



**HEAVY DUTY SINCE 1944**

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# Blade and Bolt Selection for Brown Cutters



**500-27A**  
 LENGTH 23 1/4"  
 HOLE SIZE 1 1/2"  
 OFFSET BLADE

**Fits**  
 Brown 460  
 Brown 415  
 Brown 472  
 Brown 416  
 Brown 484  
 through  
 S/N 1191  
 Brown 560  
 Brown 572  
 Brown 584



**4-029A**  
 LENGTH 29"  
 HOLE SIZE 1 1/2"  
 OFFSET BLADE

**Fits**  
 Brown 484  
 From S/N  
 1192  
 Brown 417



**232-8418-4**  
 LENGTH 35 1/2"  
 HOLE SIZE 1 1/2"  
 OFFSET BLADE

**Fits**  
 Brown 418

Bolt Head Wrenches are available for these bolts. See Page 4.

Bolt torque is 600 to 700 ft/lbs.

The bolt shank is 1-1/8" for stump jumper.  
Part Number: TC-133KL

The 1-1/2" hole in the blade fits here.



If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt will loosen if the blade is fouled.  
Part Number: TC-133S  
Socket size for nut is: 1-5/8"



**TC-133KL**



**TC-133S**



**Fits**  
Brown 815  
TCO-2500C  
TCO-2505C  
TCO-2515C

**UK-905**  
LENGTH 16"  
HOLE SIZE 1 1/2"



**Fits**  
80-TC-72R  
80-TC-OHD

**UK-906**  
LENGTH 20"  
HOLE SIZE 1 1/2"



**Fits**  
Brown 816  
Brown 826  
TCF-2605  
TCF-2600  
TCF-2610  
TCF-2615  
TCO-2600C  
TCO-2605C  
TCO-2610C  
TCO-2615C

**UK-120**  
LENGTH 20"  
HOLE SIZE 1 3/4"

Bolt Head Wrenches are available for these bolts. See Page 4.

**TC-120NB-KIT**



**TC2-005S**



Hole Size 1-3/4"

**FITS: BROWN 8200**  
**OFFSET BLADE**

The bolt shank is 1-1/4" in blade bar.  
Part Number: **TC-120NB-KIT**

**Bolt torque is 900 to 1100 ft/lbs.**

If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled.

Part Number: **TC2-005S**

Socket size for nut is: 1-13/16"





**UK-165NB**

Length 18"  
Hole Size 2-3/4"

**Fits**

- TCF-2620
- TCF-2625
- TCO-2620C
- TCO-2625C
- TCR-2620C
- TCR-2625C



**UK-165BBNB**

Bent Blade  
Length 18"  
Hole Size 2-3/4"  
**OFFSET BLADE**

**Fits**

- S-9604
- All Models



**Fits**

- Brown 672HD
- All Models
- Brown 684
- All Models
- Brown 672

**T5-079NB**

Length 28-3/4"  
Hole Size 2-3/4"

**OFFSET BLADE**

**Bolt torque is 1200 to 1500 ft/lbs.**

**T5-165NB**



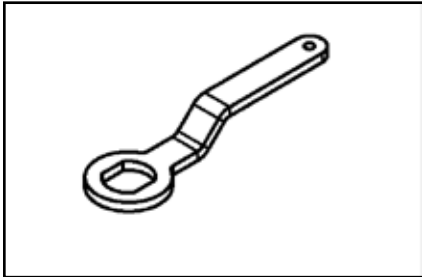
Bolt Head Wrenches are available for these bolts. See Page 4.

**The bolt shank is 1-3/4" in blade bar.  
Part Number: T5-165NB**

If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled. Part Number: **T5-165S**  
Socket size for nut is: 2 3/4"

**T5-165S**

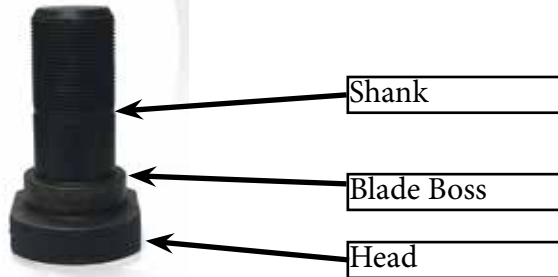




Bolt Head Wrenches are available for these bolts

Bolt Head Wrenches		
Bolt	Wrench	Width Across Flats
TC-133KL	NB-133 WRENCH	2-3/8"
TC-120NB-KIT	TC-120 WRENCH	2-1/2"
T5-165NB	TC-165B WRENCH	4"

Blade Bolt Parts



Shank

Blade Boss

Head

Wide Cutter Blades and Bolts

Fits: Brown 1200, Brown 1600, Brown 1800, Brown 1800SH

232-0310  
Blade - Double  
Edged Offset

232-0300  
Blade - Left  
Hand, Airlift  
Offset

232-0305  
Blade - Right  
Hand, Airlift  
Offset



OFFSET BLADES

232-0315  
Fixed Blade  
4 Bolt

For Shredder Package (SH)



For Single Airlift Blades  
Use TC-133KL for Blade Bolts

Fixed Blade Bolts and Nuts  
HC510C32Z - 5/8-11 x 2" HCS Gr 5 Zinc  
NNE58CZ - Nut, Nylon Lock 5/8-11 Zinc

