-621	1	FLEXIBLE PIN
17	341-80076	1	YOKE INNER 4-LOBE SFT#8
23	341-8086	2	GREASE FITTING
25	341-80059	2	SEE 341-80014 SAFETY SHIELD
26	341-80010	1	RING FOR OUTER BELL
28	341-60020	6	SCREW
29	341-80143	1	OUTER SAFETY BELL & TUBE
30	341-80144	1	INNER SAFETY BELL & TUBE
32	341-80013	1	RING FOR INNER BELL
40	341-80120	2	CHAIN W/SPRING LINK 70MM CLIP
51	341-802	2	TAPERED PIN&NUT #408000076R
93	341-80138	1	OUTER HALF SHAFT 340-857
94	341-80139	1	INNER HALF SHAFT 340-857
97	341-80142	1	SAFETY SHIELD KIT 340-857
	340-857	1	U-JOINT SFT8 1-3/4 Z20 X 1-3/4 Z20

FLX-1510 - LIGHT HARNESS - REV 2012-05



FLX-1510 - LIGHT HARNESS - REV 2012-05**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
1	S000-090	1	ADV. SAFETY LIGHTING 15` FLEXARM
2	251-151	4	10-24 X 3/4 PHILLIPS MACHINESCREW
3	256-020	4	WASHER 5/16 AS TYPE A
4	250-007	4	BOLT 5/16 X 1 UNC GR5 PLATED
5	S000-101	2	LIGHT BRACKET ADVANCED LEGHTENG STYLE
6	270-028	4	LOCKNUT 10-24 NYLOCK
7	250-002	2	BOLT 1/4 X 1 UNC GR5 PLATED
8	S000-082	1	HARNESS STORAGE COLE HERSEE#11750
9	270-025	2	LOCKNUT 1/4 UNC PLATED
10	275-135	1	MAIN HARNESS, 17`



ITEM	PART NO.	QTY.	DESCRIPTION
1	A105-137	1	SKID SHOE, CENTER, FLEX ARM
2	250-0871	2	BOLT 5/8" X 2-3/4" UNC GR5 PLATED
3	270-004	2	LOCKNUT 5/8 UNC PLATED



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www.nessainc.com

73747 130TH ST

ZEARING IA 50276

☎ 641-487-7608

INFO@NESSAINC.COM

WWW.NESSAINC.COM