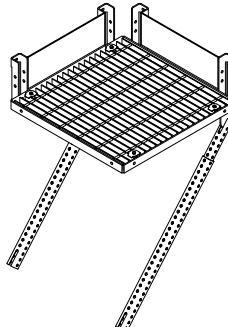
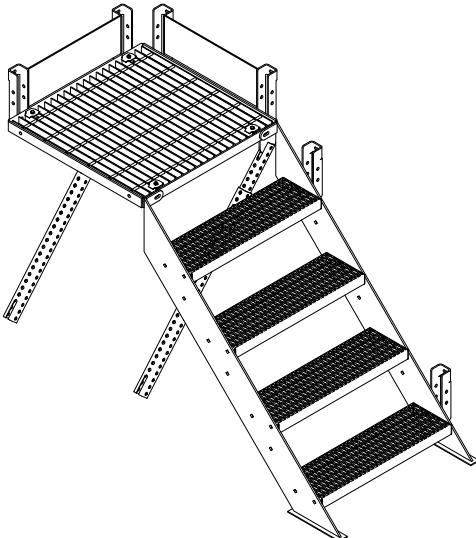


STEP 1: BOLT THE PLATFORM TO THE TANK
 NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
 ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
 RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171



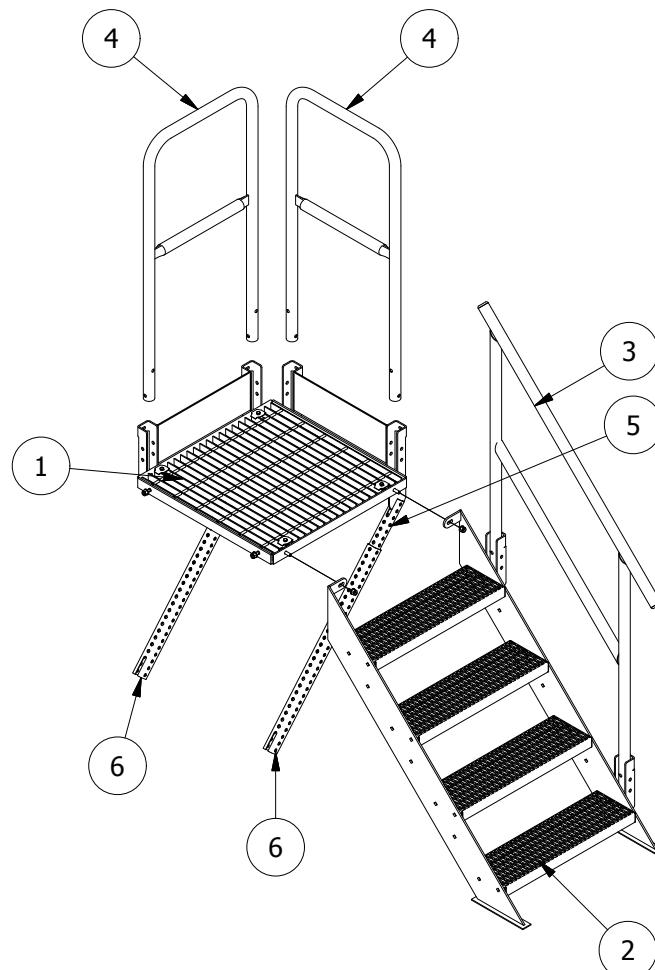
STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
 NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

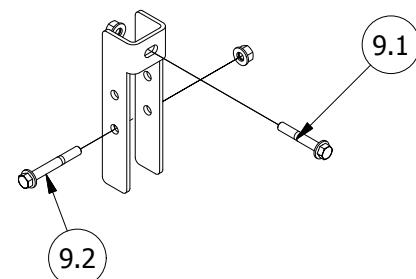
INSTALLATION MANUAL FOR RIGHT, PERPENDICULAR AND LEFT STAIRS ASSEMBLY

INSTALLATION INSTRUCTIONS:

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
 -IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.



ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507R	PLATFORM
2	1	263508R	STAIRS
3	1	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	6		NYLON HEX NUTS
7.3	8		FLAT WASHER
7.4	2		HEX BOLT 2 IN
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	3	900214	BOLT KIT FOR HANDRAIL
9.1	6		HEX BOLTS 2.5 IN
9.2	6		HEX BOLTS 3 IN
9.3	12		HEX NUTS
9.4	24		FLAT WASHER



DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND.	DATE
	FR	09/03/2016
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN.	DATE
	FR	11/03/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
$x \pm 2$ $x \pm 1.0$ $xx \pm .50$		
$.x \pm .1$ $xx \pm .03$ $xxx \pm .010$		
ANGULAR: $\pm 1^\circ$	APPD.	DATE

WESTEEL

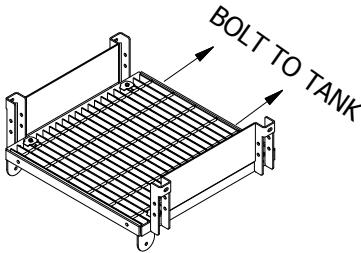
DRAWING TITLE

MANUAL - STAIR ACCESS 900710 SERIES
900710 - RIGHT SIDE OF THE TANK

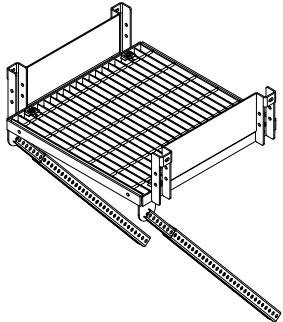
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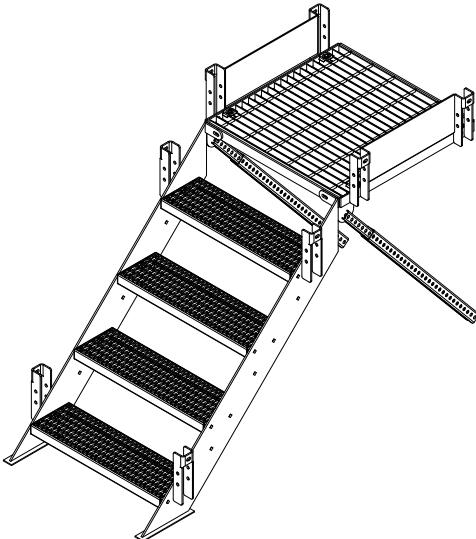
CALCULATED WEIGHT N/A	LOCATION 5067
QUOTE NO.	ORDER NO.
DRAWING NO.	REV.
198806	0
SHEET 1 OF 3	



STEP 1: BOLT THE PLATFORM TO THE TANK
 NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
 ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
 RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171

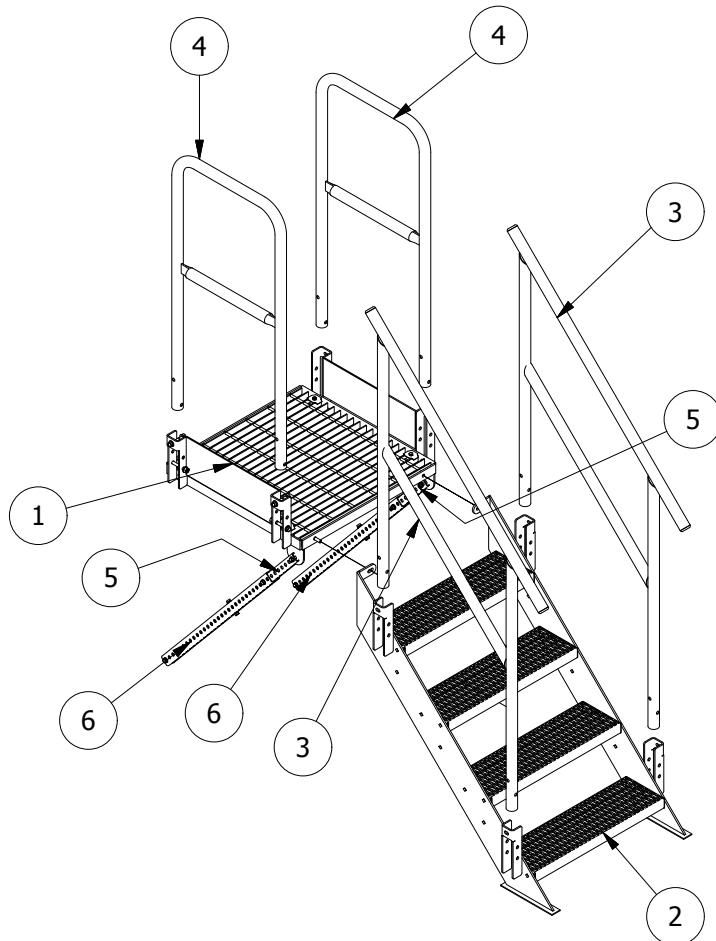


STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
 NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

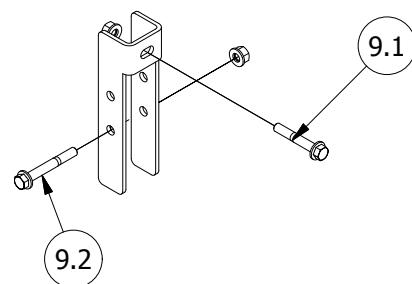
STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

INSTALLATION INSTRUCTIONS:

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
 -IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.



ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507P	PLATFORM
2	1	263508P	STAIRS
3	2	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	6		NYLON HEX NUTS
7.3	8		FLAT WASHER
7.4	2		HEX BOLT 2 IN
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	4	900214	BOLT KIT FOR HANDRAIL
9.1	8		HEX BOLTS 2.5 IN
9.2	8		HEX BOLTS 3 IN
9.3	16		HEX NUTS
9.4	32		FLAT WASHER



DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND.	DATE
	FR	09/03/2016
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN.	DATE
	FR	11/03/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
$x \pm 2$ $x \pm .1$ $x \pm 1.0$ $xx \pm .03$ $xx \pm .50$ $xxx \pm .010$		
ANGULAR: $\pm 1^\circ$	APPD.	DATE

WESTEEL

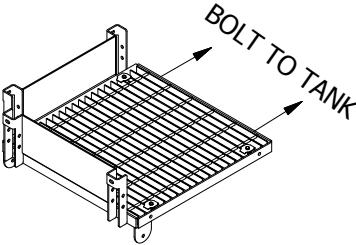
DRAWING TITLE

**MANUAL - STAIR ACCESS 900710 SERIES
900710 - PERPENDICULAR SIDE OF THE TANK**

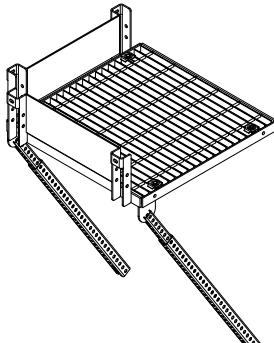
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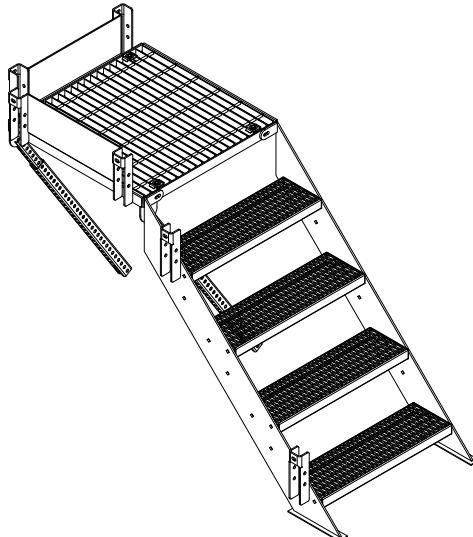
CALCULATED WEIGHT N/A	LOCATION 5067
QUOTE NO.	ORDER NO.
DRAWING NO.	REV.
198806	0
SHEET	2 OF 3



STEP 1: BOLT THE PLATFORM TO THE TANK
 NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
 ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
 RISK OF WARPING THE TANK.



STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171

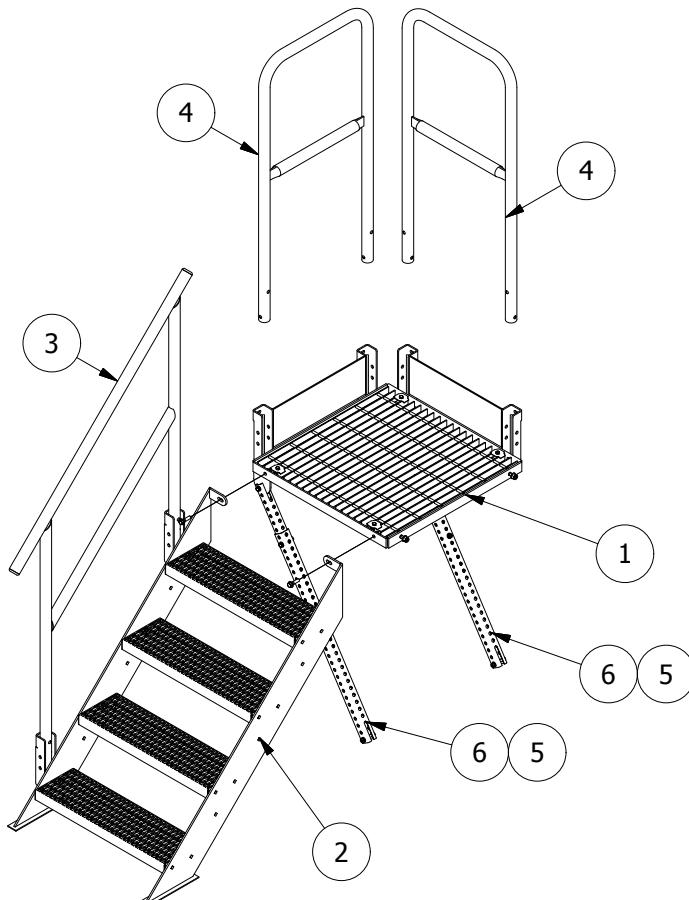


STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
 NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

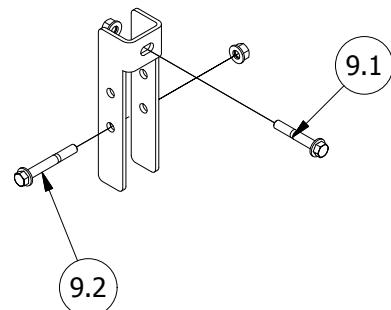
STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

INSTALLATION INSTRUCTIONS:

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
 -IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.



ITEM	QTY	PART NO.	GENERAL DESCRIPTION
1	1	263507L	PLATFORM
2	1	263508L	STAIRS
3	1	263493	STAIR HANDRAIL
4	2	900136	PLATFORM HANDRAIL
5	2	900475	24 INCH DIAGONAL BRACE
6	2	900473	30 INCH DIAGONAL BRACE
7	1	900213	BOLT KIT FOR PLATFORM
7.1	4		HEX BOLT 1.5 IN
7.2	2		HEX BOLT 2 IN
7.3	8		FLAT WASHER
7.4	6		NYLON HEX NUTS
8	1	285171	BOLT KIT FOR DIAGONAL BRACES
8.1	9		HEX BOLTS 2 IN
8.2	9		HEX NUTS
8.3	18		FLAT WASHER
9	3	900214	BOLT KIT FOR HANDRAIL
9.1	6		HEX BOLTS 2.5 IN
9.2	6		HEX BOLTS 3 IN
9.3	12		HEX NUTS
9.4	24		FLAT WASHER



DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND.	DATE
	FR	09/03/2016
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN.	DATE
	FR	11/03/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
$x \pm 2$ $x \pm .1$ $x \pm 1.0$ $xx \pm .03$ $xx \pm .50$ $xxx \pm .010$		
ANGULAR: $\pm 1^\circ$	APPD.	DATE

WESTEEL

DRAWING TITLE

**MANUAL - STAIR ACCESS 900710 SERIES
900710 - LEFT SIDE OF THE TANK**

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CALCULATED WEIGHT N/A	LOCATION 5067
QUOTE NO.	ORDER NO.
DRAWING NO.	REV.
198806	0
SHEET	3 OF 3