

# PRO-TURN<sup>®</sup>

## 400

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### Dependability Is Just The Beginning.

The Pro-Turn 400 delivers. With a stronger frame, smarter controls and a smoother ride, the Pro-Turn 400 out works, out performs and outlasts the competition.



**X-FACTOR<sup>®</sup> II DECK** is fabricated from top to bottom, providing industrial-strength peace of mind.

**MAINTENANCE-FREE SPINDLES** with forged aluminum housings for lasting durability.

**FLIP-UP SIDE DISCHARGE CHUTE** reduces damage to the surrounding environment.

**FOOT-OPERATED DECK LIFT SYSTEM** provides effortless adjustments between 17 cutting positions in 1/4-inch increments.

**CONSTANT BELT TENSION SYSTEM (CBT)** ensures belt tension is constant, blade tip speed is consistent and cutting results are right on the money.

**AIR-RIDE SUSPENSION SEAT** industry's first air-ride suspension with seat isolators to absorb large vertical impacts and an oversized, pillow-top, extra high-back seat for all-day cruising comfort.

**FOLDABLE ROPS** comes standard to provide extra protection for the operator.

**UPDATED DESIGN** Improves the line of sight for the operator to easily see the deck cutting edge.



NO HOUR LIMIT FIRST TWO YEARS

LIMITED LIFETIME DECK SHELL & FRAME

See your professional Gravely<sup>®</sup> dealer for complete warranty details.



	452	452	460	460	460	472	472
MODEL NUMBER	992273	992282	992275	992278	992283	992276	992284
ENGINE	KAWASAKI® FX850 AIR-COOLED, HEAVY-DUTY AIR CLEANER	YAMAHA® EFI MXV775 AIR-COOLED, HEAVY-DUTY AIR CLEANER	KAWASAKI® FX1000V AIR-COOLED, HEAVY-DUTY AIR CLEANER	KOHLER® EFI ECV880 AIR-COOLED, HEAVY-DUTY AIR CLEANER	YAMAHA® EFI MXV825 AIR-COOLED, HEAVY-DUTY AIR CLEANER	KAWASAKI® FX1000V AIR-COOLED, HEAVY-DUTY AIR CLEANER	YAMAHA® EFI MXV825 AIR-COOLED, HEAVY-DUTY AIR CLEANER
HORSEPOWER	27 HP	29 HP	35 HP	33 HP	33 HP	35 HP	33 HP
DISPLACEMENT	852 CC	824 CC	999 CC	824 CC	824 CC	999 CC	824 CC
DRIVE SYSTEM	HYDRO-GEAR® ZT-5400 TRANSAXLES						
FUEL CAPACITY	13.4 GAL.						
GROUND SPEED <i>(Approx. Mph) (Forward/Reverse)</i>	13 MPH / 6 MPH						
DECK							
DECK MATERIAL	7 GA. STEEL WITH .25 IN. SPINDLE REINFORCEMENT						
DECK CONSTRUCTION	FABRICATED						
NUMBER OF SPINDLES	3						
BLADE TIP SPEED <i>(FPM)</i>	18,000						
SPINDLE HOUSING MATERIAL	FORGED ALUMINUM						
SPINDLE BEARINGS	BALL BEARING						
DECK ENGAGEMENT	OGURA® GT3.5 ELECTRIC CLUTCH						
CUTTING WIDTH	52 IN.	52 IN.	60 IN.	60 IN.	60 IN.	72 IN.	72 IN.
CUTTING HEIGHTS	1.0 IN. - 5.5 IN.						
CUTTING POSITIONS	19						
WHEELS							
FRONT AXLE	FIXED, GREASEABLE CASTER FORK TUBES						
FRONT	SMOOTH 15 X 6-6 SEMI PNEUMATIC						
REAR	RADIAL TURF 23 X 10-12	RADIAL TURF 23 X 10-12	RADIAL TURF 24 X 12-12	RADIAL TURF 24 X 12-12	RADIAL TURF 24 X 12-12	RADIAL TURF 24 X 12-12	RADIAL TURF 24 X 12-12
FEATURES							
SEAT	HIGH BACK W/ FULL AIR RIDE SUSPENSION AND SEAT ISOLATORS						
FOLDABLE ROPS	STANDARD						
MACHINE							
WEIGHT	1326 LBS.	1332 LBS.	1358 LBS.	1360 LBS.	1356 LBS.	1453 LBS.	1445 LBS.
LENGTH	80 IN.						
WIDTH <i>(W/O CHUTE)</i>	55.5 IN.	55.5 IN.	63 IN.	63 IN.	63 IN.	75 IN.	75 IN.
WIDTH <i>(W/ CHUTE)</i>	67.5 IN.	67.5 IN.	75 IN.	75 IN.	75 IN.	87 IN.	87 IN.
HEIGHT <i>(W/ ROPS EXT/DOWN)</i>	70/47.75 IN.						
WARRANTY							
UNIT	5 YEAR / 1500 HOUR COMMERCIAL / NO HOUR LIMIT FIRST 2 YEARS						
DECK SHELL & FRAME	LIMITED LIFETIME						
ATTACHMENTS & ACCESSORIES							
MULCHING KIT, DISCHARGE COVER KIT, HUB CAP KIT, FLEXTEND SHOULDER SUPPORT KIT, TRUE POWER TIRE KIT, TRAILER HITCH KIT, HEADLIGHT KIT, STRIPING KIT, 3-BUCKET BAGGER (12BU.)							

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