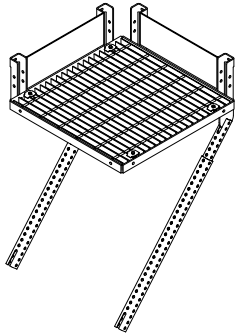
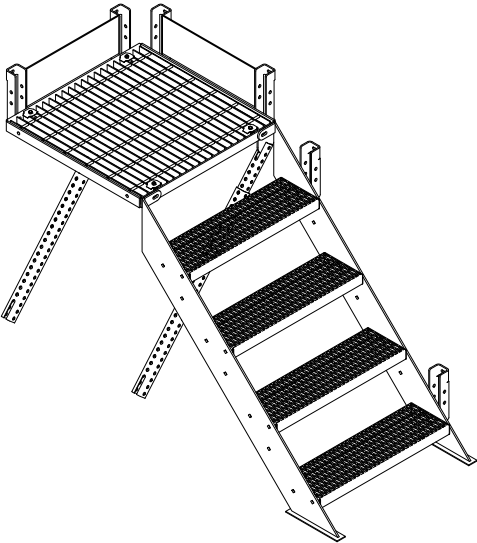


STEP 1: BOLT THE PLATFORM TO THE TANK
 NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
 ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
 RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171



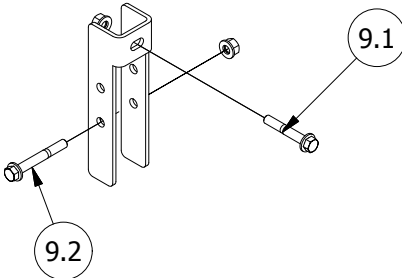
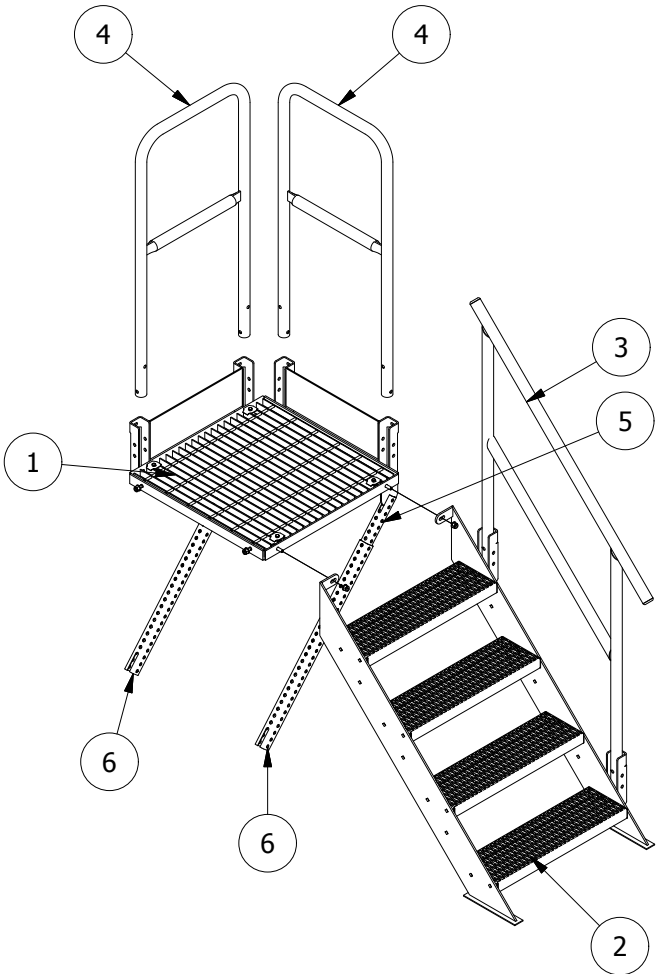
STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
 NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

0	11 MAR 16	MANUAL 900710 STAIRS	L10284C	FR	CDS
NO	DATE	DESCRIPTION	ECR	BY	CH

INSTALLATION MANUAL FOR RIGHT, PERPENDICULAR AND LEFT STAIRS ASSEMBLY

- INSTALLATION INSTRUCTIONS:**
- BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
 -IF ANYTHING IS MISSING, CONTACT WESTEEL.
 - INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
 - REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.

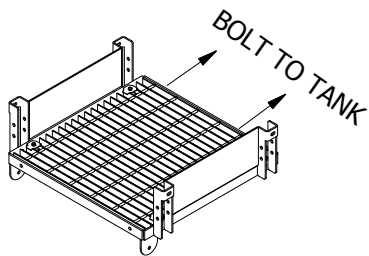


ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507R	PLATFORM
2	1	263508R	STAIRS
3	1	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	6		NYLON HEX NUTS
7.3	8		FLAT WASHER
7.4	2		HEX BOLT 2 IN
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	3	900214	BOLT KIT FOR HANDRAIL
9.1	6		HEX BOLTS 2.5 IN
9.2	6		HEX BOLTS 3 IN
9.3	12		HEX NUTS
9.4	24		FLAT WASHER

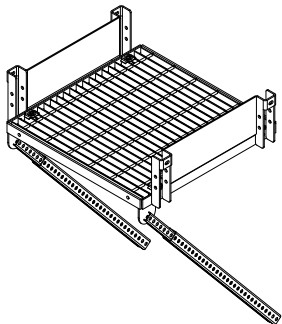
DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND. FR	DATE 09/03/2016
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN. FR	DATE 11/03/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
x ± 2 .x ± .1		
.x ± 1.0 .xx ± .03		
.xx ± .50 .xxx ± .010		
ANGULAR: ± 1°	APPD.	DATE

WESTEEL This drawing is the exclusive property of WESTEEL and all rights are reserved. No part of this drawing may be used or reproduced in any manner whatsoever without written permission from WESTEEL.	DRAWING TITLE MANUAL - STAIR ACCESS 900710 SERIES 900710 - RIGHT SIDE OF THE TANK
CUSTOMER	WESTEEL DESIGN STANDARD

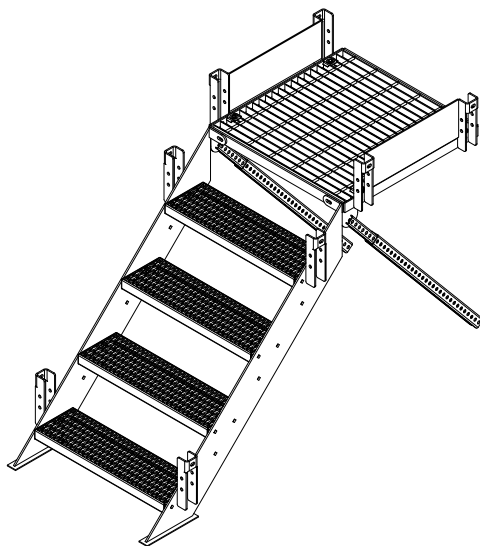
CALCULATED WEIGHT N/A	LOCATION 5067
QUOTE NO.	ORDER NO.
DRAWING NO. 198806	REV. 0
	SHEET 1 OF 3



STEP 1: BOLT THE PLATFORM TO THE TANK
NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171

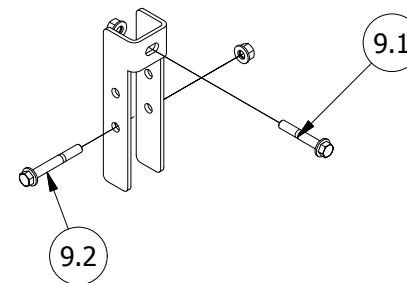
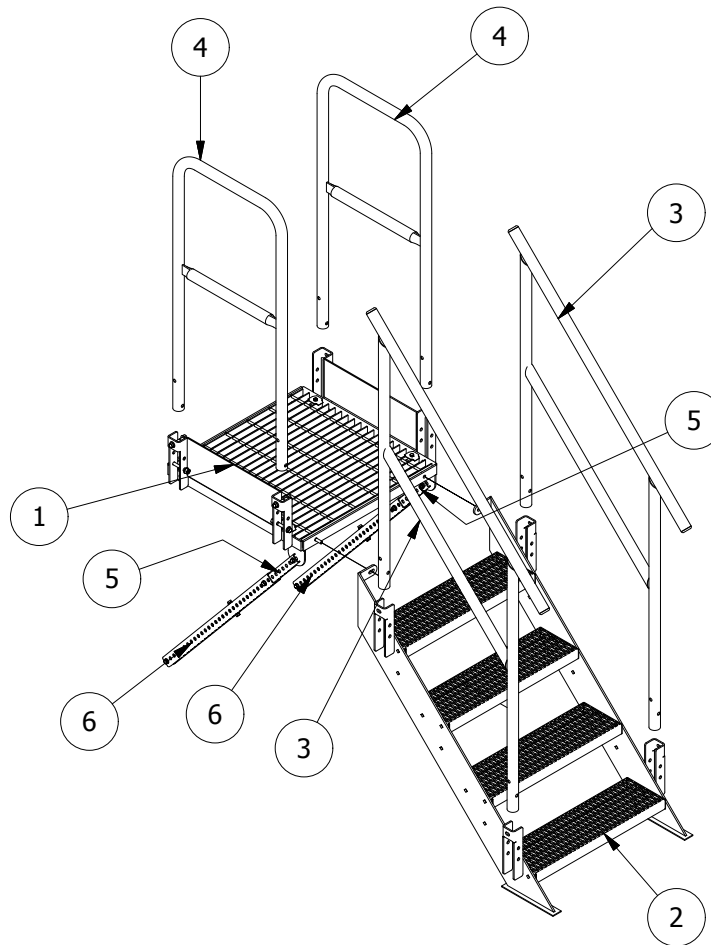


STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

INSTALLATION INSTRUCTIONS:

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
-IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.



ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507P	PLATFORM
2	1	263508P	STAIRS
3	2	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	6		NYLON HEX NUTS
7.3	8		FLAT WASHER
7.4	2		HEX BOLT 2 IN
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	4	900214	BOLT KIT FOR HANDRAIL
9.1	8		HEX BOLTS 2.5 IN
9.2	8		HEX BOLTS 3 IN
9.3	16		HEX NUTS
9.4	32		FLAT WASHER

DIMENSIONS SHOWN ARE MM
IMPERIAL UNITS ARE IN BRACKETS

DESND. FR 09/03/2016

TOLERANCES
(UNLESS OTHERWISE NOTED)

DWN. FR 11/03/2016

DIMENSIONS:
METRIC (mm) IMPERIAL (in.)
x ± 2 .x ± .1
.x ± 1.0 .xx ± .03
.xx ± .50 .xxx ± .010

CHKD. DATE
APPD. DATE

ANGULAR: ± 1°

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DRAWING TITLE

MANUAL - STAIR ACCESS 900710 SERIES
900710 - PERPENDICULAR SIDE OF THE TANK

CUSTOMER

WESTEEL DESIGN STANDARD

CALCULATED WEIGHT
N/A

LOCATION
5067

QUOTE NO.

ORDER NO.

DRAWING NO.

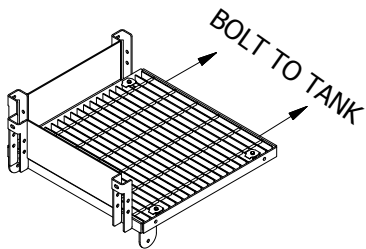
198806

REV.

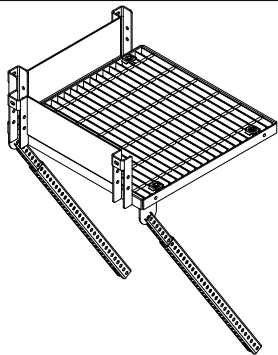
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SHEET

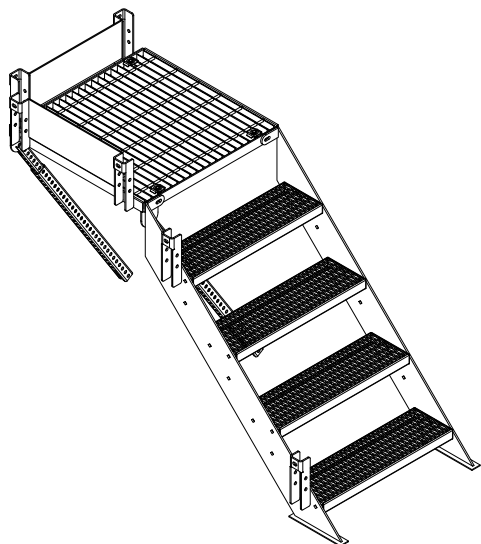
2 OF 3



STEP 1: BOLT THE PLATFORM TO THE TANK
NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171

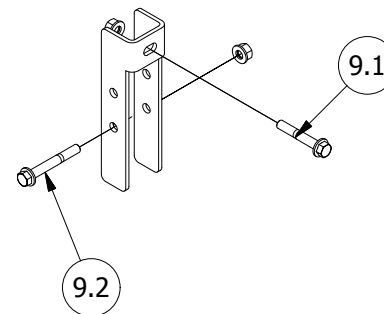
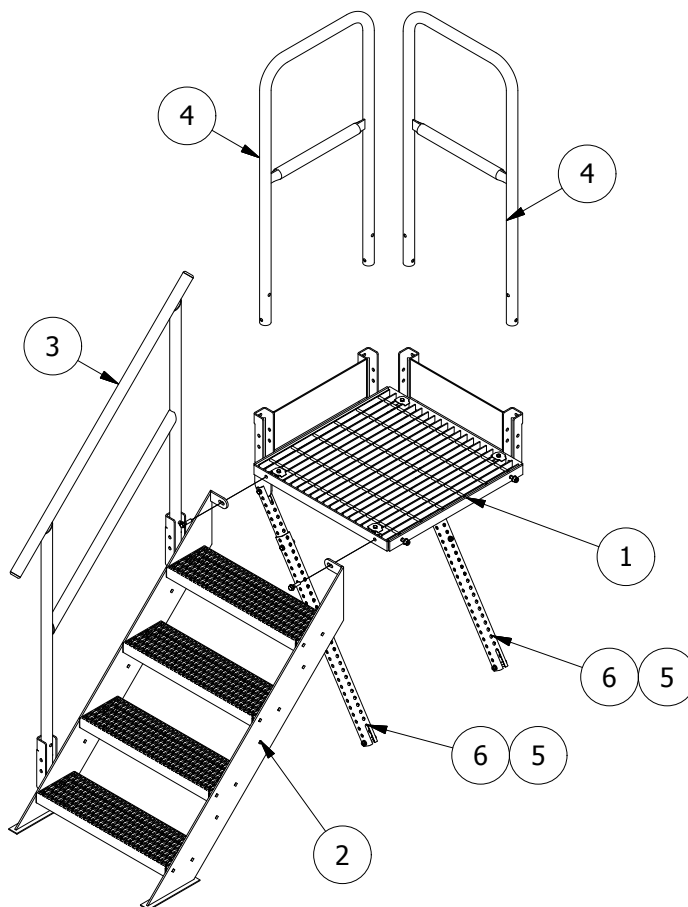


STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

INSTALLATION INSTRUCTIONS:

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
-IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.



ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507L	PLATFORM
2	1	263508L	STAIRS
3	1	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	2		HEX BOLT 2 IN
7.3	8		FLAT WASHER
7.4	6		NYLON HEX NUTS
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	3	900214	BOLT KIT FOR HANDRAIL
9.1	6		HEX BOLTS 2.5 IN
9.2	6		HEX BOLTS 3 IN
9.3	12		HEX NUTS
9.4	24		FLAT WASHER

DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND. FR	DATE 09/03/2016
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN. FR	DATE 11/03/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
x ± 2 .x ± .1		
.x ± 1.0 .xx ± .03		
.xx ± .50 .xxx ± .010		
ANGULAR: ± 1°	APPD.	DATE

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DRAWING TITLE		QUOTE NO.	ORDER NO.
MANUAL - STAIR ACCESS 900710 SERIES		DRAWING NO.	
900710 - LEFT SIDE OF THE TANK		198806	
CUSTOMER		REV.	
WESTEEL DESIGN STANDARD		0	
		SHEET	
		3 OF 3	