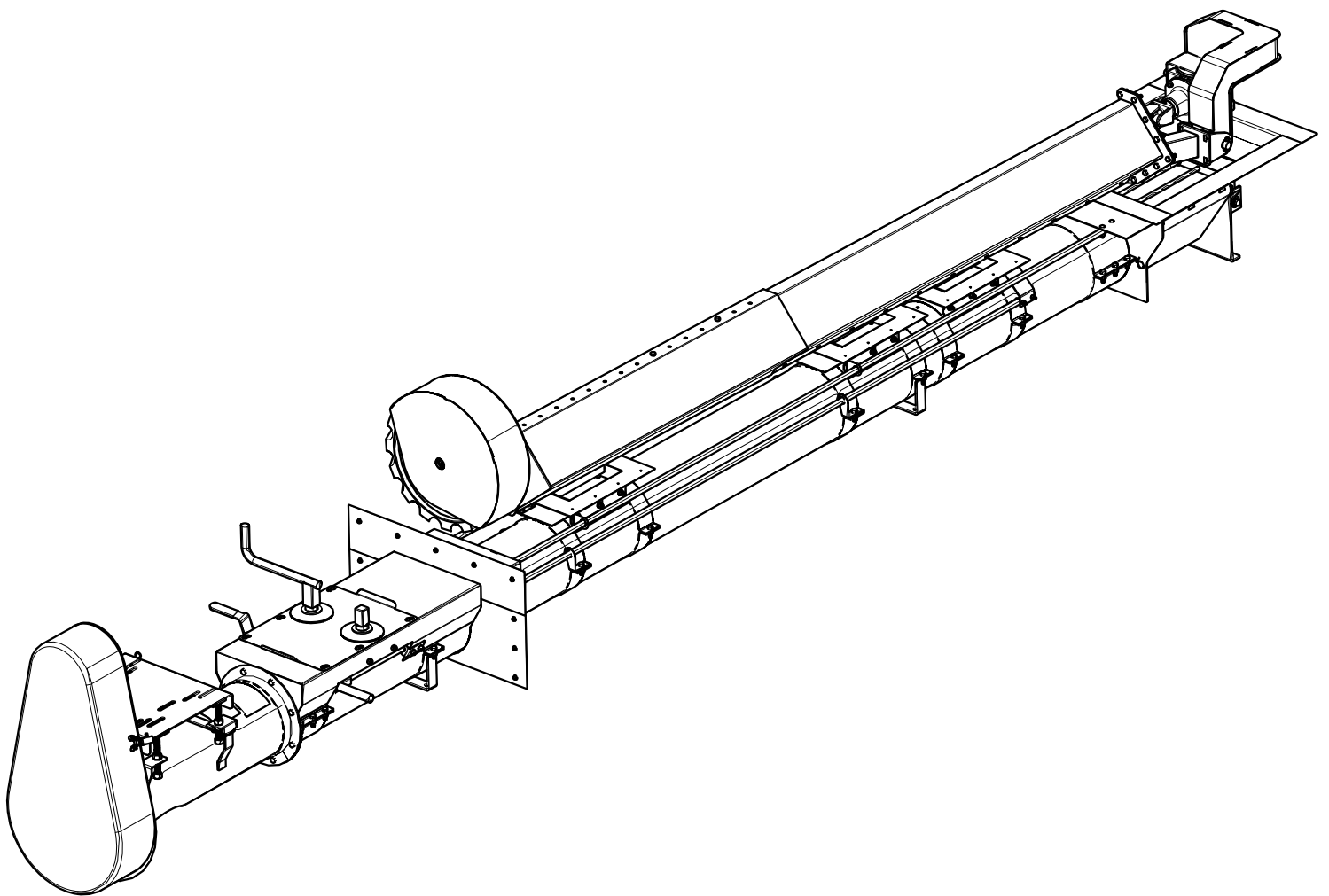




EASYFLOW2 (100 SERIES) 8" TUBE UNLOAD PARTS MANUAL



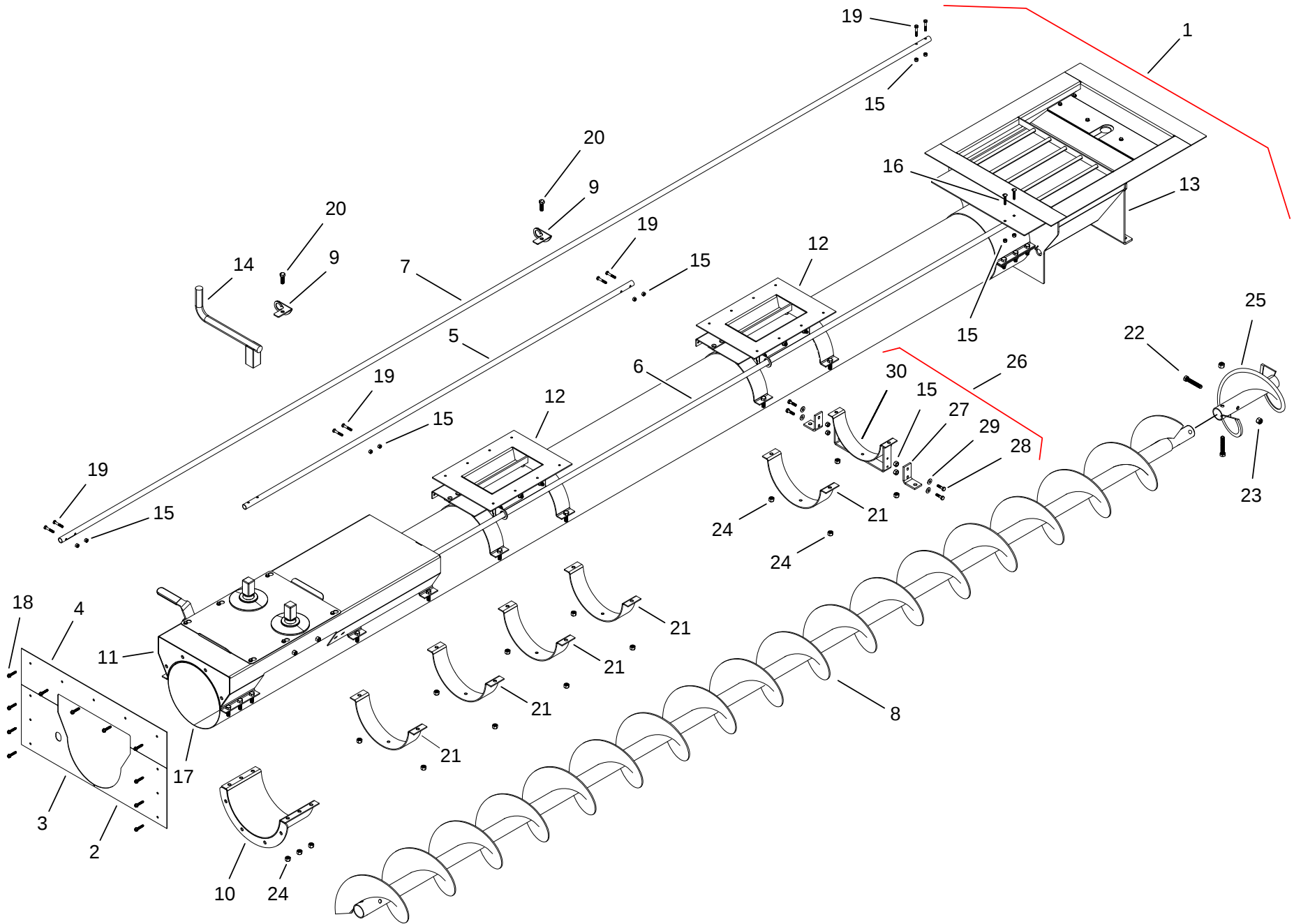
Revised: 01/06/2017

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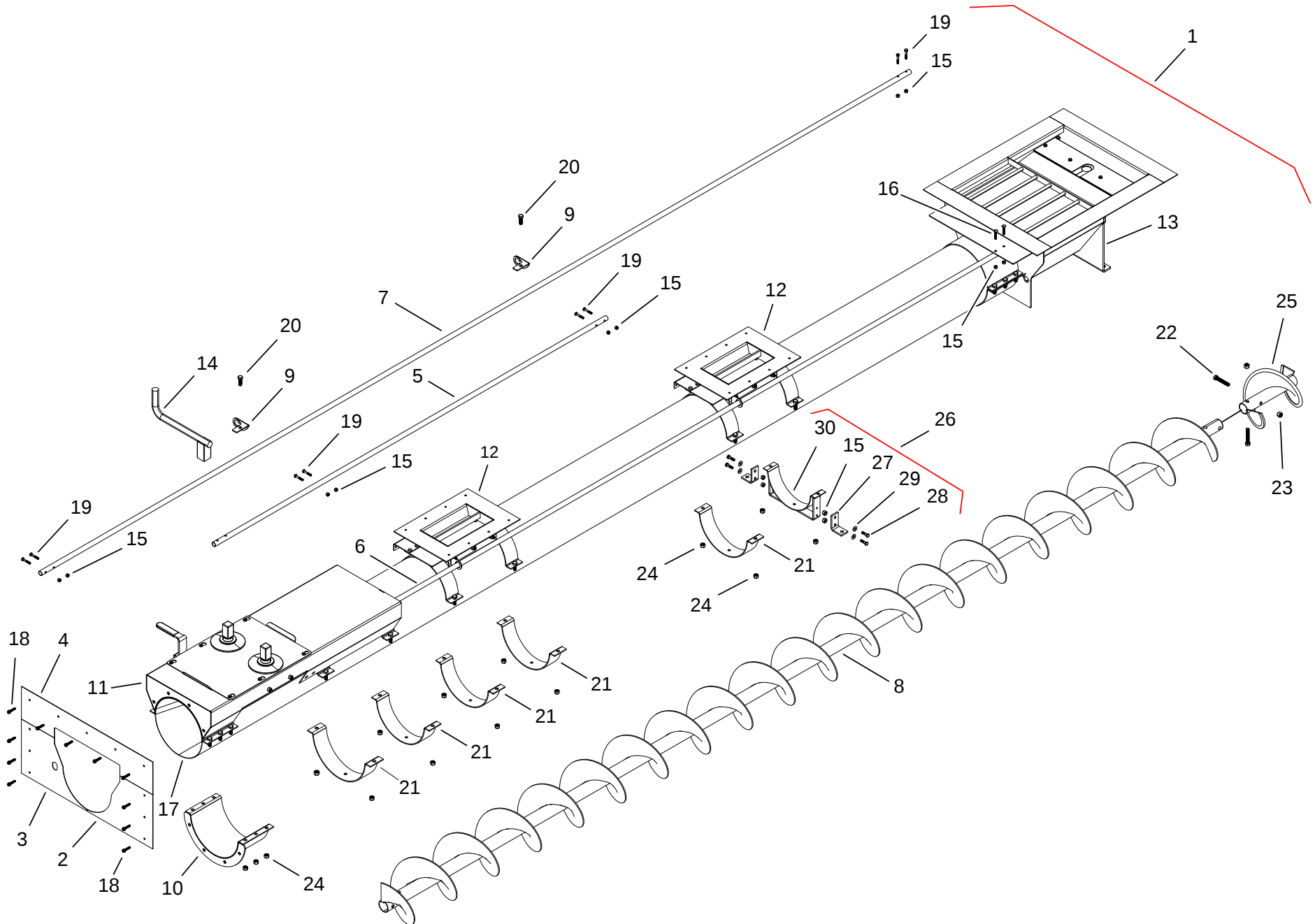
8IN LOWER ASSEMBLY (24FT AND 25FT)



8IN LOWER ASSEMBLY (24FT AND 25FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102404	8"X24/25 TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102187	24' AND 25' IH CONTROL ROD
6	BU-0102186	24' AND 25' CH CONTROL ROD
7	BU-0102185	24' AND 25' GB CONTROL ROD
8	BU-0102132	TU FLIGHT, 8" X 13' (24/25')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2"CARRIAGE BOLT GR5 PLTD
17	10-22629	8" X 13' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

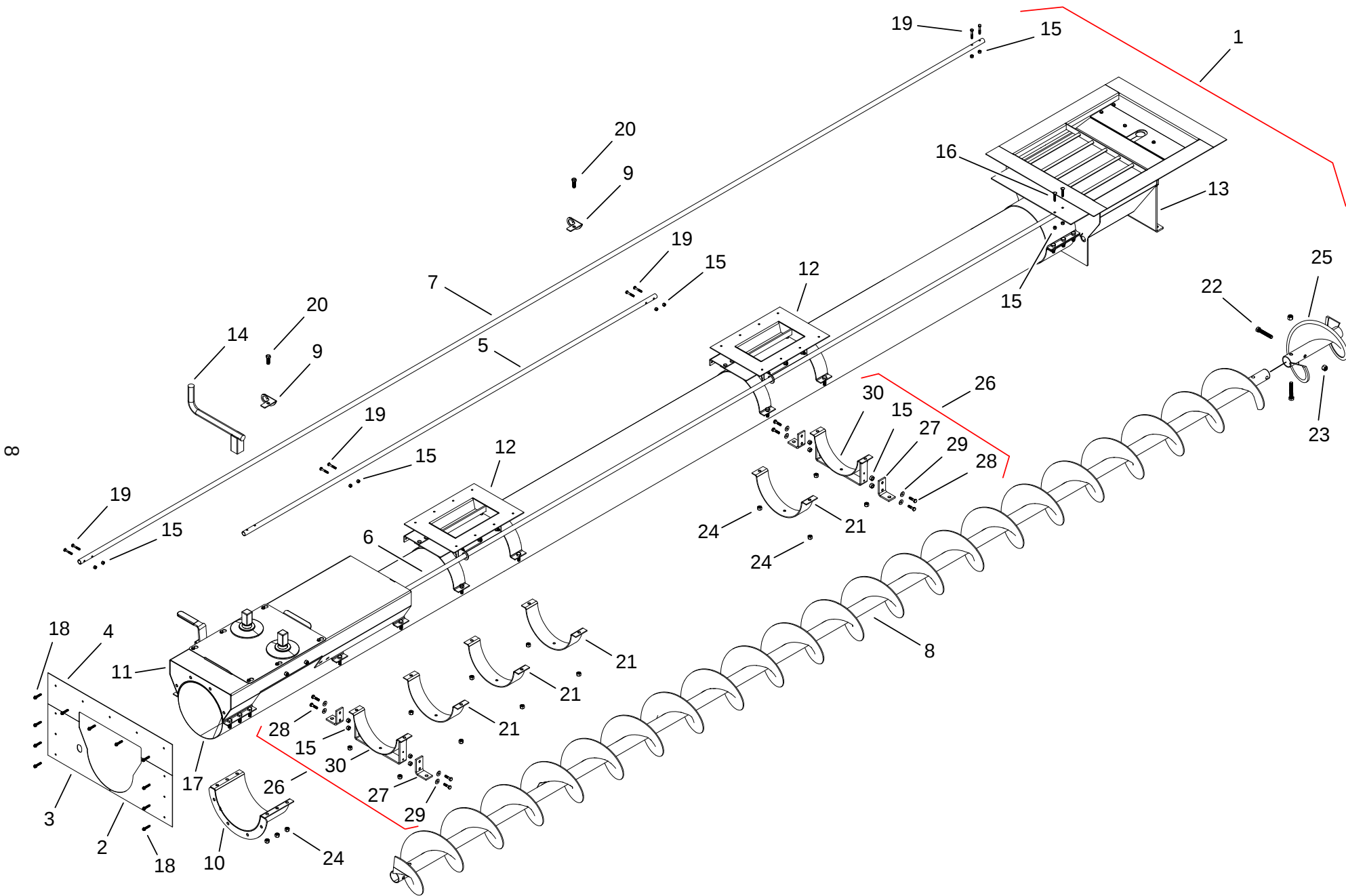
8IN LOWER ASSEMBLY (27FT)



8IN LOWER ASSEMBLY (27FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102405	8" X 27' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102191	27' IH CONTROL ROD
6	BU-0102190	27' CH CONTROL ROD
7	BU-0102189	27' GB CONTROL ROD
8	BU-0102131	TU FLIGHT, 8" X 14.5' (27')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22630	8" X 14.5' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (30FT)

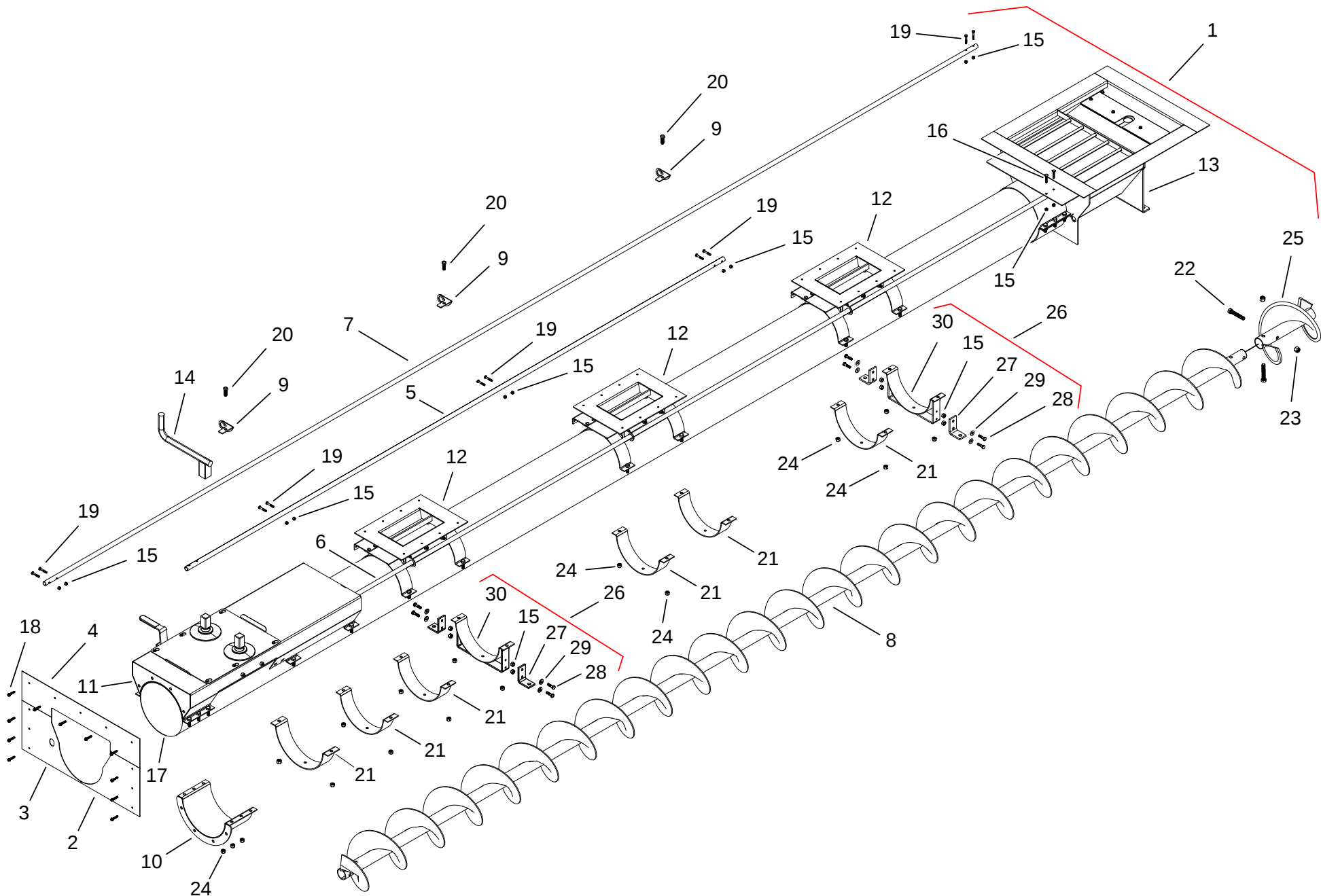


8IN LOWER ASSEMBLY (30FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102406	8" X 30' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102195	30' IH CONTROL ROD
6	BU-0102194	30' CH CONTROL ROD
7	BU-0102193	30' GB CONTROL ROD
8	BU-0102130	TU FLIGHT, 8" X 16' (30')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22631	8" X 16' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (33FT)

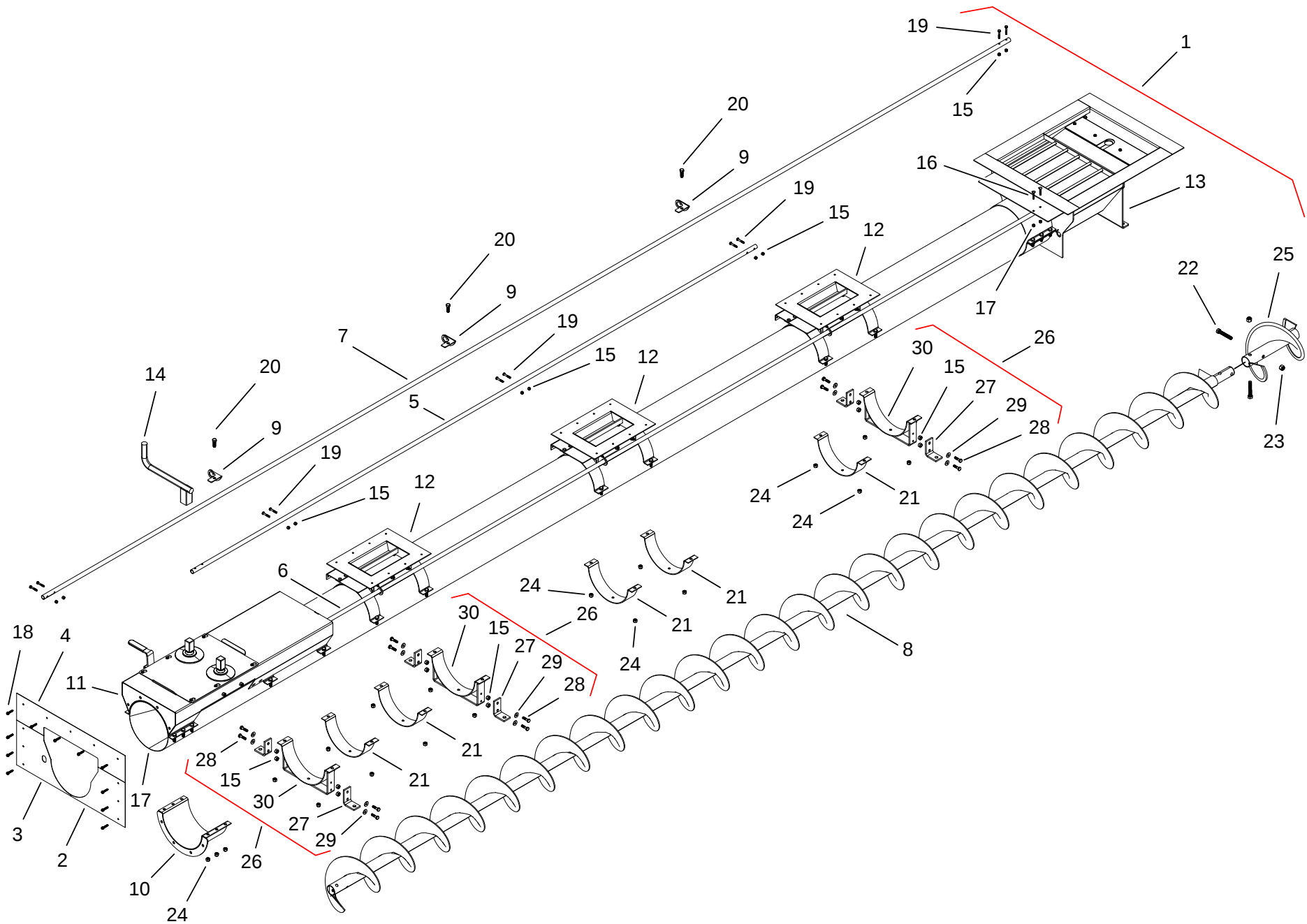
10



8IN LOWER ASSEMBLY (33FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102407	8" X 33' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102199	33' IH CONTROL ROD
6	BU-0102198	33' CH CONTROL ROD
7	BU-0102197	33' GB CONTROL ROD
8	BU-0102129	TU FLIGHT, 8" X 17.5' (33')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22632	8" X 17.5' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (36FT)

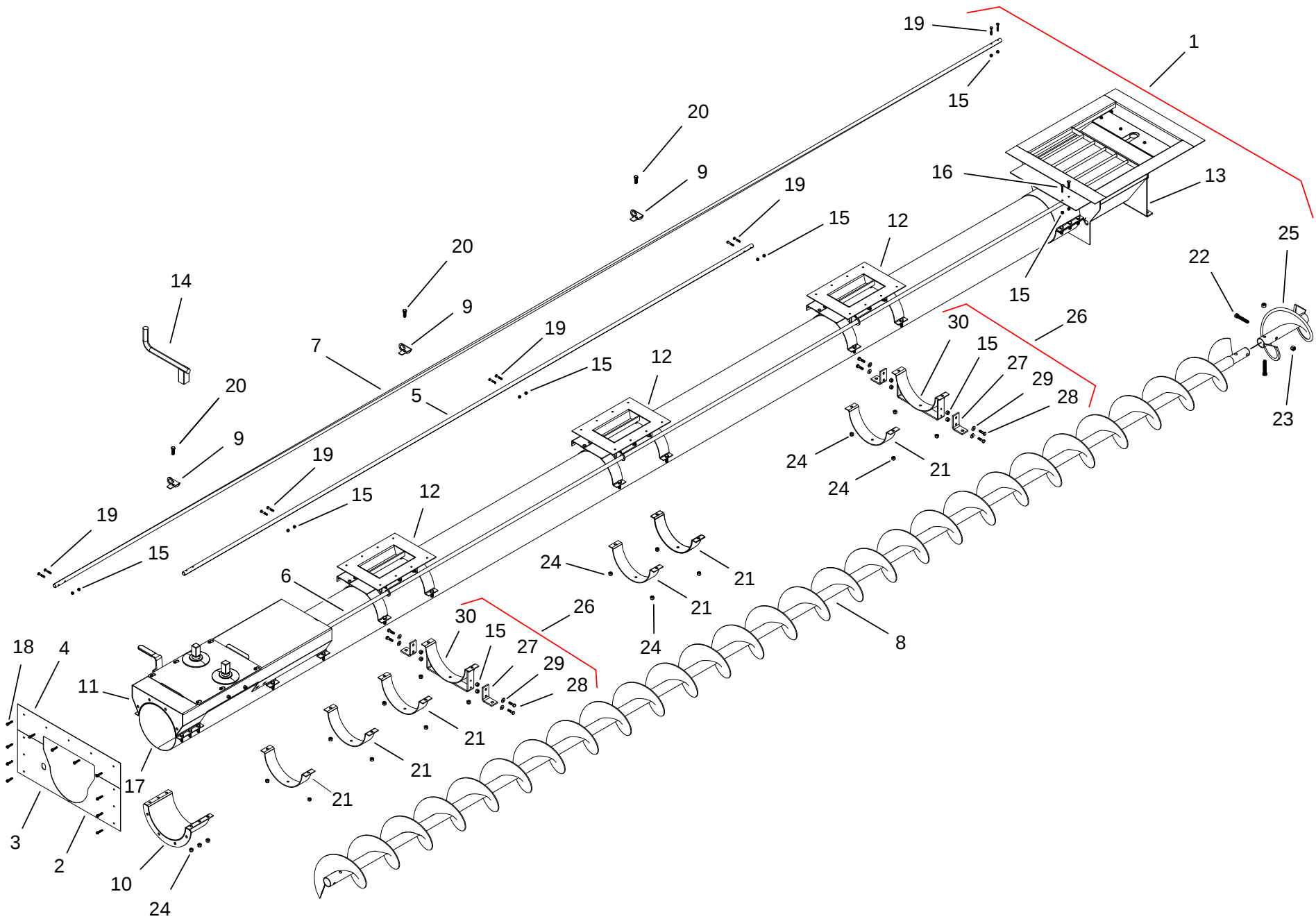


8IN LOWER ASSEMBLY (36FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102408	8" X 36' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102203	36' IH CONTROL ROD
6	BU-0102202	36' CH CONTROL ROD
7	BU-0102201	36' GB CONTROL ROD
8	BU-0102128	TU FLIGHT, 8" X 19' (36')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22633	8" X 19' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (39FT)

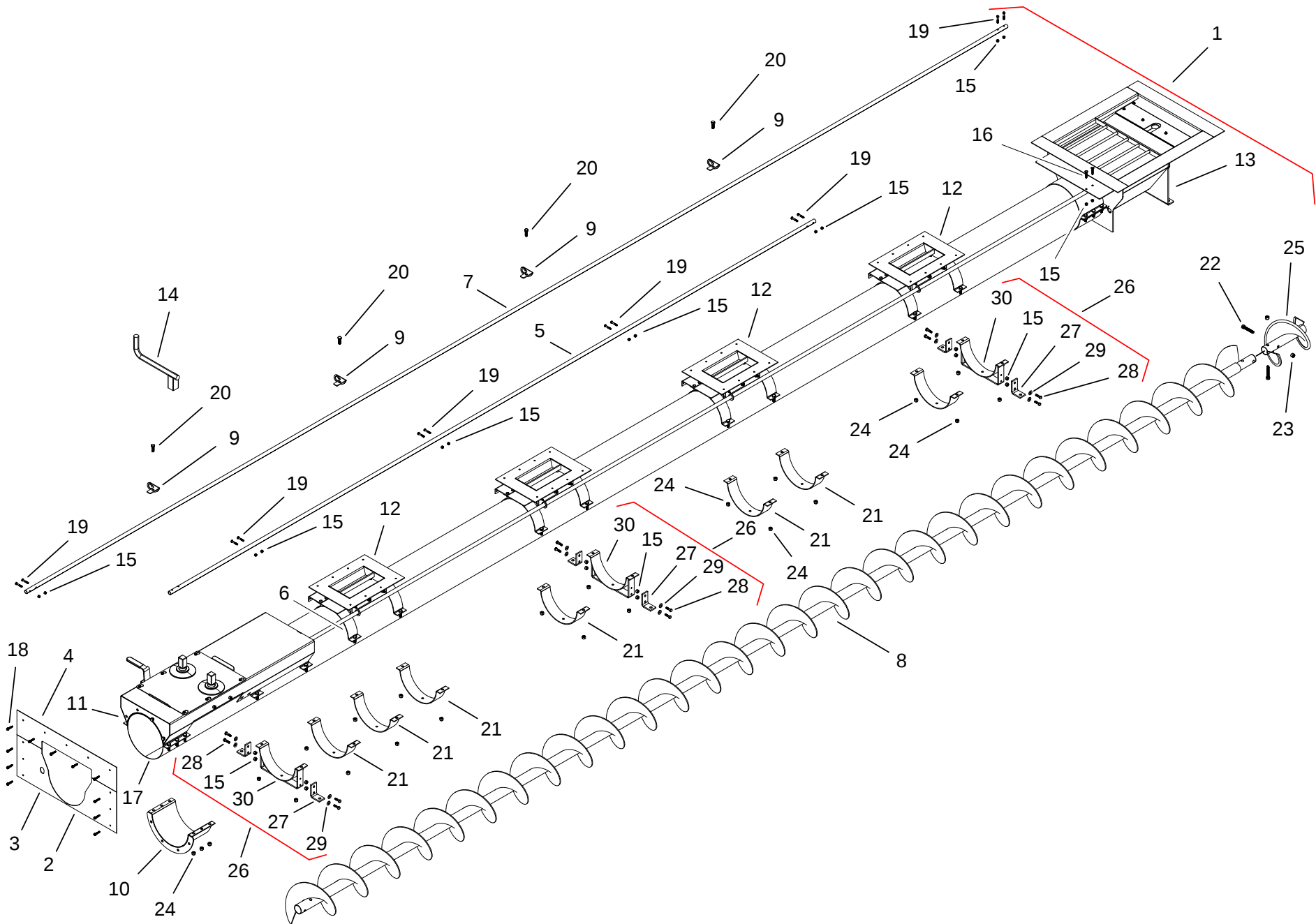
14



8IN LOWER ASSEMBLY (39FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102409	8" X 39' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102207	39' IH CONTROL ROD
6	BU-0102206	39' CH CONTROL ROD
7	BU-0102205	39' GB CONTROL ROD
8	BU-0102127	TU FLIGHT, 8" X 20.5' (39')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22634	8" X 20.5' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

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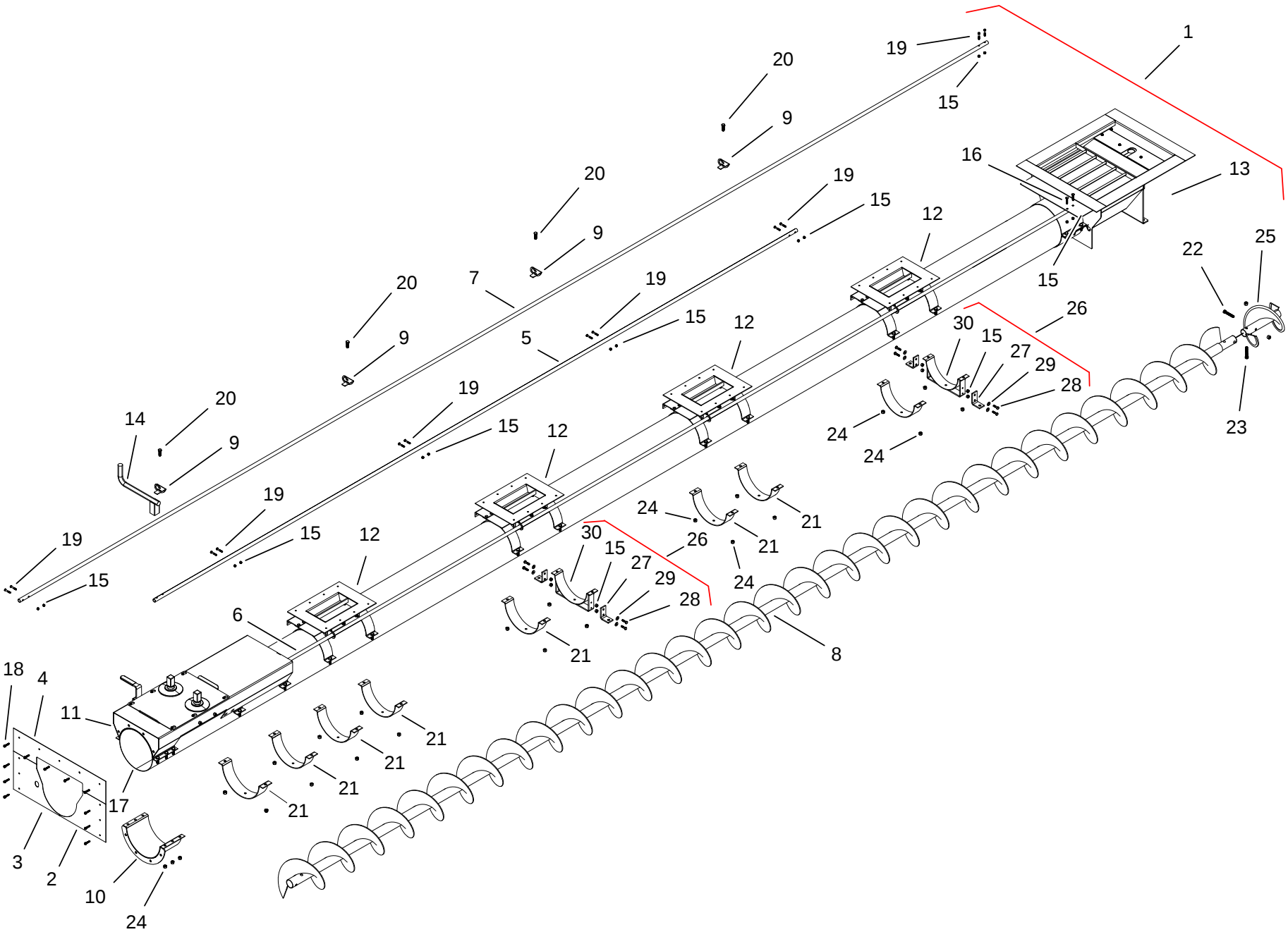


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8IN LOWER ASSEMBLY (42FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102410	8" X 42' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102211	42' IH CONTROL ROD
6	BU-0102210	42' CH CONTROL ROD
7	BU-0102209	42' GB CONTROL ROD
8	BU-0102126	TU FLIGHT, 8" X 22' (42')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22635	8" X 22' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (45FT)

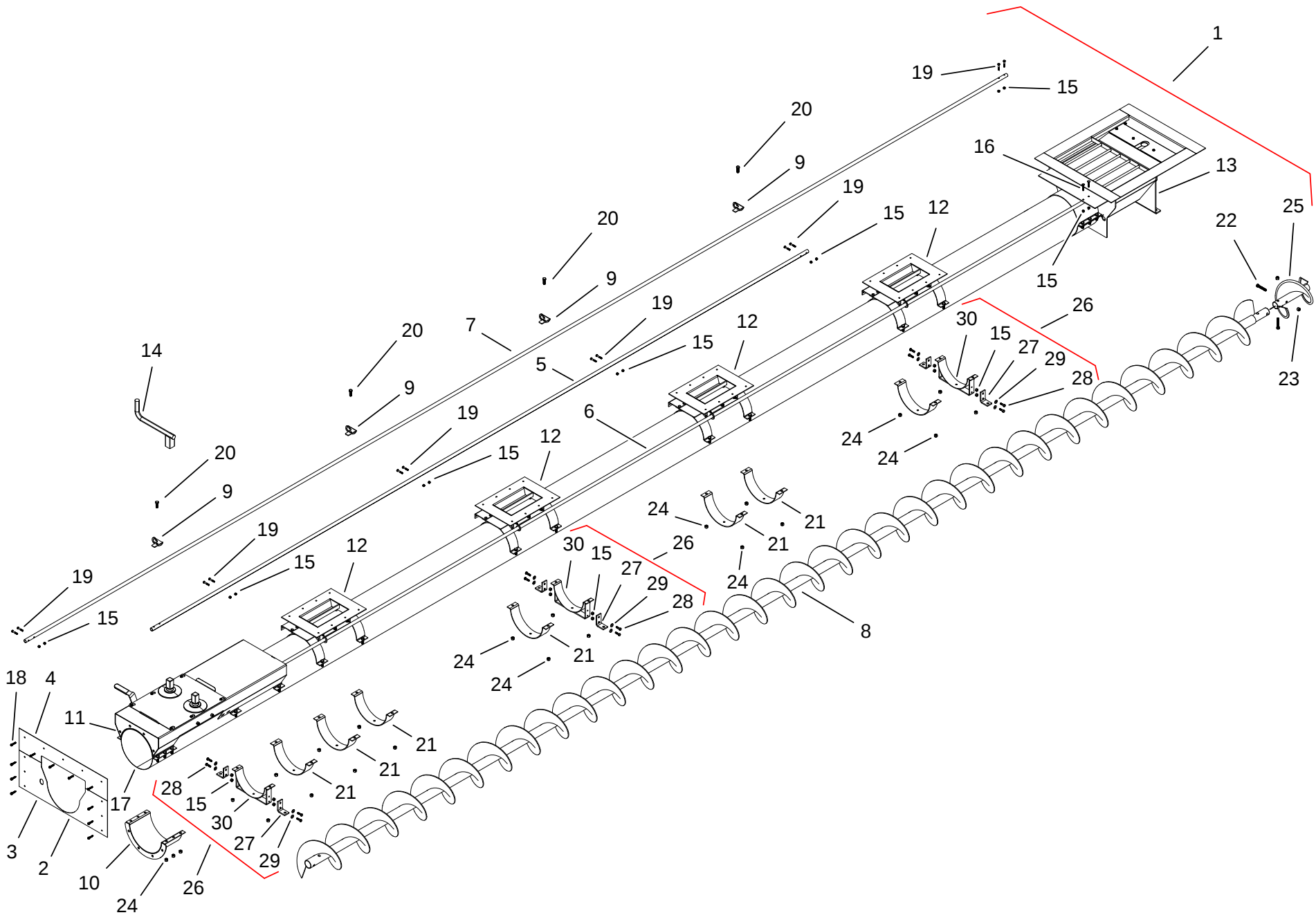


8IN LOWER ASSEMBLY (45FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102411	8" X 45' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102215	45' IH CONTROL ROD
6	BU-0102214	45' CH CONTROL ROD
7	BU-0102213	45' GB CONTROL ROD
8	BU-0102125	TU FLIGHT, 8" X 23.5' (45')
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-22636	8" X 23.5' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (48FT)

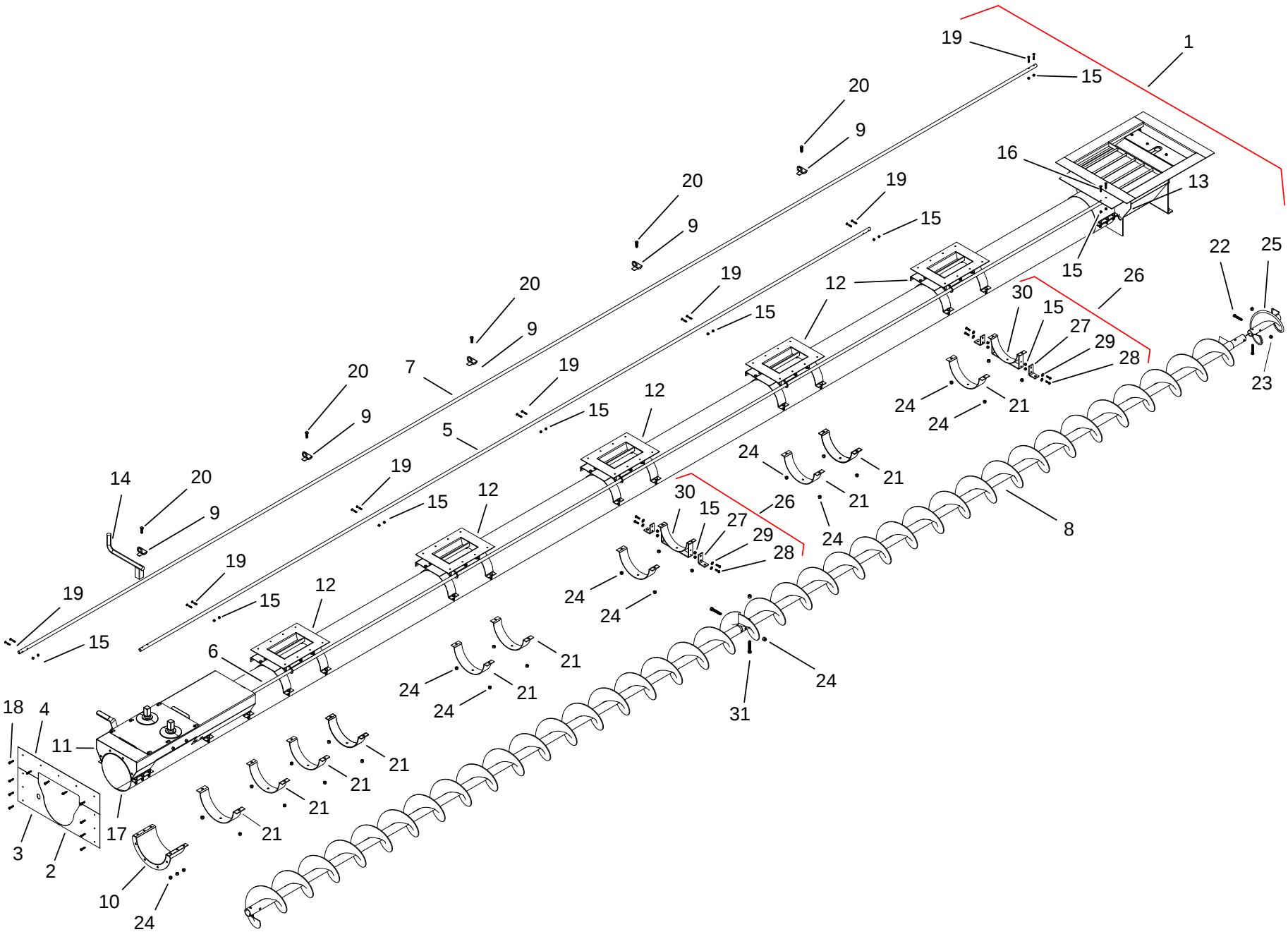
20



8IN LOWER ASSEMBLY (48FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102412	8" X 48' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102219	48' IH CONTROL ROD
6	BU-0102218	48' CH CONTROL ROD
7	BU-0102217	48' GB CONTROL ROD
8	10-27319	USP825 FLIGHT ONLY
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2"CARRIAGE BOLT GR5 PLTD
17	10-27619	8" GALV TUBE 25', NO HOLES
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK

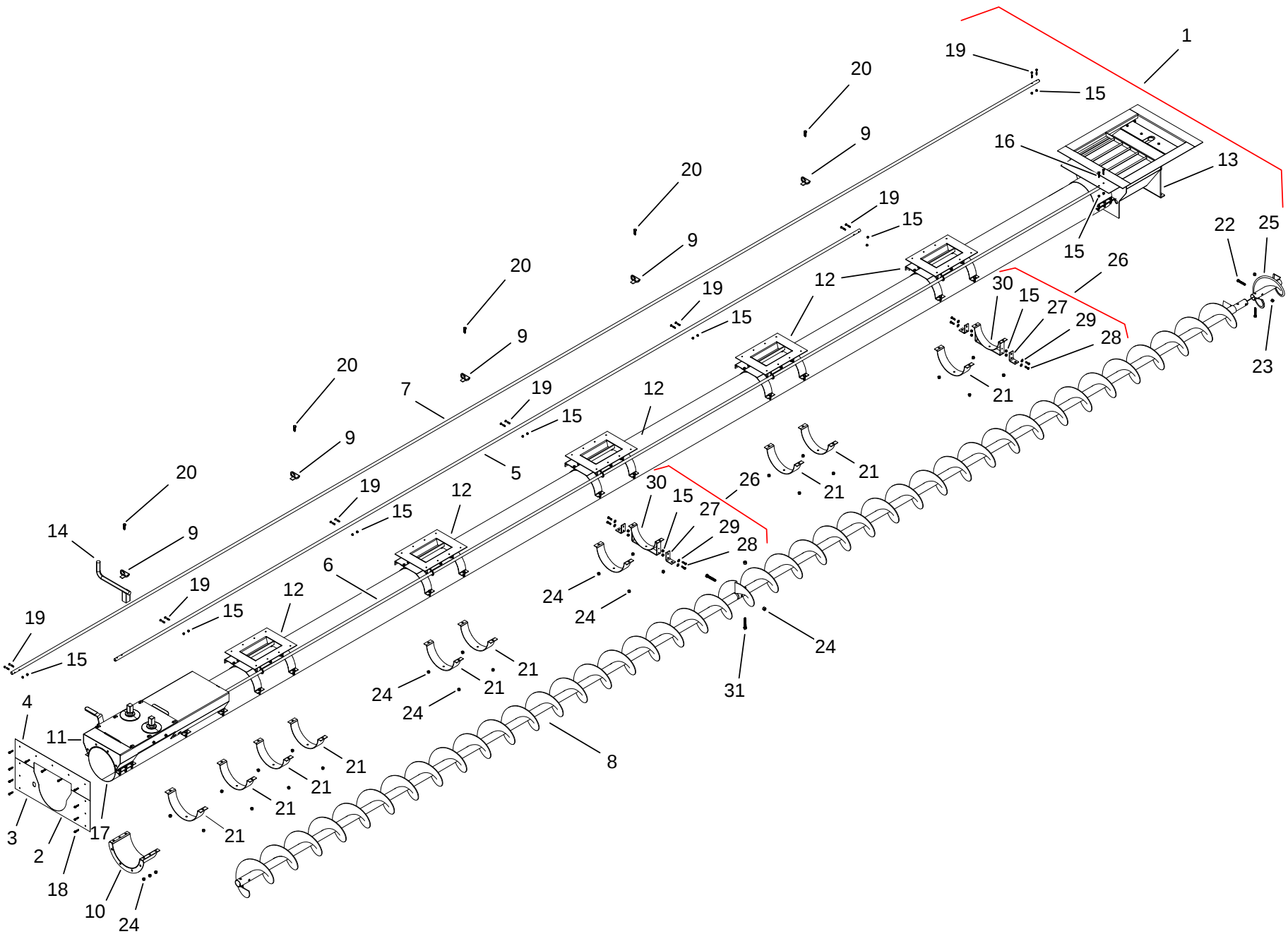
8IN LOWER ASSEMBLY (54FT)



8IN LOWER ASSEMBLY (54FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102413	8" X 54' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102295	54' IH CONTROL ROD
6	BU-0102294	54' CH CONTROL ROD
7	BU-0102293	54' GB CONTROL ROD
8	10-27736	8" X 14' UNDERFLOOR FLIGHT
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-27757	8" X 28' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK
31	10-19545	BOLT, 7/16" X 2-1/4"

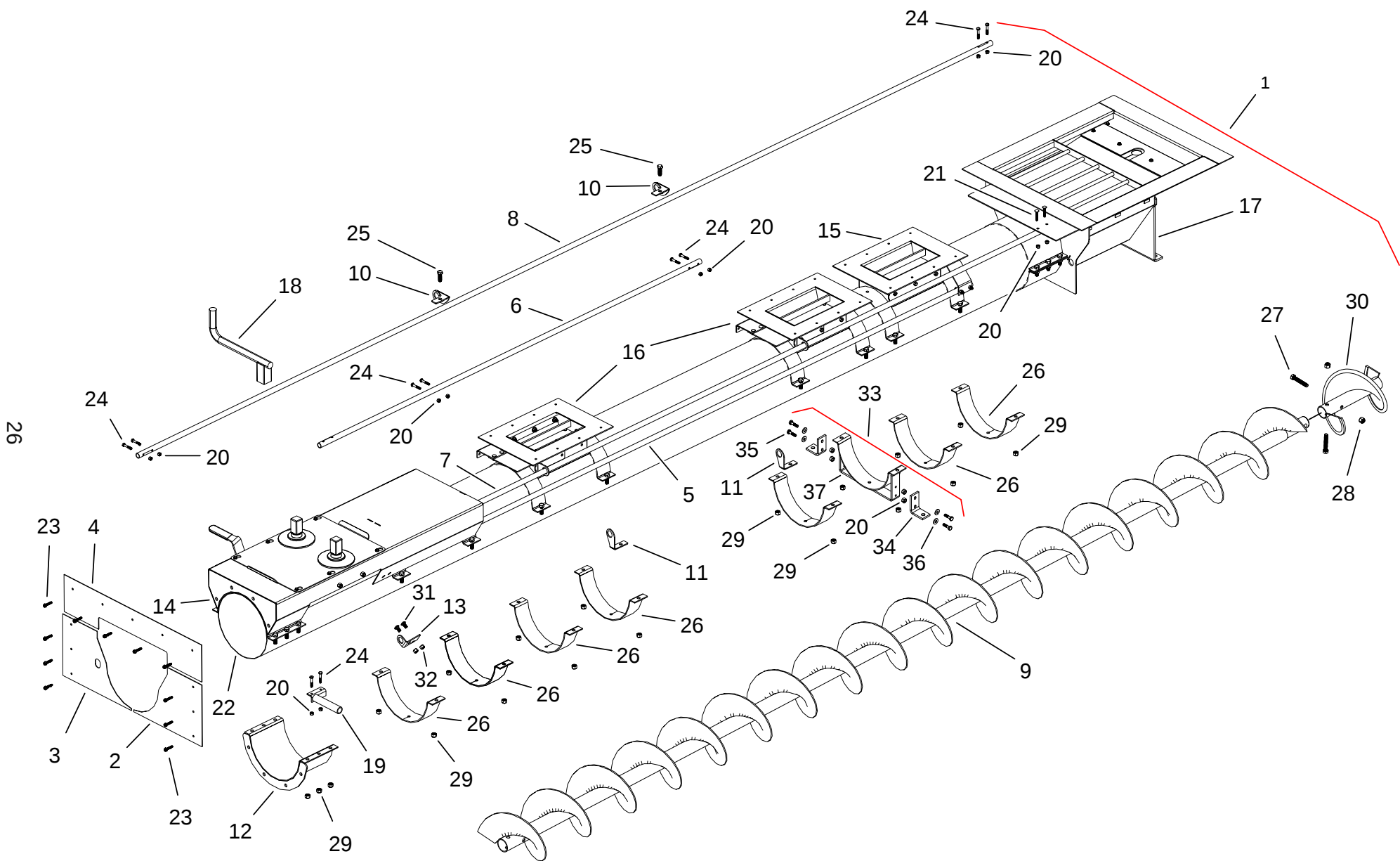
8IN LOWER ASSEMBLY (60FT)



8IN LOWER ASSEMBLY (60FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102414	8" X 60' TU LOWER ASSY W/O E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102299	60' IH CONTROL ROD
6	BU-0102298	60' CH CONTROL ROD
7	BU-0102297	60' GB CONTROL ROD
8	10-27737	8" X 15.5' UNDERFLOOR FLIGHT
9	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
10	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
11	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
12	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
13	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
14	BU-0101198	GATE CRANK
15	10-28449	LOCKNUT, 1/4"
16	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
17	10-27758	8" X 31' GALV TUBE
18	10-20595	#14 X 1" TEK SCREW
19	10-19985	BOLT, 1/4" X 1-1/2" GR 2
20	10-18698	BOLT, 7/16" X 1-1/4"
21	10-19460WH	8" HALF CLAMP, BLACK
22	10-19798	BOLT, 1/2" X 2-3/4"
23	10-19599	LOCKNUT, 1/2"
24	10-19598	LOCKNUT, 7/16"
25	10-27441	8" CENTER HOPPER FLIGHTING
26	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
27	10-22861	ANCHOR BRACKET, TU
28	10-19988	BOLT, 1/4" X 1" GR2 PLTD
29	9900683	FLAT WASHER, 1/4" PLTD
30	BU-0102332	8" TU LEVEL BRACKET, BLACK
31	10-19545	BOLT, 7/16" X 2-1/4"

8IN LOWER ASSEMBLY (24FT AND 25FT WITH E-SUMP)

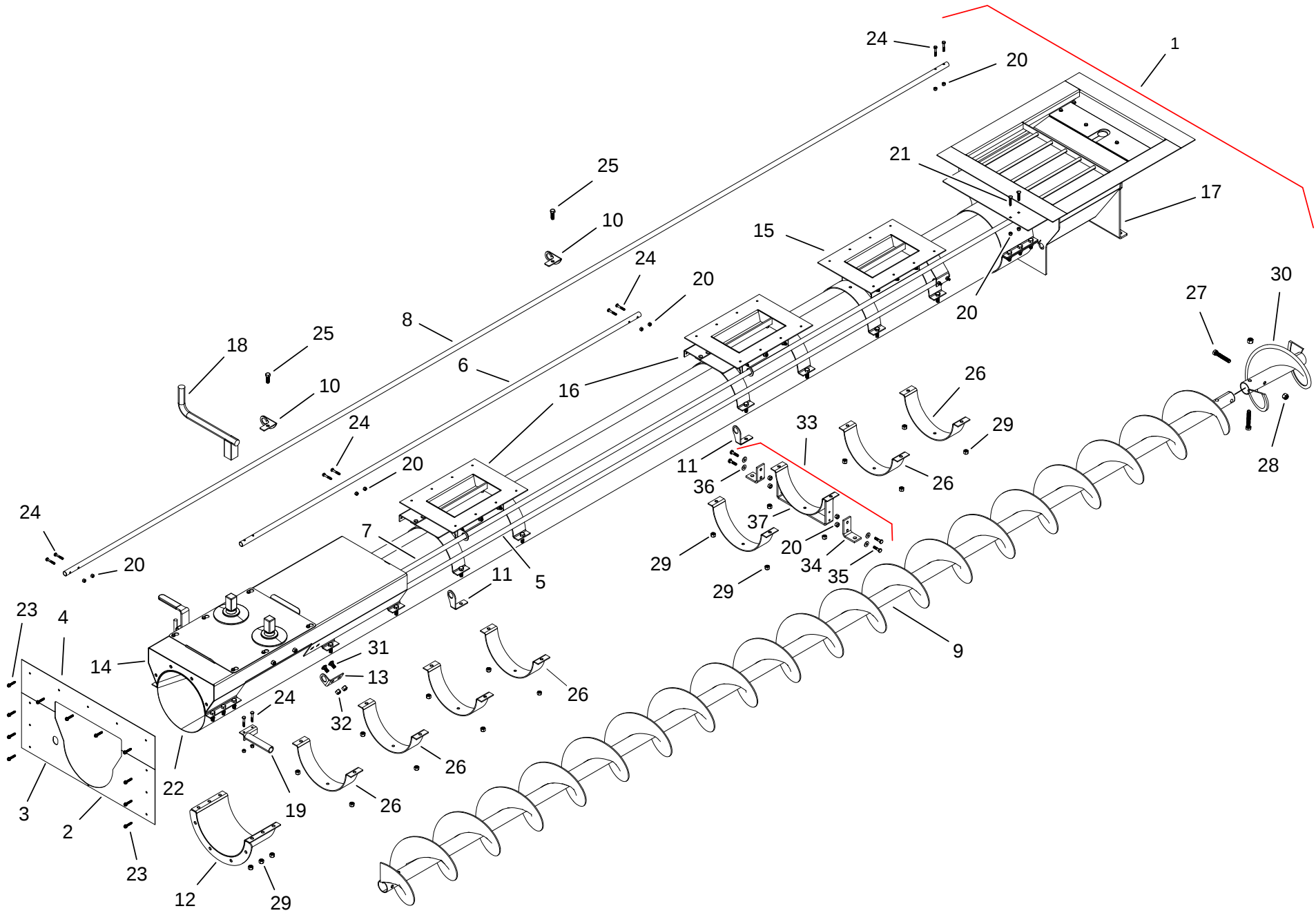


8IN LOWER ASSEMBLY (24FT AND 25FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102416	8" X 24/25' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102188	24' AND 25' EH CONTROL ROD
6	BU-0102187	24' AND 25' IH CONTROL ROD
7	BU-0102186	24' AND 25' CH CONTROL ROD
8	BU-0102185	24' AND 25' GB CONTROL ROD
9	BU-0102132	TU FLIGHT, 8" X 13' (24/25')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22629	8" X 13' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (27FT WITH E-SUMP)

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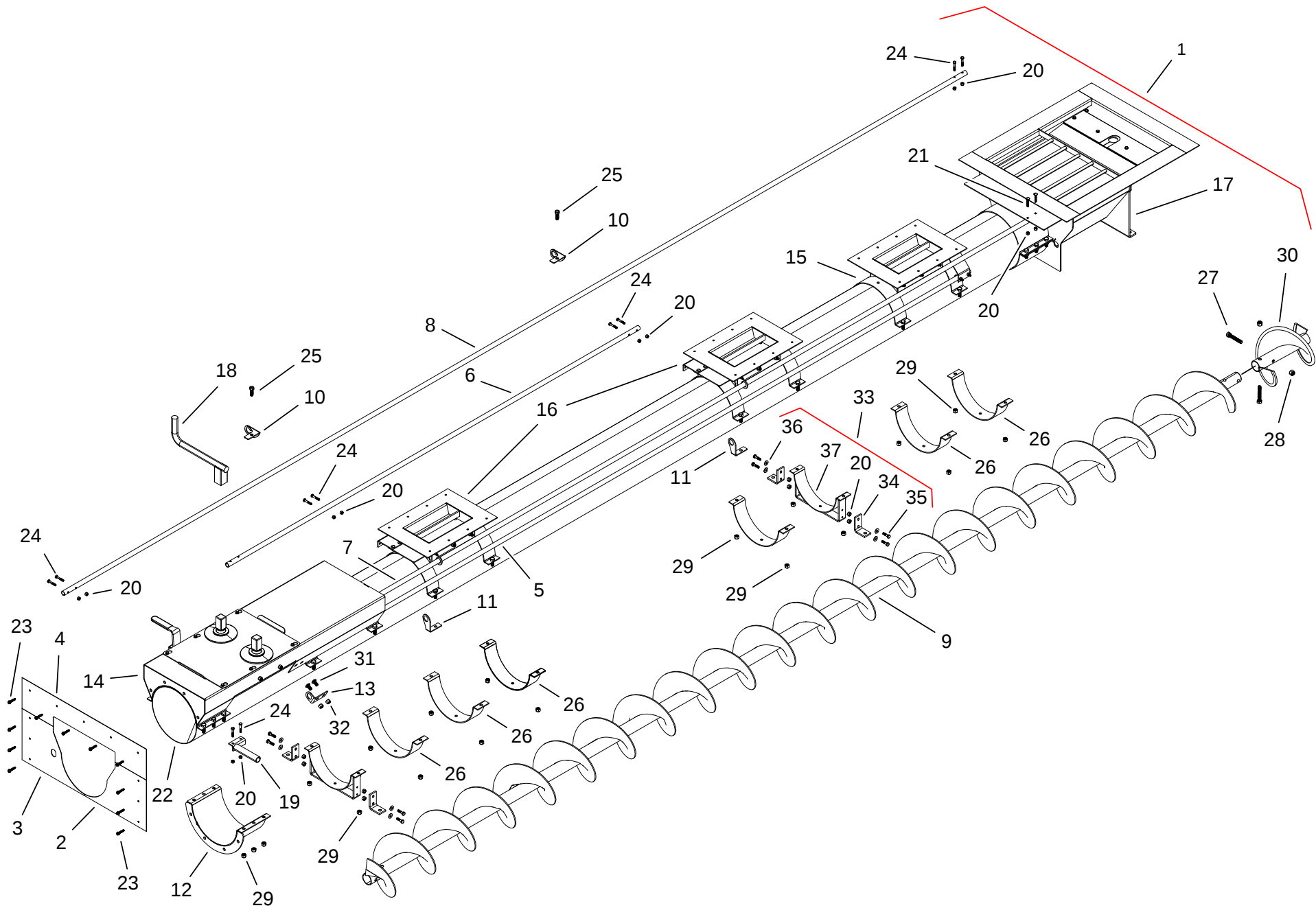


8IN LOWER ASSEMBLY (27FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102417	8" X 27' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102192	27' EH CONTROL ROD
6	BU-0102191	27' IH CONTROL ROD
7	BU-0102190	27' CH CONTROL ROD
8	BU-0102189	27' GB CONTROL ROD
9	BU-0102131	TU FLIGHT, 8" X 14.5' (27')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22630	8" X 14.5' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	Locknut, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (30FT WITH E-SUMP)

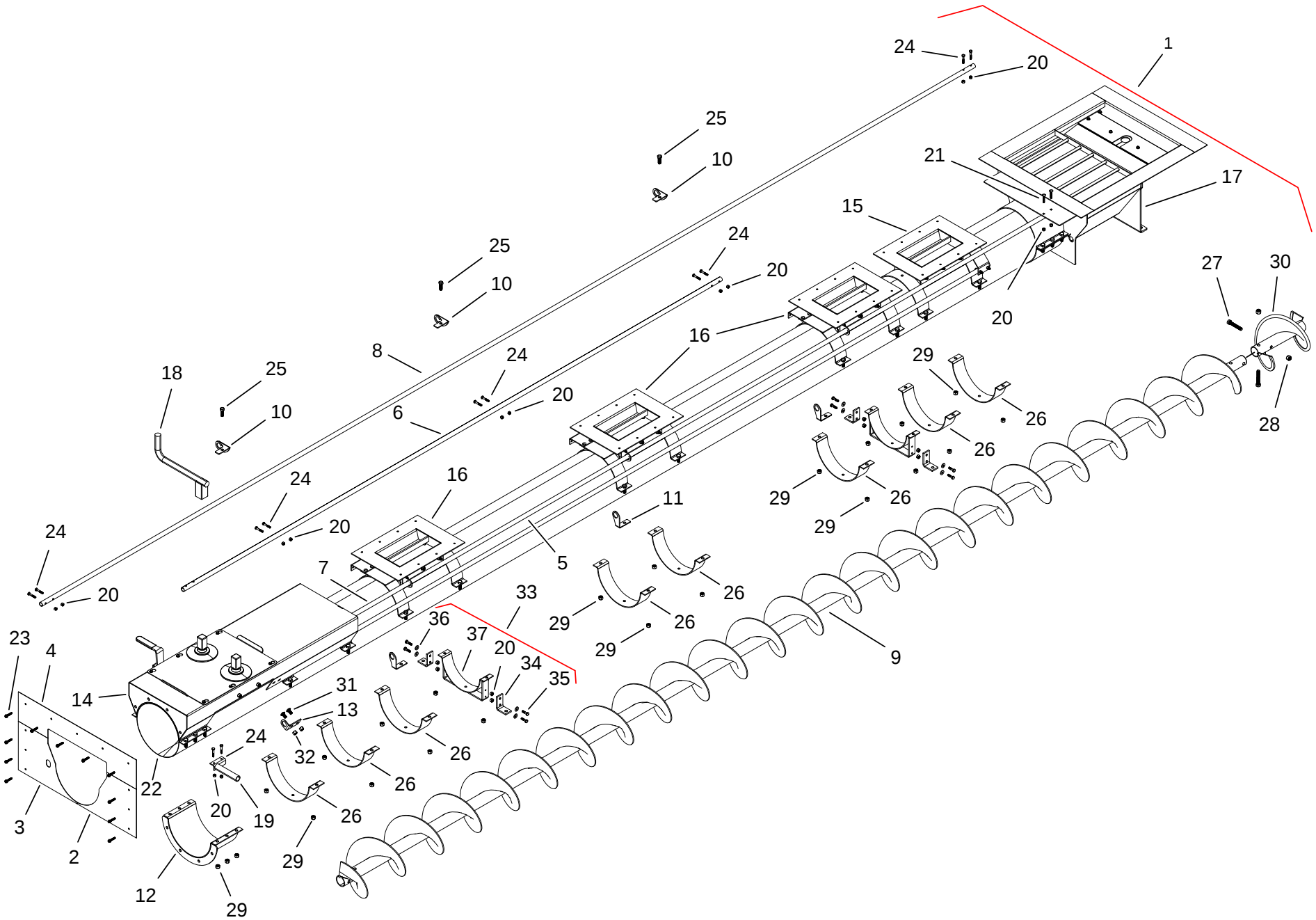
30



8IN LOWER ASSEMBLY (30FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102418	8" X 30' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102196	30' EH CONTROL ROD
6	BU-0102195	30' IH CONTROL ROD
7	BU-0102194	30' CH CONTROL ROD
8	BU-0102193	30' GB CONTROL ROD
9	BU-0102130	TU FLIGHT, 8" X 16' (30')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22631	8" X 16' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (33FT WITH E-SUMP)

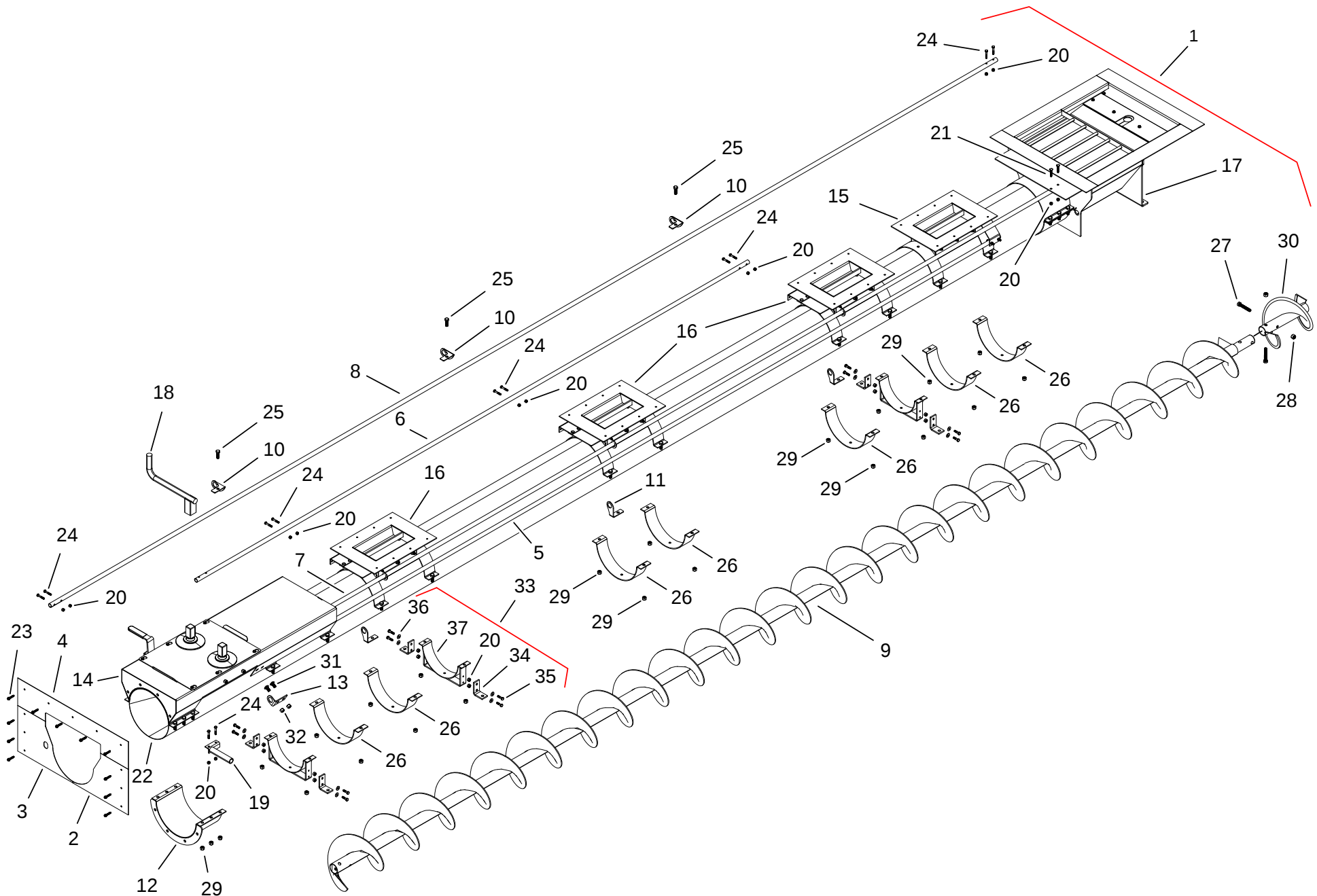


8IN LOWER ASSEMBLY (33FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102419	8" X 33' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102200	33' EH CONTROL ROD
6	BU-0102199	33' IH CONTROL ROD
7	BU-0102198	33' CH CONTROL ROD
8	BU-0102197	33' GB CONTROL ROD
9	BU-0102129	TU FLIGHT, 8" X 17.5' (33')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22632	8" X 17.5' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (36FT WITH E-SUMP)

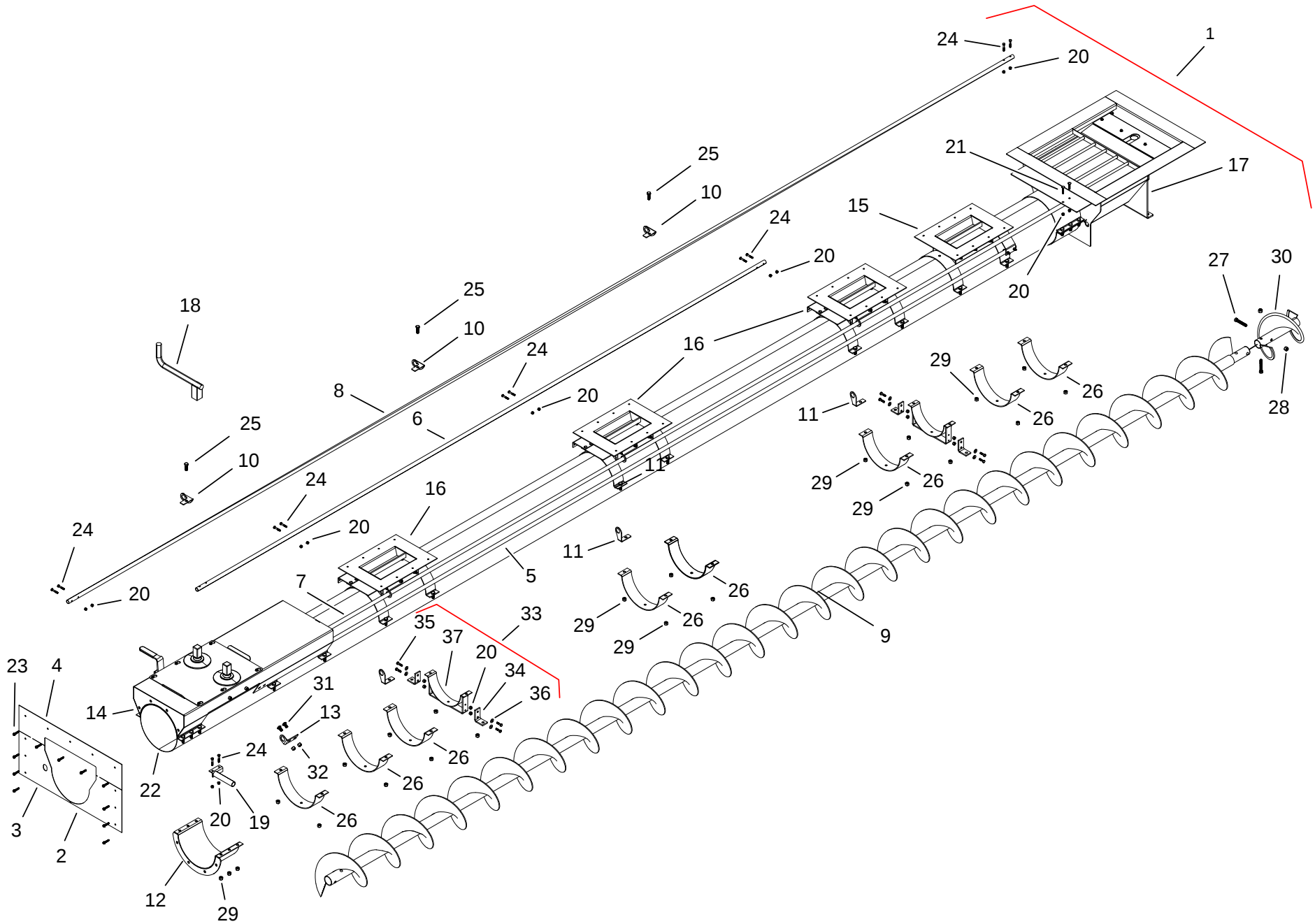
34



8IN LOWER ASSEMBLY (36FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102420	8" X 36' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102204	36' EH CONTROL ROD
6	BU-0102203	36' IH CONTROL ROD
7	BU-0102202	36' CH CONTROL ROD
8	BU-0102201	36' GB CONTROL ROD
9	BU-0102128	TU FLIGHT, 8" X 19' (36')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22633	8" X 19' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

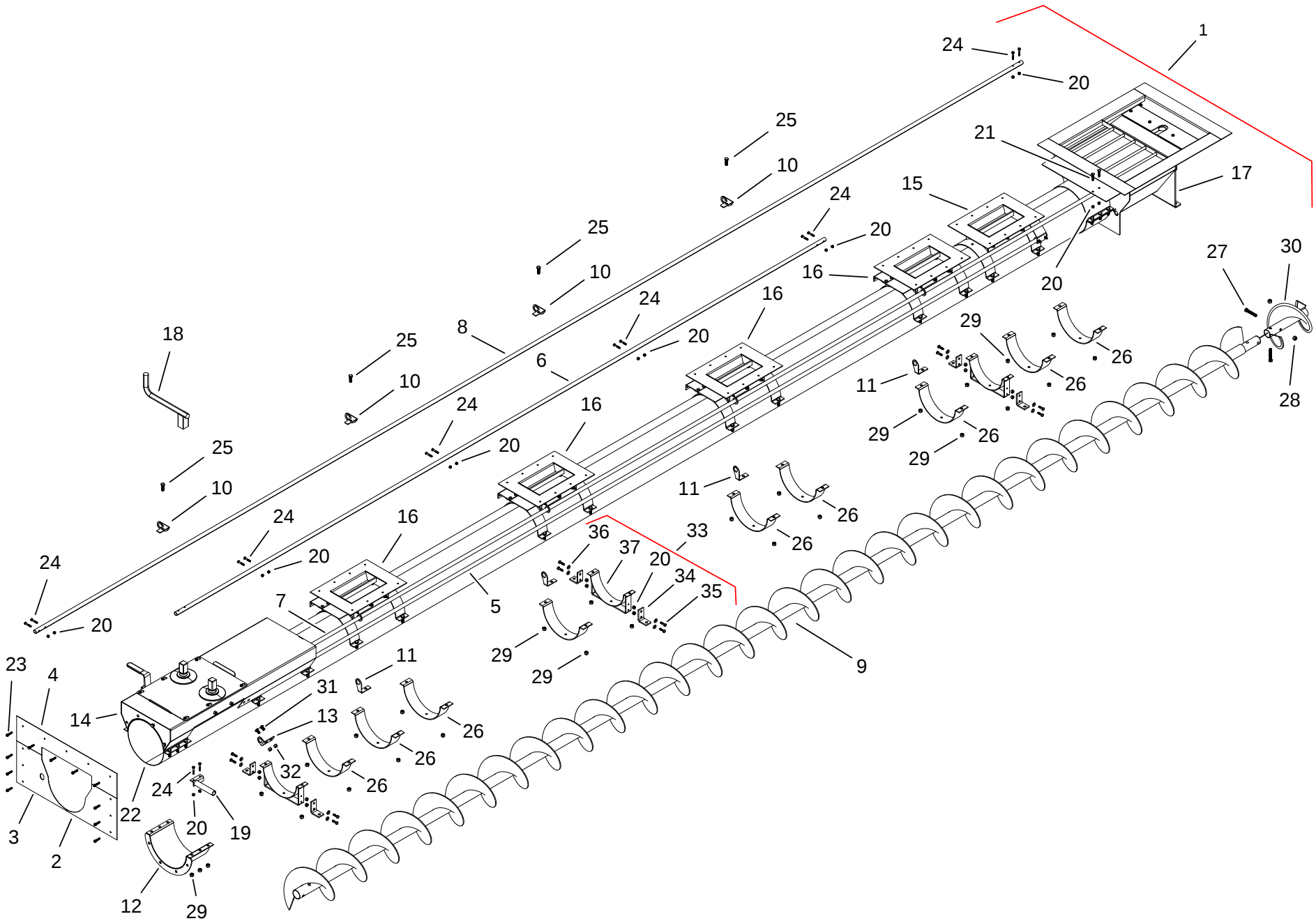
8IN LOWER ASSEMBLY (39FT WITH E-SUMP)



8IN LOWER ASSEMBLY (39FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102421	8" X 39' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102208	39' EH CONTROL ROD
6	BU-0102207	39' IH CONTROL ROD
7	BU-0102206	39' CH CONTROL ROD
8	BU-0102205	39' GB CONTROL ROD
9	BU-0102127	TU FLIGHT, 8" X 20.5' (39')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22634	8" X 20.5' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

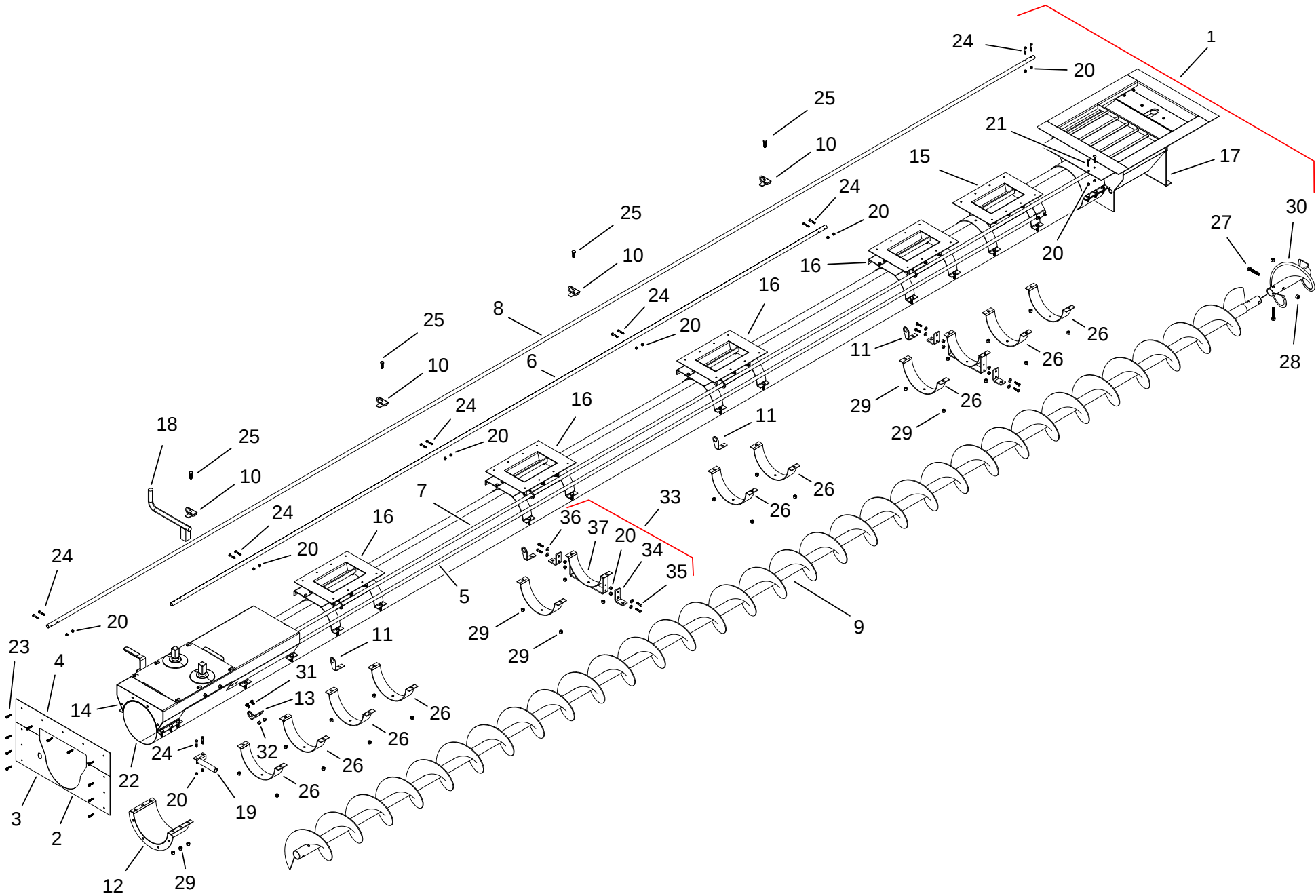
8IN LOWER ASSEMBLY (42FT WITH E-SUMP)



8IN LOWER ASSEMBLY (42FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102422	8" X 42' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102212	42' EH CONTROL ROD
6	BU-0102211	42' IH CONTROL ROD
7	BU-0102210	42' CH CONTROL ROD
8	BU-0102209	42' GB CONTROL ROD
9	BU-0102126	TU FLIGHT, 8" X 22' (42')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22635	8" X 22' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (45FT WITH E-SUMP)

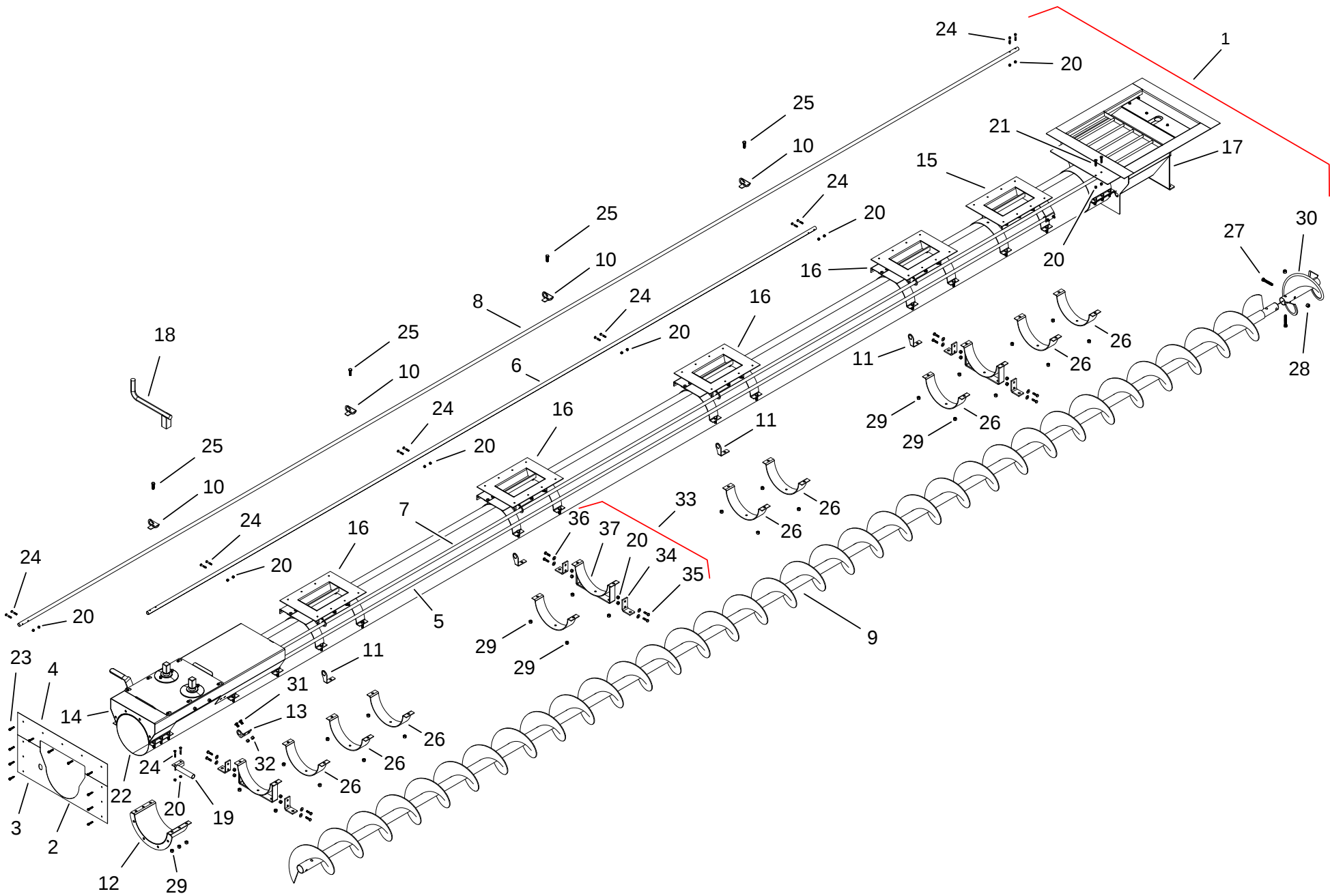


8IN LOWER ASSEMBLY (45FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102423	8" X 45' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102216	45' EH CONTROL ROD
6	BU-0102215	45' IH CONTROL ROD
7	BU-0102214	45' CH CONTROL ROD
8	BU-0102213	45' GB CONTROL ROD
9	BU-0102125	TU FLIGHT, 8" X 23.5' (45')
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-22636	8" X 23.5' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (48FT WITH E-SUMP)

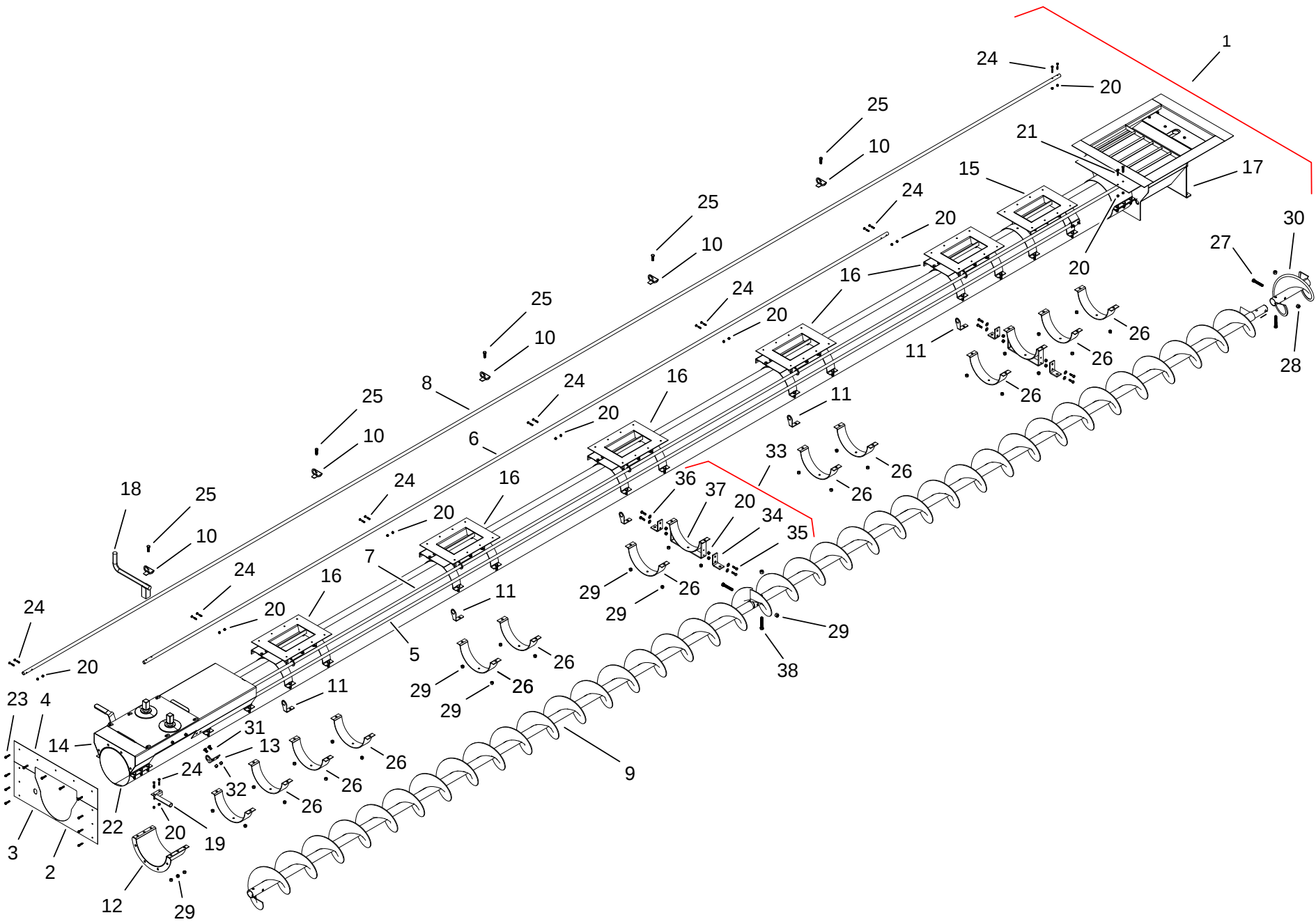
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8IN LOWER ASSEMBLY (48FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102424	8" X 48' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102220	48' EH CONTROL ROD
6	BU-0102219	48' IH CONTROL ROD
7	BU-0102218	48' CH CONTROL ROD
8	BU-0102217	48' GB CONTROL ROD
9	10-27319	USP825 FLIGHT ONLY
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-27619	8" GALV TUBE 25', NO HOLES
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK

8IN LOWER ASSEMBLY (54FT WITH E-SUMP)

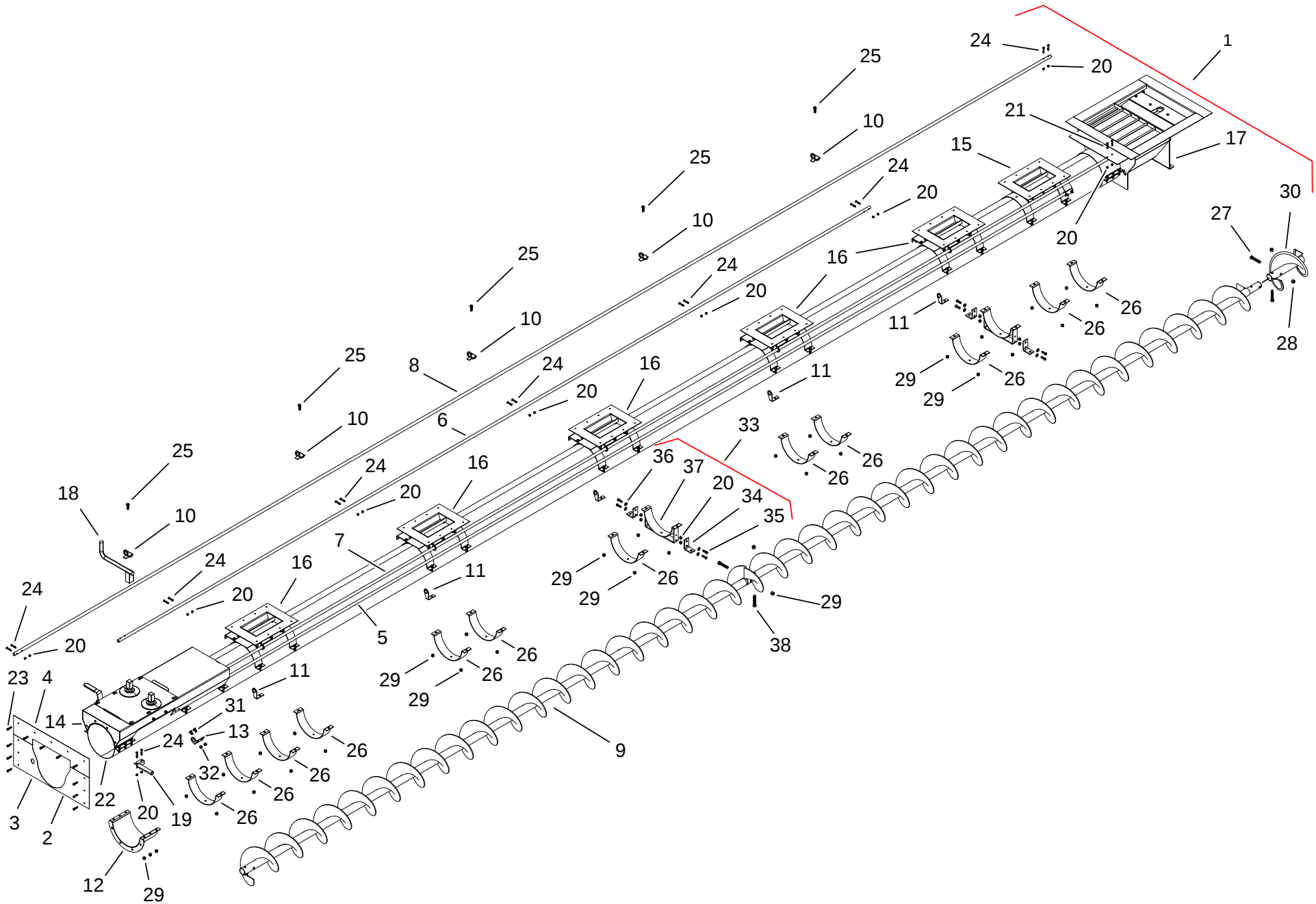


8IN LOWER ASSEMBLY (54FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102425	8" X 54' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102296	54' EH CONTROL ROD
6	BU-0102295	54' IH CONTROL ROD
7	BU-0102294	54' CH CONTROL ROD
8	BU-0102293	54' GB CONTROL ROD
9	10-27736	8" X 14' UNDERFLOOR FLIGHT
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-27757	8" X 28' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK
38	10-19545	BOLT, 7/16" X 2-1/4"

8IN LOWER ASSEMBLY (60FT WITH E-SUMP)

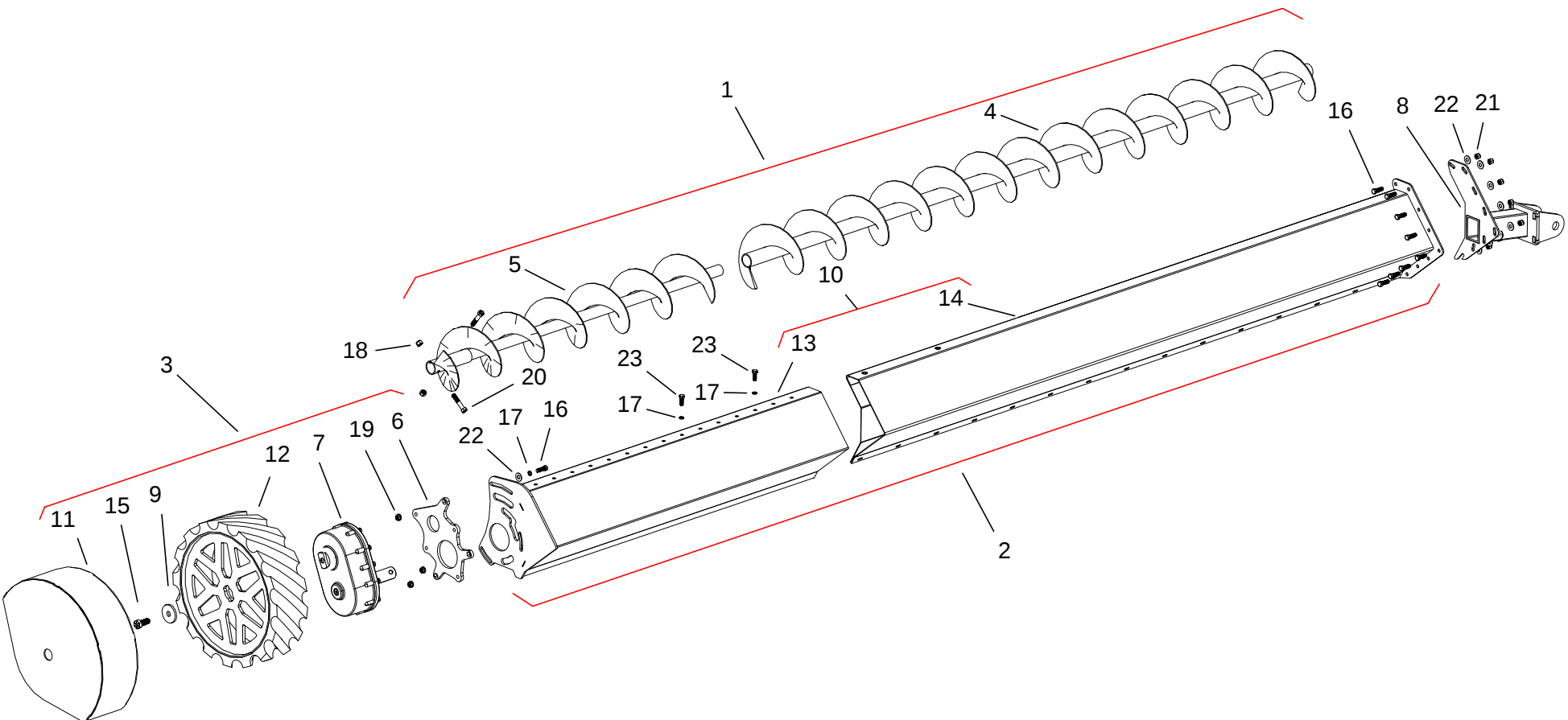
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8IN LOWER ASSEMBLY (60FT WITH E-SUMP)

ITEM	PART NO.	DESCRIPTION
1	BU-0102426	8" X 60' TU LOWER ASSY W/E-SUMP
2	BU-0102400	8" TU BRACKET, BIN WALL, RIGHT
3	BU-0102399	8" TU BRACKET, BIN WALL, LEFT
4	BU-0102221	8/10 TU BRACKET, BIN WALL, TOP
5	BU-0102300	60' EH CONTROL ROD
6	BU-0102299	60' IH CONTROL ROD
7	BU-0102298	60' CH CONTROL ROD
8	BU-0102297	60' GB CONTROL ROD
9	10-27737	8" X 15.5' UNDERFLOOR FLIGHT
10	BU-0102098	8/10 TU GB CONTROL GUIDE, BLACK
11	BU-0102097	8/10 TU E-SUMP CONTROL ROD BRACKET
12	BU-0102397	8" TU BOTTOM TUBE CLAMP, BLACK
13	BU-0102061	E-SUMP SUPPORT BRACKET, BLACK
14	BU-0102378	PLEASE SEE 8" TU CONTROL BOX ASSEMBLY PAGE
15	BU-0102370	PLEASE SEE 8" TU E-SUMP HOPPER PAGE
16	BU-0102365	PLEASE SEE 8" TU IH ASSEMBLY PAGE
17	BU-0102360	PLEASE SEE 8" TU CENTRE HOPPER ASSEMBLY PAGE
18	BU-0101198	GATE CRANK
19	BU-0100202	E-SUMP PUSH/PULL HANDLE, BLACK
20	10-28449	LOCKNUT, 1/4"
21	10-22662	1/4" X 1-1/2" CARRIAGE BOLT GR5 PLTD
22	10-27758	8" X 31' GALV TUBE
23	10-20595	#14 X 1" TEK SCREW
24	10-19985	BOLT, 1/4" X 1-1/2" GR 2
25	10-18698	BOLT, 7/16" X 1-1/4"
26	10-19460WH	8" HALF CLAMP, BLACK
27	10-19798	BOLT, 1/2" X 2-3/4"
28	10-19599	LOCKNUT, 1/2"
29	10-19598	LOCKNUT, 7/16"
30	10-27441	8" CENTER HOPPER FLIGHTING
31	10-28513	3/8" X 3/4" NC CARRIAGE BOLT GR5
32	10-17402	LOCKNUT, 3/8"
33	10-22920	8" ANCHOR BRACKET ASSEMBLY, TU
34	10-22861	ANCHOR BRACKET, TU
35	10-19988	BOLT, 1/4" X 1" GR2 PLTD
36	9900683	FLAT WASHER, 1/4" PLTD
37	BU-0102332	8" TU LEVEL BRACKET, BLACK
38	10-19545	BOLT, 7/16" X 2-1/4"

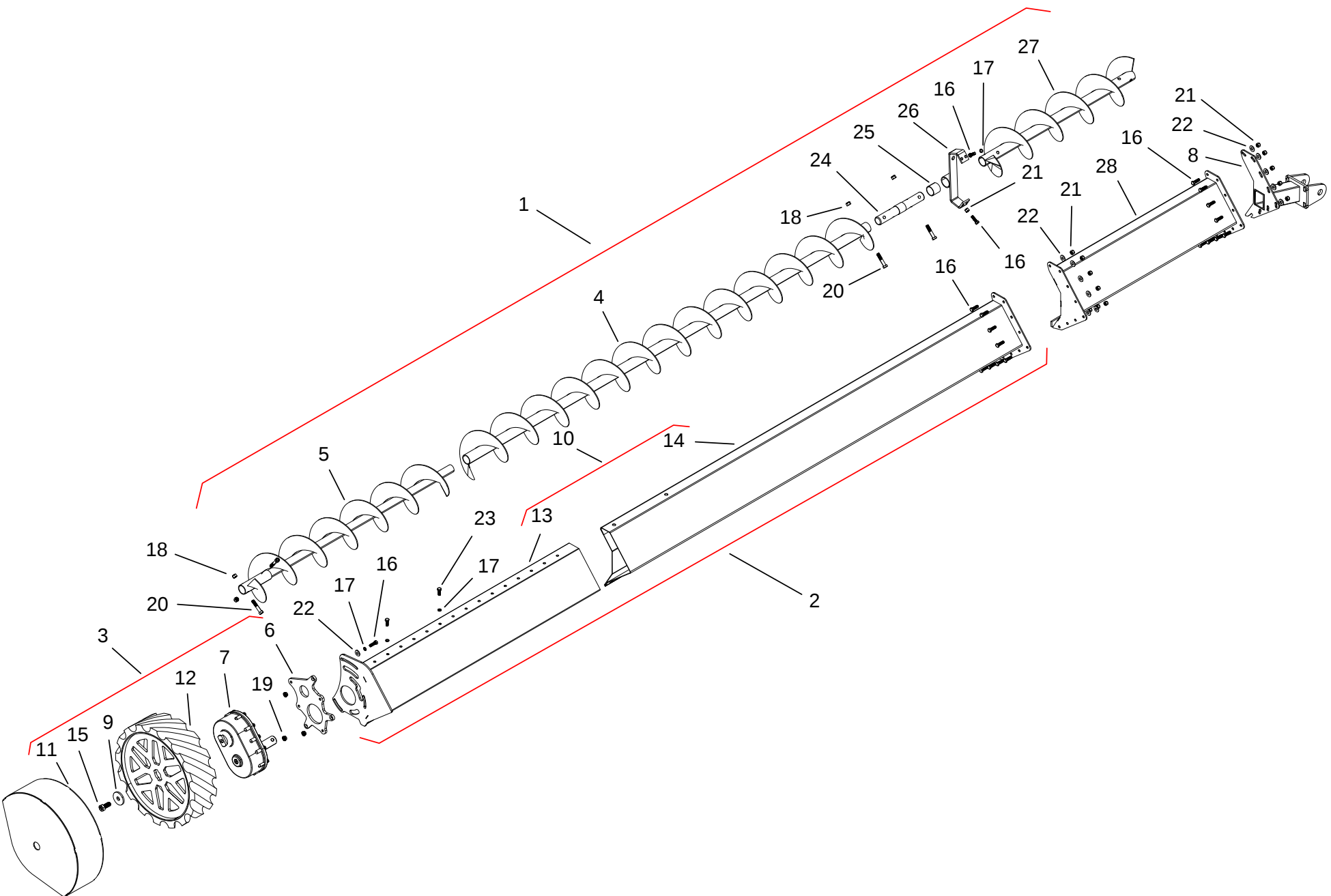
6" SWEEP ASSEMBLY (24FT AND 25FT)



6" SWEEP ASSEMBLY (24FT AND 25FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102142	24' AND 25' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"

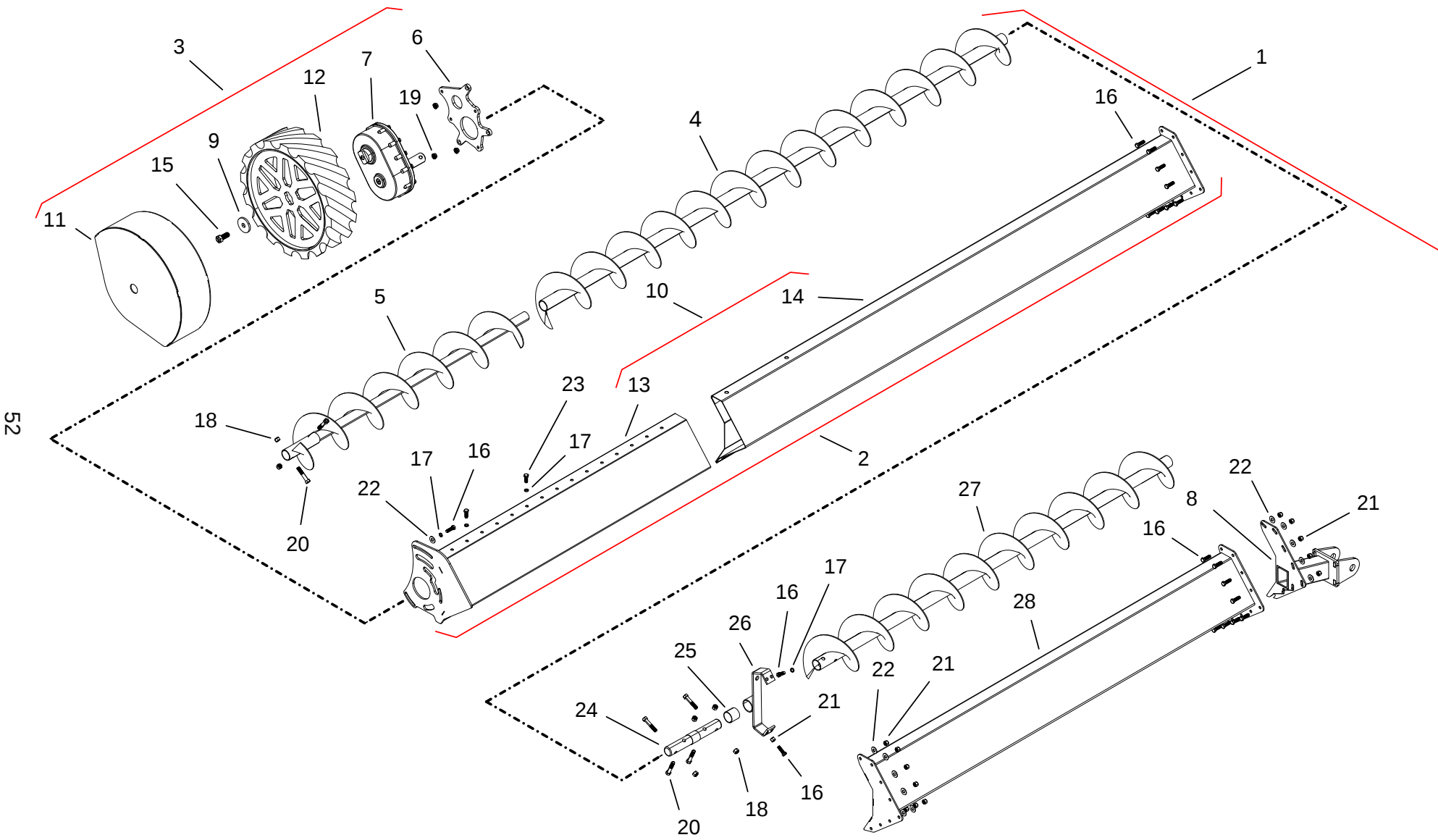
6" SWEEP ASSEMBLY (27FT AND 30FT)



6" SWEEP ASSEMBLY (27FT AND 30FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102144	27' AND 30' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102105	BINSWEEP FLIGHT, 6" X 3'
28	BU-0101275	3' BACKBOARD

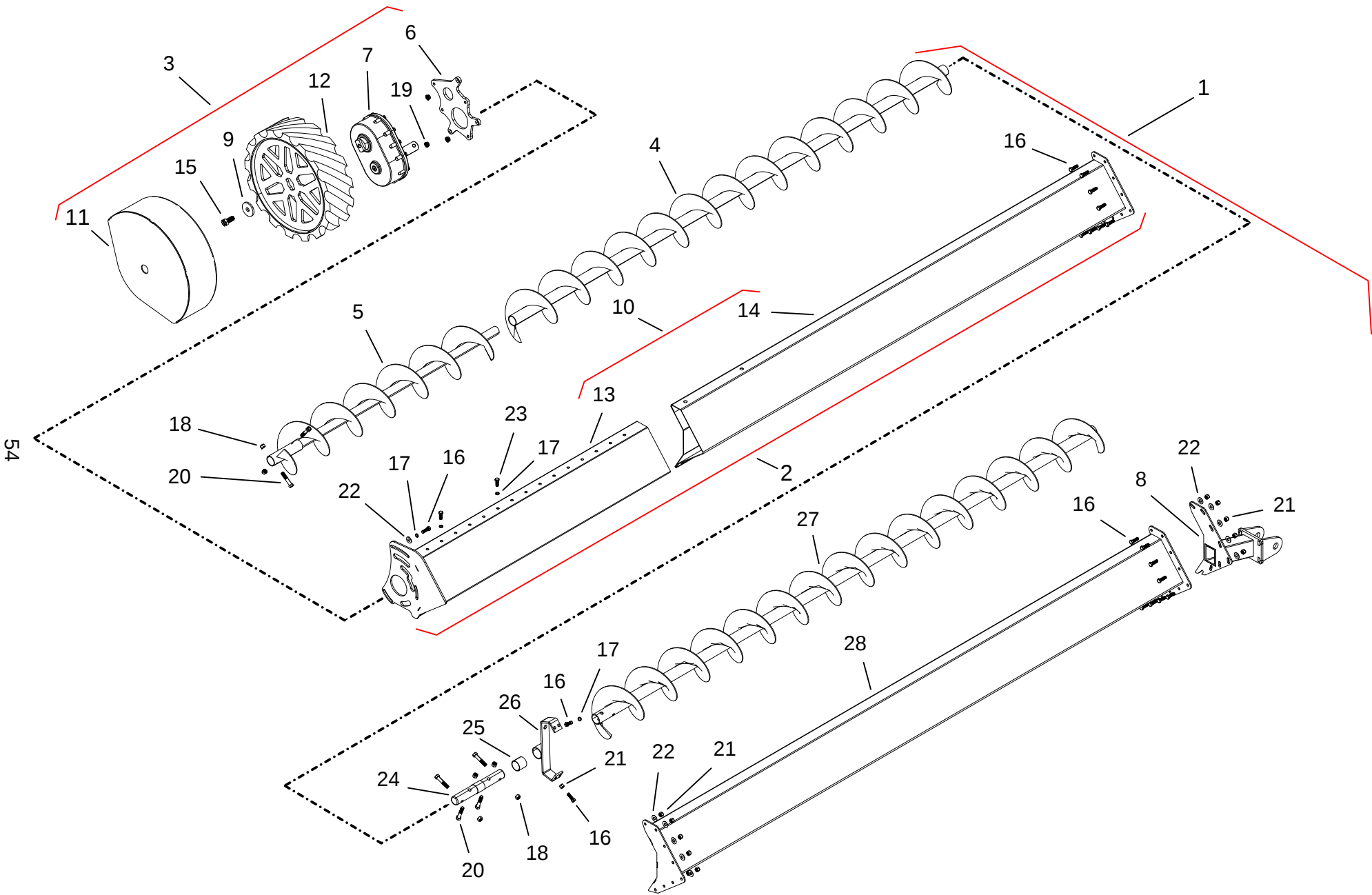
6" SWEEP ASSEMBLY (33FT AND 36FT)



6" SWEEP ASSEMBLY (33FT AND 36FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102145	33' AND 36' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102108	BINSWEEP FLIGHT, 6" X 6'
28	BU-0101259	6' BACKBOARD

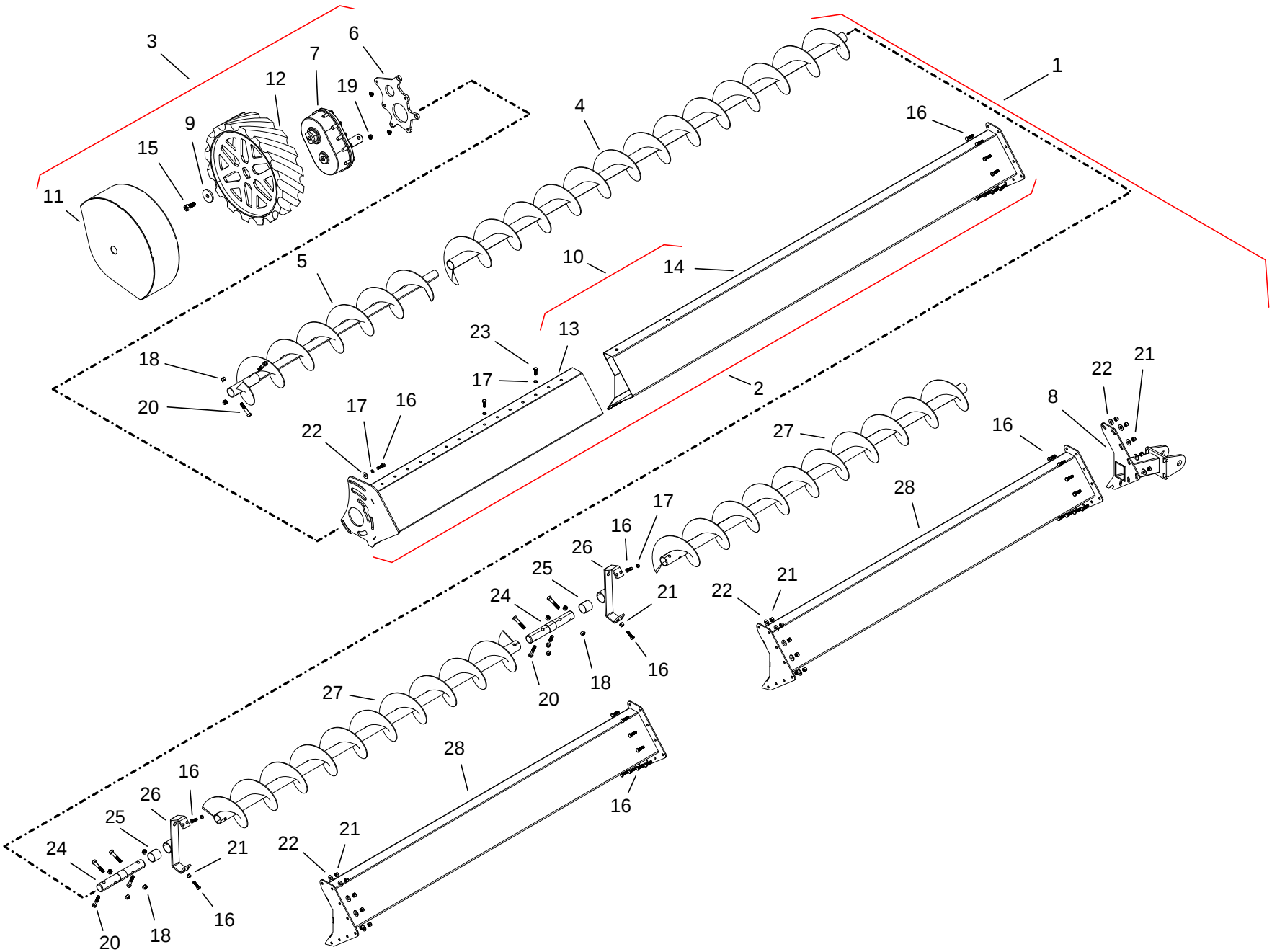
6" SWEEP ASSEMBLY (39FT AND 42FT)



6" SWEEP ASSEMBLY (39FT AND 42FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102146	39' AND 42' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102109	BINSWEEP FLIGHT, 6" X 9'
28	BU-0101150	9' BACKBOARD

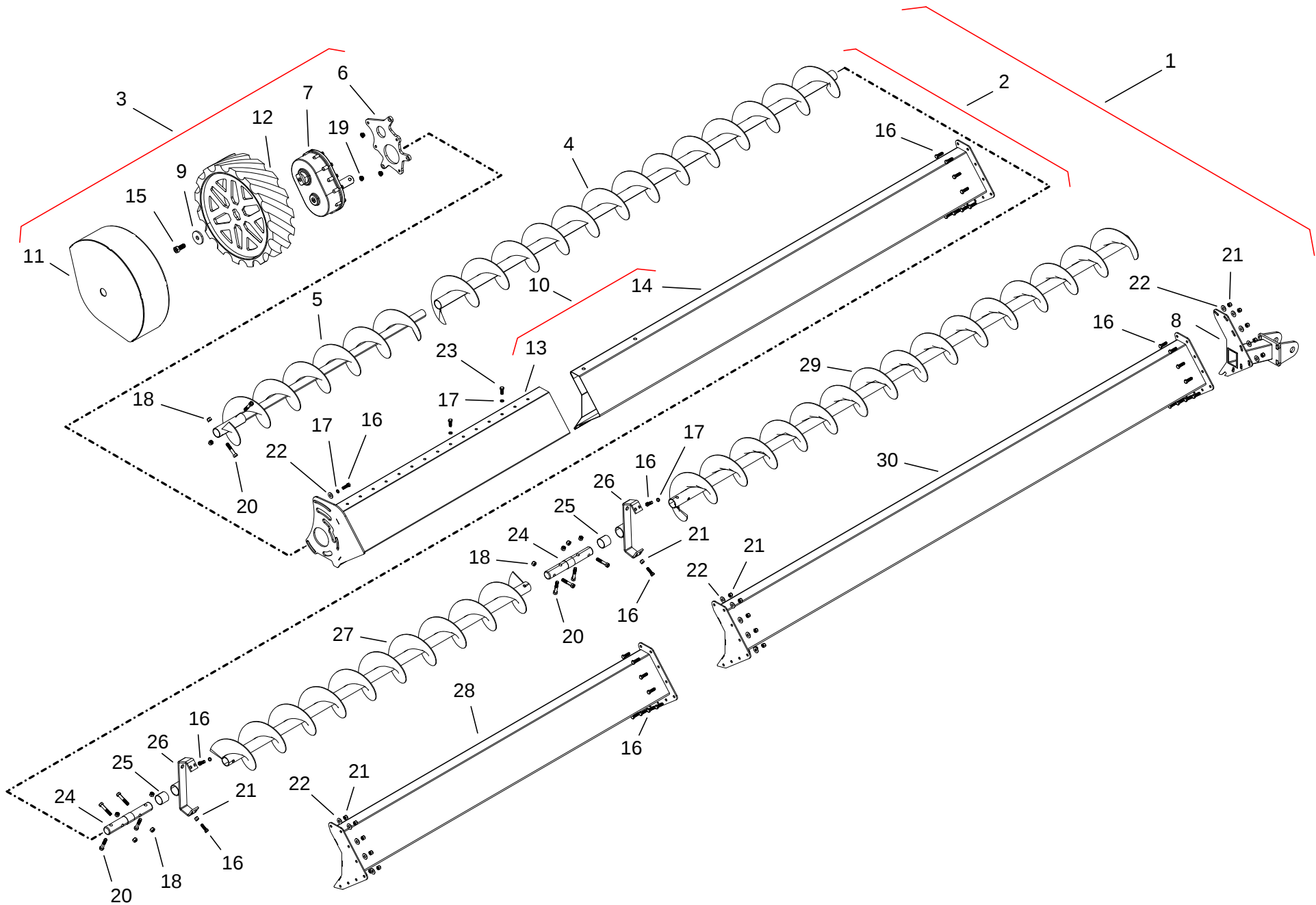
6" SWEEP ASSEMBLY (45FT AND 48FT)



6" SWEEP ASSEMBLY (45FT AND 48FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102147	45' AND 48' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102108	BINSWEEP FLIGHT, 6" X 6'
28	BU-0101259	6' BACKBOARD

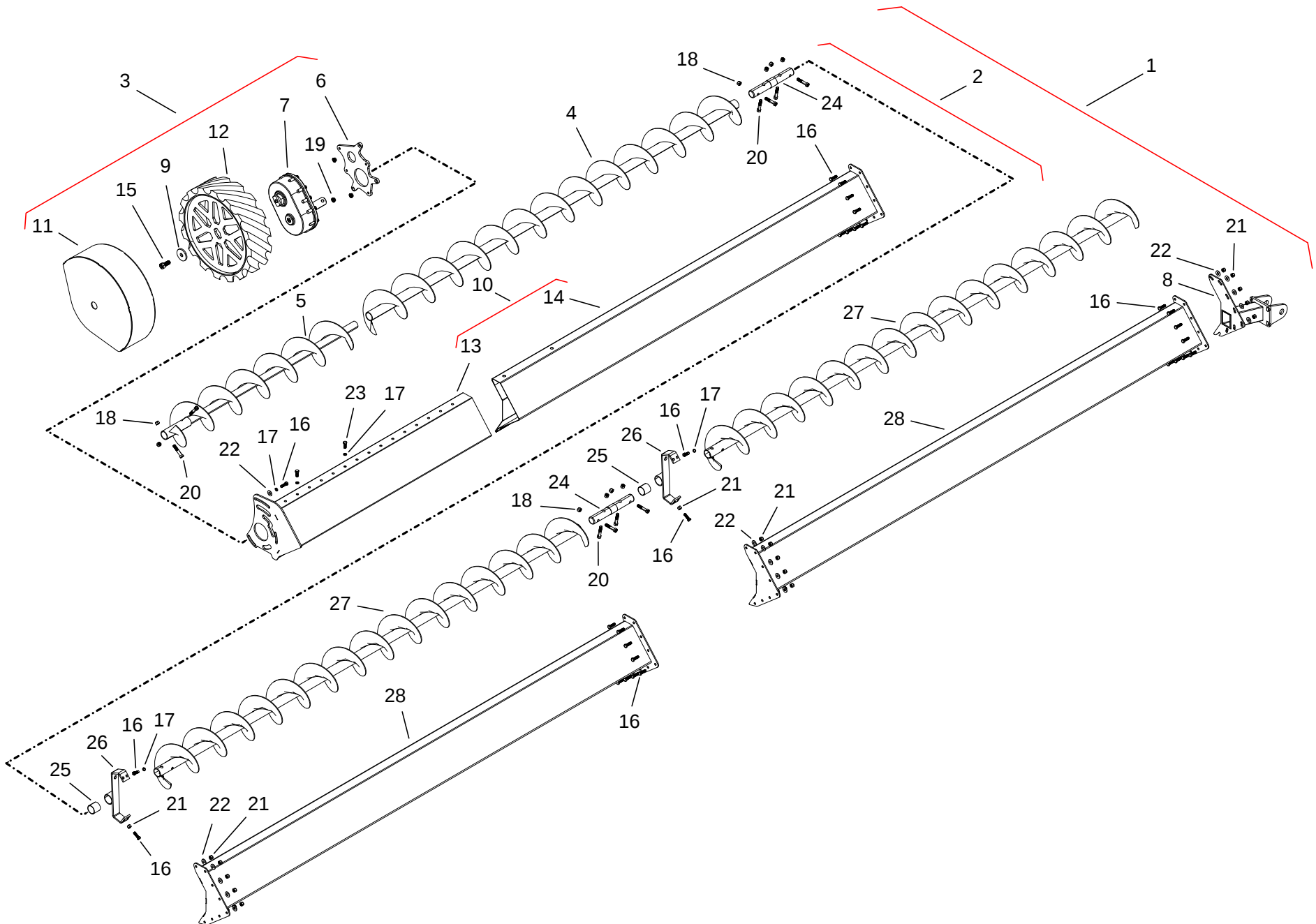
6" SWEEP ASSEMBLY (54FT)



6" SWEEP ASSEMBLY (54FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102148	54' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102108	BINSWEEP FLIGHT, 6" X 6'
28	BU-0101259	6' BACKBOARD
29	BU-0102109	BINSWEEP FLIGHT, 6" X 9'
30	BU-0101150	9' BACKBOARD

6" SWEEP ASSEMBLY (60FT)

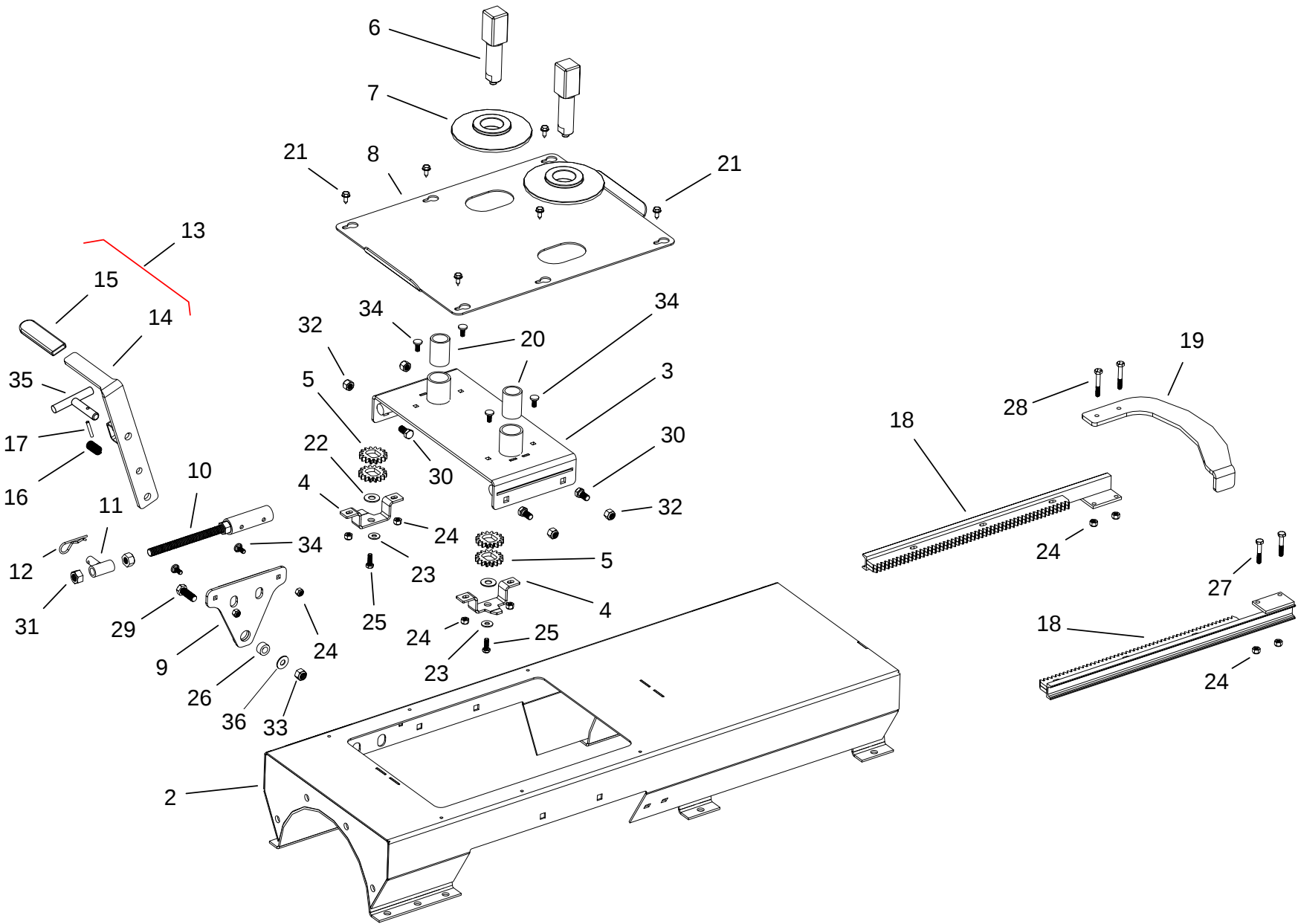


6" SWEEP ASSEMBLY (60FT)

ITEM	PART NO.	DESCRIPTION
1	BU-0102149	60' SWEEP ASSY - 6"
2	BU-0102111	7.5' TO 10' ADJUSTABLE BACKBOARD 6"
3	BU-0102350	END WHEEL SUB ASSEMBLY
4	BU-0102107	SLIDING BINSWEEP FLIGHT, 6" X 7.5'
5	BU-0102106	EXTENDABLE BINSWEEP FLIGHT, 6" X 4'
6	BU-0101533	GEARBOX MOUNT PLATE
7	BU-0101425	WHEEL DRIVE GEARBOX
8	BU-0101301	BACKBOARD CONNECTOR
9	BU-0101295	RIM RETAINER BUSHING, PLATED
10	BU-0101274	BACKBOARD SLIDE ASSEMBLY
11	BU-0101171	WHEEL FENDER
12	BU-0101167	END WHEEL COMPLETE
13	BU-0101162	BACKBOARD FEMALE SLIDE
14	BU-0101156	BACKBOARD MALE SLIDE
15	10-22668	5/8" X 1-1/2" LH THREAD BOLT GR8 PL
16	10-19975	BOLT, 3/8" X 1-1/4" GR 5
17	10-19604	LOCK WASHER, 3/8" PLTD
18	10-19598	LOCKNUT, 7/16"
19	10-19596	WHIZNUT, 3/8"
20	10-19545	BOLT, 7/16" X 2-1/4"
21	10-17402	LOCKNUT, 3/8"
22	10-17392	FLAT WASHER, 3/8" PLTD
23	10-18955	BOLT, 3/8" X 1"
24	BU-0101374	SWEEP FLIGHT CONNECTOR STUB
25	BU-0101105	FLIGHT BUSHING
26	BU-0102334	FLIGHT BUSHING MOUNT ASSEMBLY, TU
27	BU-0102109	BINSWEEP FLIGHT, 6" X 9'
28	BU-0101150	9' BACKBOARD

8IN TUBE UNLOAD CONTROL BOX ASSEMBLY

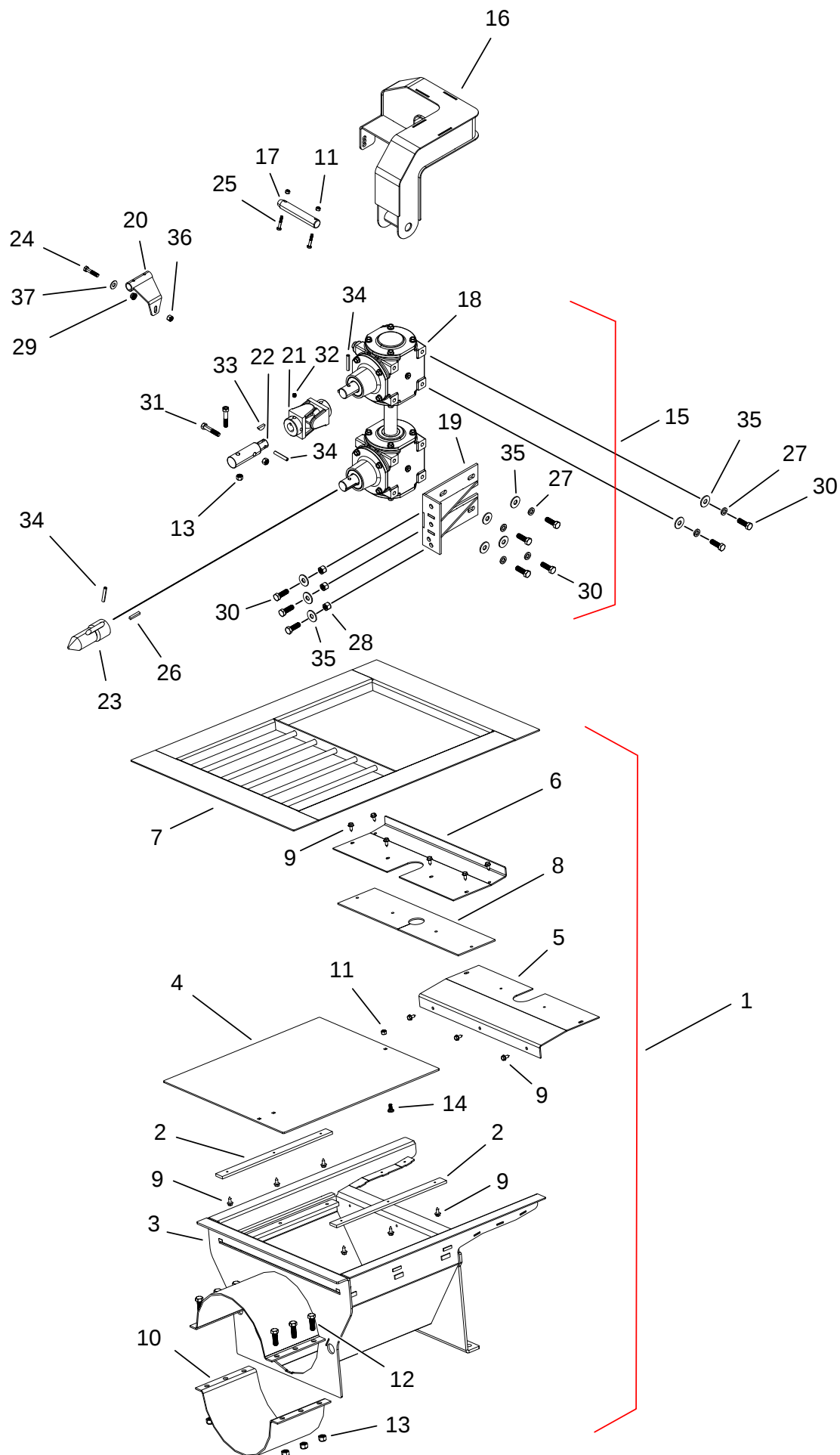
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8IN TUBE UNLOAD CONTROL BOX ASSEMBLY

ITEM	PART NO.	DESCRIPTION
1	BU-0102378	8" TU CONTROL BOX ASSEMBLY
2	BU-0102376	8" TU CONTROL BOX, BLACK
3	BU-0102056	8/10 TU CONTROL PLATE ASSY
4	BU-0101181	PINION GEAR RETAINING PLATE, BLACK
5	BU-0102054	PINION GEAR, CONTROL
6	BU-0101180	DRIVESHAFT, CONTROL PLATE UT
7	BU-0101179	DUST SEAL
8	BU-0102064	8/10 TU CONTROLS ACCESS COVER
9	BU-0102087	8/10 GB SHIFTER ENGAGE PLATE, BLACK
10	BU-0101604	GEARBOX ADJUSTMENT ASSY
11	BU-0102091	GEARBOX SHIFT ADJUST TUBE, PLATED
12	10-19463	SNAP PIN
13	BU-0102095	8/10 SHIFTER HANDLE ASSY
14	BU-0102089	8/10 TU GEARBOX SHIFTER, BLACK
15	P1211303	1/4 X 1 YELLOW RUBBER HANDLE GRIP
16	10-28645	COMPRESSION SPRING (SINGLE)
17	10-28726	3/16" X 1-1/2" ROLL PIN
18	BU-0102060	TU RACK BAR, BLACK
19	BU-0102044	INTERMEDIATE GATE STOP, BLACK (NOT INCLUDED WITH #1)
20	10-19149	1" BUSHING
21	10-19274	#14 X 5/8" SMS AB GR 5 PLTD
22	10-28485	SAE WASHER PLTD, 7/16"
23	9900683	FLAT WASHER, 1/4" PLTD
24	10-28449	LOCKNUT, 1/4"
25	9900800	BOLT, 1/4" x 3/4" GR5 PLTD
26	10-27889	LEVELLER BUSHING, TF
27	10-19985	BOLT, 1/4" X 1-1/2" GR 2
28	10-28725	1/4" X 2" NC BOLT GR 5 PLTD
29	10-18698	BOLT, 7/16" X 1-1/4"
30	10-19540	BOLT, 3/8" X 3/4"
31	10-19602	HEX NUT, 1/2"
32	10-17402	LOCKNUT, 3/8"
33	10-19598	LOCKNUT, 7/16"
34	10-27113	1/4" X 3/4" CARRIAGE BOLT
35	10-28856	LOCK PIN
36	10-17392	FLAT WASHER, 3/8"

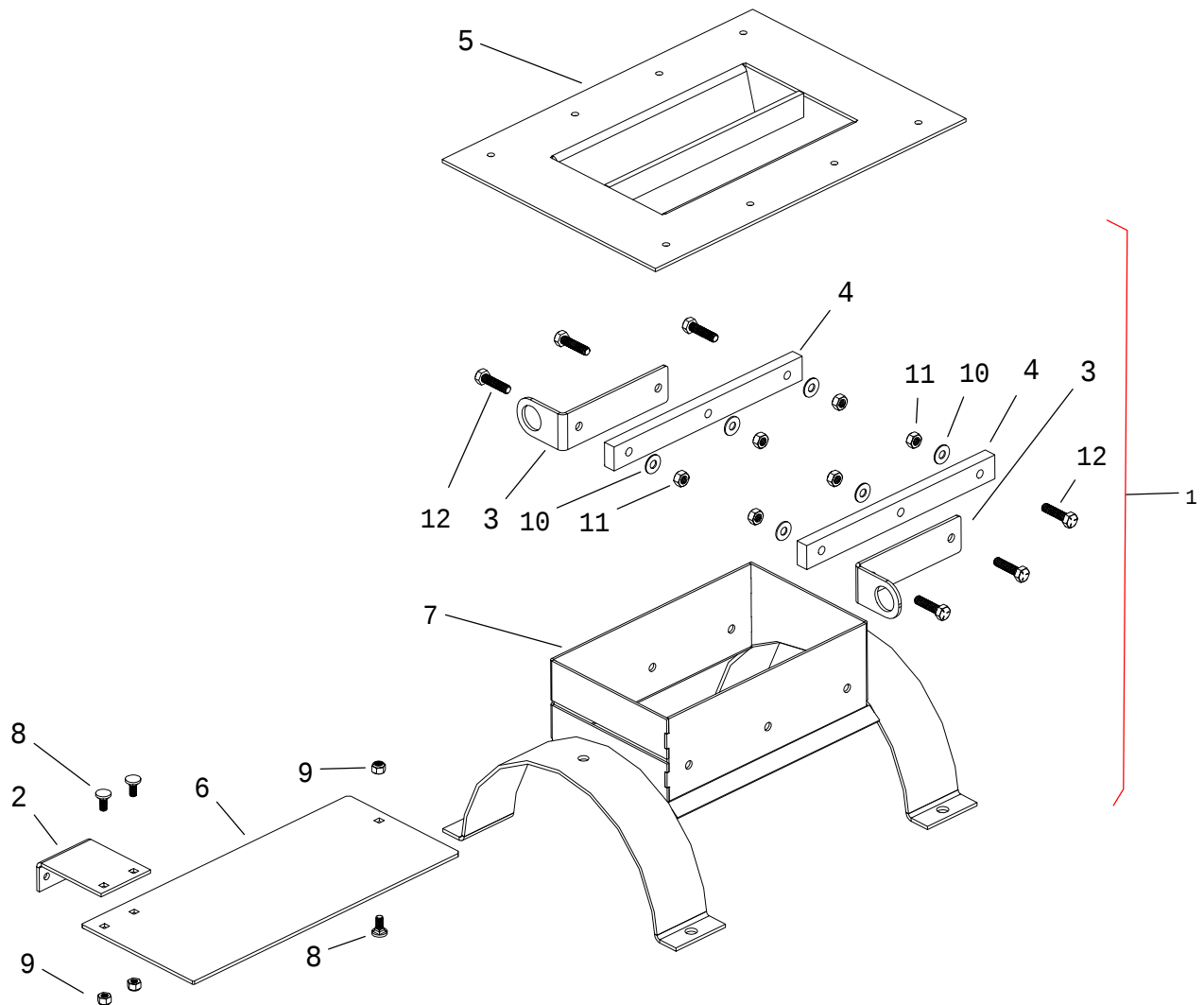
8IN TUBE UNLOAD CENTRE HOPPER ASSEMBLY



8IN TUBE UNLOAD CENTRE HOPPER ASSEMBLY

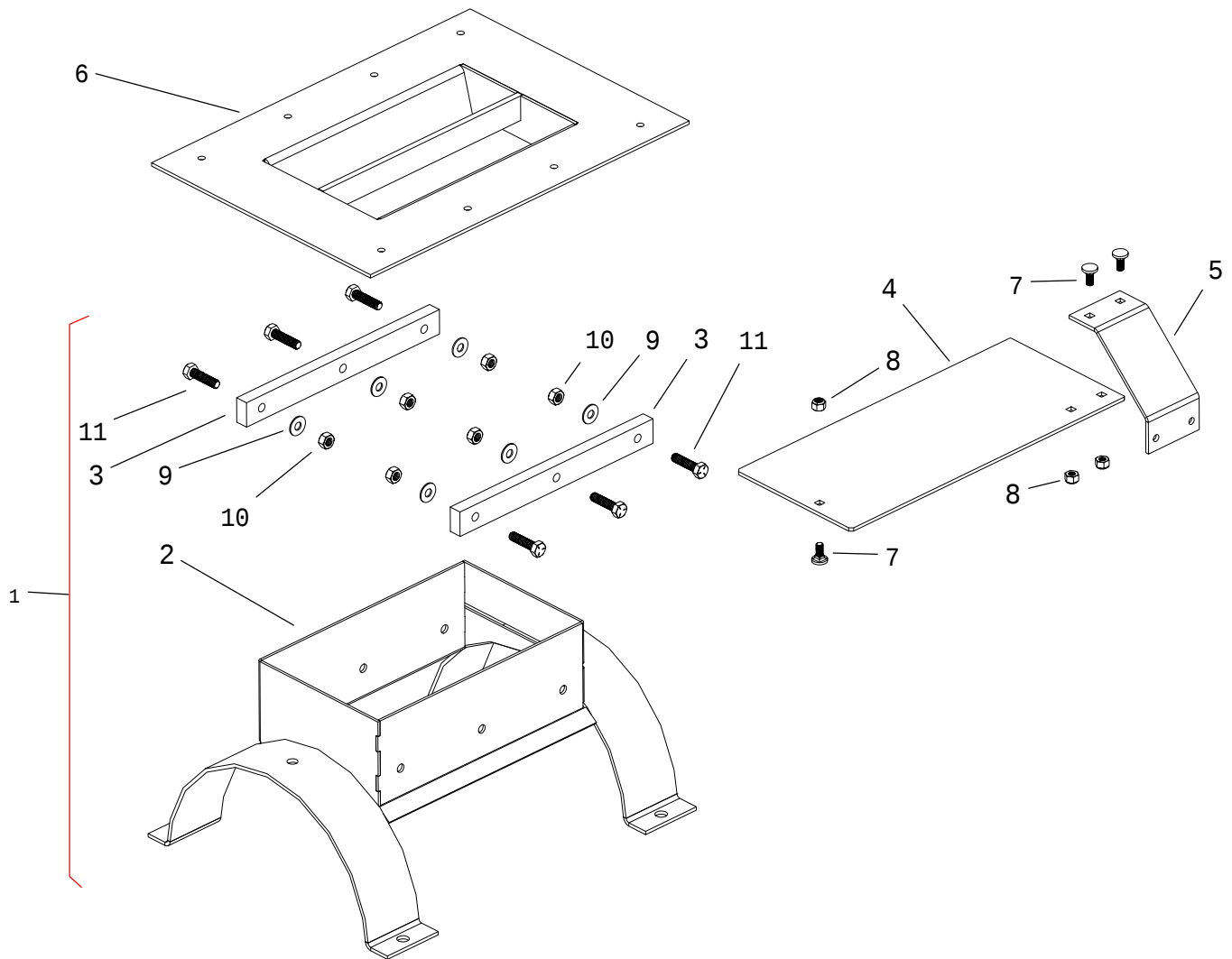
ITEM	PART NO.	DESCRIPTION
1	BU-0102360	8" TU CENTRE HOPPER ASSEMBLY
2	BU-0102024	8/10 TU CH UHMW SLIDER
3	BU-0102356	8" TU CENTRE HOPPER, BLACK
4	BU-0102021	8/10 TUBE UNLOAD CENTRE GATE
5	BU-0102023	8/10 TU ACCESS PANEL, BOTTOM
6	BU-0102020	8/10 TU CH ACCESS PANEL, TOP
7	BU-0102017	8/10 TU CENTRE SUMP GRATE, BLACK
8	BU-0102022	8/10 SEALING RUBBER
9	10-19274	#14 X 5/8" SMS AB GR 5 PLTD
10	10-27454WH	8" HITCH RING BLACK
11	10-28449	LOCKNUT, 1/4"
12	10-18698	BOLT, 7/16" X 1-1/4"
13	10-19598	LOCKNUT, 7/16"
14	10-27113	1/4" X 3/4"CARRIAGE BOLT
15	10-22940	GEARBOX U-JOINT ASSEMBLY
16	BU-0101519	BACKBOARD MOUNTING BRACKET
17	BU-0101293	BACKBOARD PIVOT PIN
18	BU-0101125	4190 CB GEARBOX
19	BU-0101113	GEARBOX MOUNT BRACKET
20	BU-0102003	BRACKET, GEARBOX LEVER
21	10-28334	UNIVERSAL JOINT, 5-1/2" LONG
22	10-27172	BINSWEEP/GEARBOX SHAFT
23	10-27418	8" QUICK-ATTACH STUB ONLY
24	10-28450	BOLT, 3/8" X 1-3/4"
25	10-19985	BOLT, 1/4" X 1-1/2" GR2
26	10-19606	SQUARE KEY, 1/4" X 1-1/2"
27	10-19605	LOCK WASHER, 1/2" PLTD
28	10-19599	LOCKNUT, 1/2"
29	10-19596	WHIZNUT, 3/8"
30	10-19589	BOLT, 1/2" X 1-1/2"
31	10-19545	BOLT, 7/16" X 2-1/4"
32	10-19225	SET SCREW, 3/8" X 3/8"
33	10-19224	WOODRUFF KEY, 1/4" X 1"
34	10-18079	ROLL PIN, 5/16" X 2"
35	10-17401	FLAT WASHER, 1/2" PLTD
36	10-17402	LOCKNUT, 3/8"
37	10-17392	FLAT WASHER, 3/8" PLTD

8IN TUBE UNLOAD IH ASSEMBLY



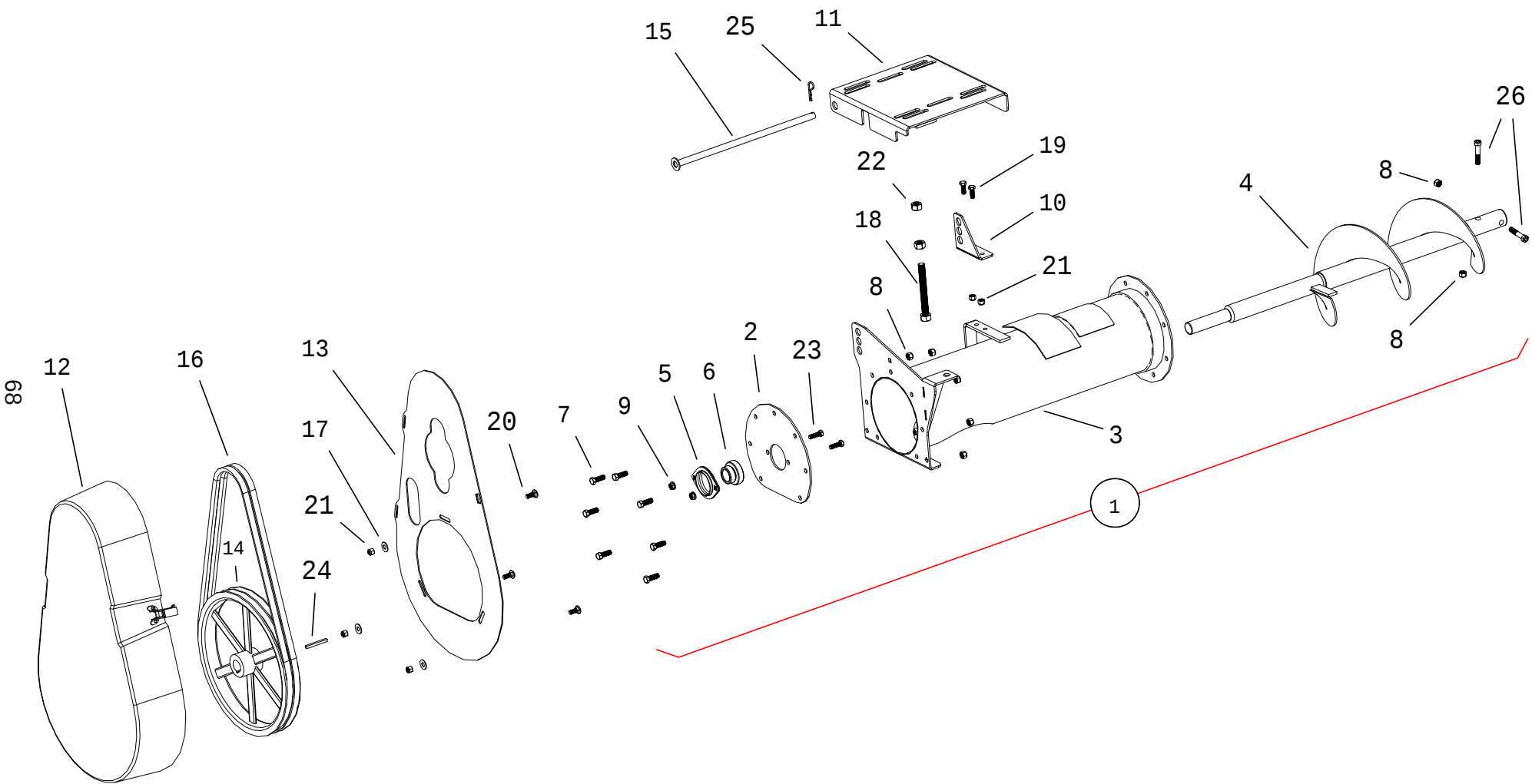
ITEM	PART NO.	DESCRIPTION
1	BU-0102365	8" TU IH ASSEMBLY
2	BU-0102038	8/10 TU GATE ATTACH PLATE, BLACK
3	BU-0102039	8/10 TU CONTROL ROD GUIDE, BLACK
4	BU-0102040	8/10 TU IH UHMW SLIDER
5	BU-0102030	8/10 TU IH TOP, BLACK
6	BU-0102037	8/10 TU INTERMEDIATE HOPPER GATE
7	BU-0102364	8" TU IH BOTTOM, BLACK
8	10-27113	1/4" X 3/4"CARRIAGE BOLT
9	10-28449	LOCKNUT, 1/4"
10	10-27336	FLAT WASHER, 5/16"
11	10-19980	LOCKNUT, 5/16"
12	10-17748	BOLT, 5/16" X 1-1/4"

8IN TUBE UNLOAD E-SUMP HOPPER



ITEM	PART NO.	DESCRIPTION
1	BU-0102370	8" TU E-SUMP HOPPER
2	BU-0102364	8" TU IH BOTTOM, BLACK
3	BU-0102040	8/10 TU IH UHMW SLIDER
4	BU-0102037	8/10 TU INTERMEDIATE HOPPER GATE
5	BU-0102042	8/10 TU E-SUMP GRATE BRACKET
6	BU-0102030	8/10 TU IH TOP, BLACK
7	10-27113	1/4" X 3/4"CARRIAGE BOLT
8	10-28449	LOCKNUT, 1/4"
9	10-27336	FLAT WASHER, 5/16"
10	10-19980	LOCKNUT, 5/16"
11	10-17748	BOLT, 5/16" X 1-1/4"

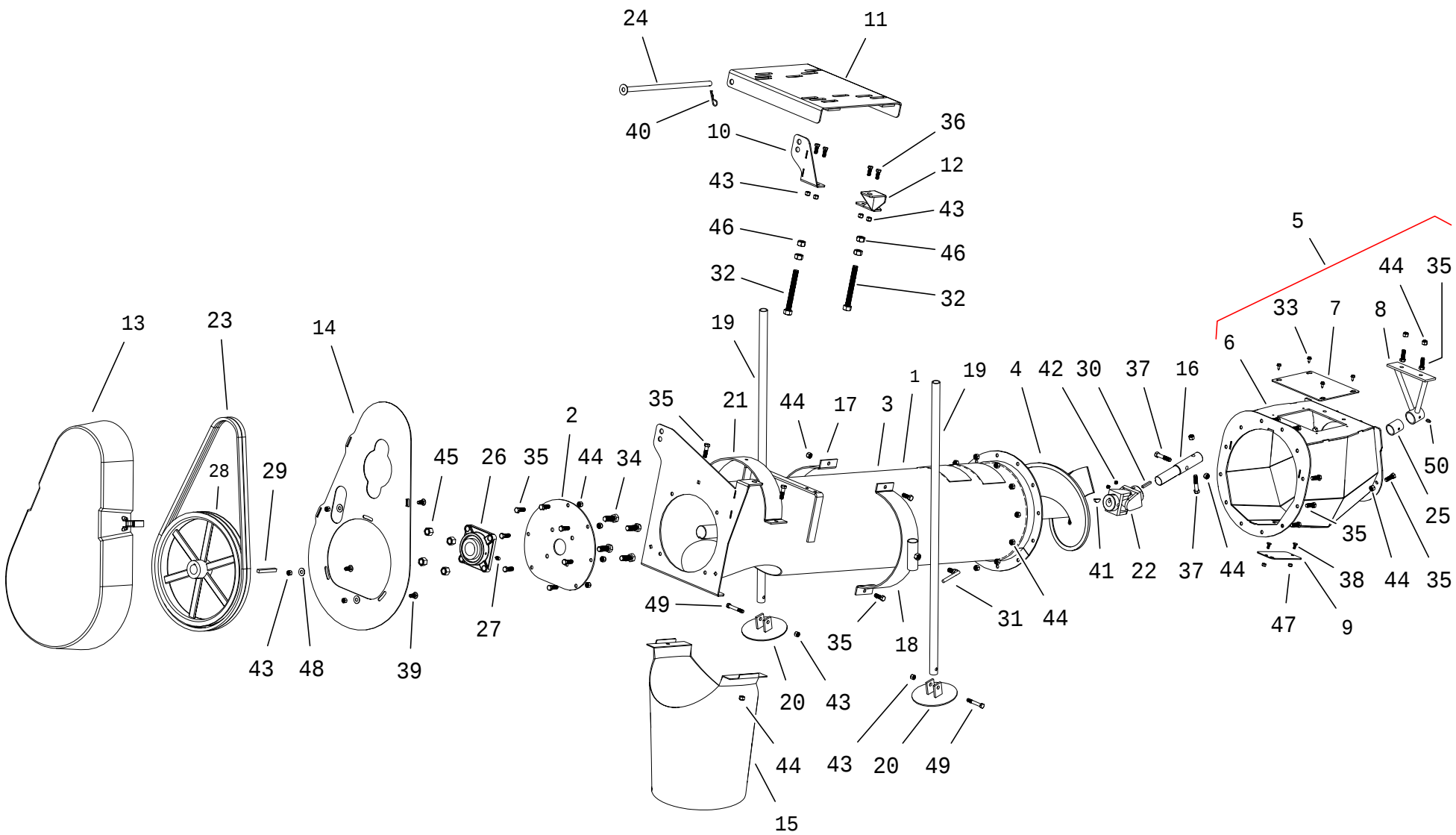
HORIZONTAL POWER HEAD ASSEMBLY (8IN)



HORIZONTAL POWER HEAD ASSEMBLY (8IN)

ITEM	PART NO.	DESCRIPTION
1	BU-0102394	8" TU HORIZONTAL POWER HEAD ASSY
2	BU-0102392	8" TU REMOVABLE END PLATE
3	BU-0102390	8" HORIZONTAL TUBE ONLY
4	BU-0102383	8" TU DISCHARGE FLIGHT
5	10-18695	1-1/4" FLANGE, 2-HOLE
6	10-18853	1-1/4" FLANGE BEARING ONLY
7	10-18698	BOLT, 7/16" X 1-1/4"
8	10-19598	LOCKNUT, 7/16"
9	10-19596	WHIZNUT, 3/8"
10	10-27461WH	6/7/8 REAR MOUNT PLATE, BLACK
11	BU-0102387	8" TU MOTOR MOUNT PLATE, BLACK
12	BU-0102381	8" TU BELT SHIELD ASSEMBLY
13	BU-0102393	8" TU END PLATE
14	10-19613	PULLEY, 13" X 1" DOUBLE
15	10-27463	6/7/8 HINGE ROD
16	10-22102	BELT, B55
17	10-17392	FLAT WASHER, 3/8" PLTD
18	10-27249	WC1335 ADJUST BOLT
19	10-18955	BOLT, 3/8" X 1"
20	10-27986	CARRIAGE BOLT, 3/8" X 1" PLTD
21	10-17402	LOCKNUT, 3/8"
22	10-19864	HEX NUT, 5/8"
23	10-19975	BOLT, 3/8" X 1-1/4"
24	10-19606	1/4" X 1-1/2" SQUARE KEY
25	10-19463	SNAP PIN
26	10-17747	BOLT, 7/16" X 2-1/2"

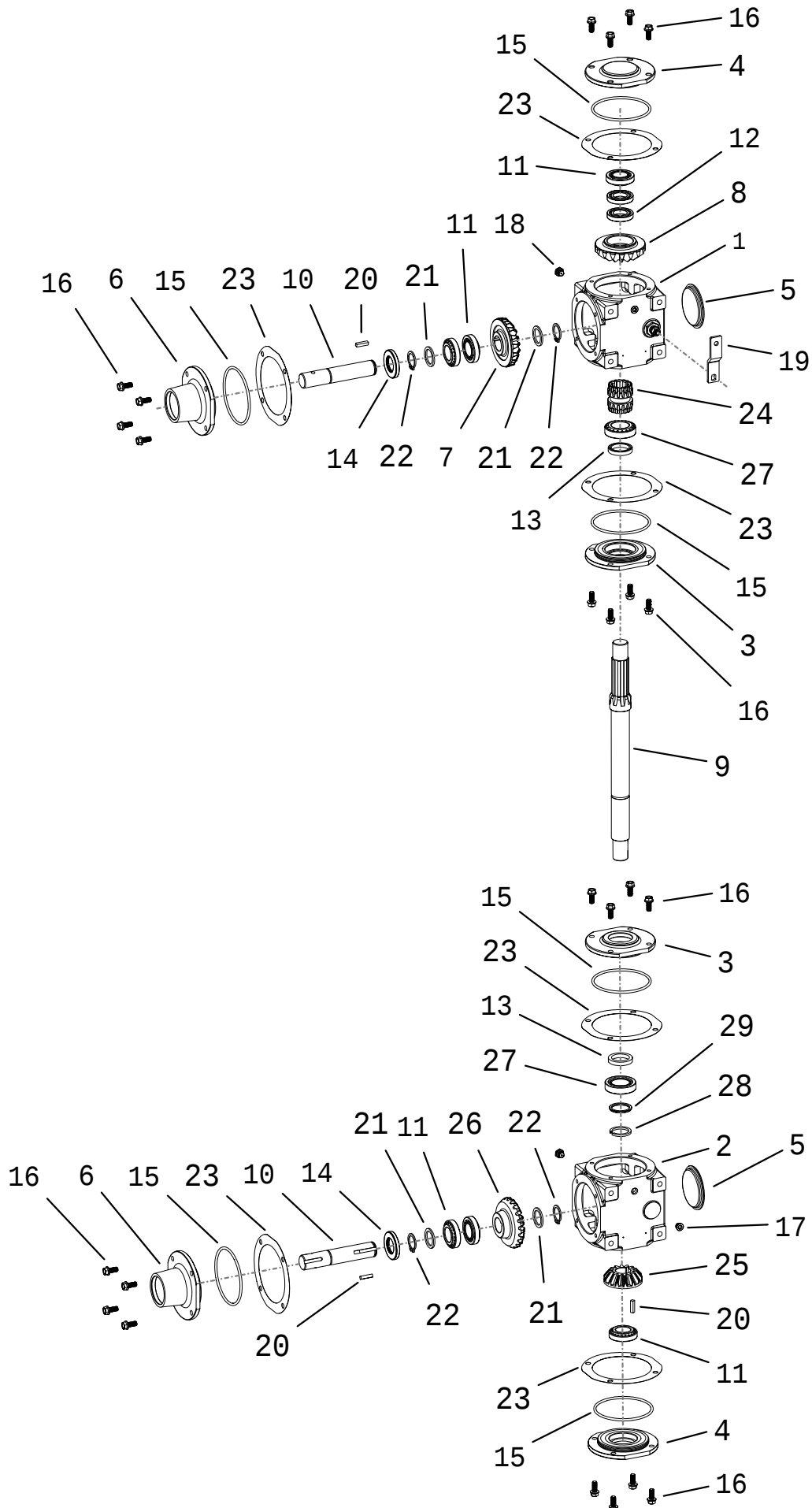
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INCLINE POWER HEAD ASSEMBLY (8IN)

ITEM	PART NO.	DESCRIPTION
1	BU-0102607	8" TU INCLINE POWER HEAD ASSY
2	BU-0102081	10" TU REMOVABLE END PLATE, BLACK
3	BU-0102622	10" TU INCLINE TUBE ONLY
4	BU-0102621	10" TU DISCHARGE FLIGHT
5	BU-0102608	8" TU INCLINE TRANSITION ASSY
6	BU-0102620	8/10 TU INCLINE TRANS ONLY
7	BU-0102507	8/10 TU INCLINE INSPECTION COVER
8	BU-0102615	8/10 INCLINE BUSHING SUPPORT ASSY
9	BU-0102504	8/10 TU INCLINE ACCESS COVER
10	BU-0102333	REAR MOUNT PLATE, BLACK
11	BU-0102075	10" TU MOTOR MOUNT PLATE, BLACK
12	BU-0102067	10" ADJUST BOLT SUPPORT BRACKET
13	BU-0102381	8" TU BELT SHIELD ASSEMBLY
14	BU-0102393	8" TU END PLATE
15	10-29307WH	SPOUT, 10 INCH ROLLED, BLACK
16	10-27431	8" TRANSITION STUB SHAFT
17	10-27451	10" INCLINE ADJUST CLAMP - RH
18	10-27450	10" INCLINE ADJUST CLAMP - LH
19	10-27184	INCLINE ADJUST LEG, 10"BU
20	10-27183	INCLINE ADJUST BASE, 10"BU
21	10-19801WH	CLAMP, W100 HALF 10717
22	10-27141	UNIVERSAL JOINT, 5-1/2" LONG
23	10-19934	BELT, B62
24	10-27468	10/13 HINGE ROD
25	10-19776	BUSHING, 1-1/4"
26	10-19567	BEARING, 1-1/4" PILLOW
27	10-28741	1/4-28 90 DEG GREASE FITTING
28	10-19950	PULLEY, 15" X 1-1/4" DOUBLE
29	10-17854	1/4" X 2-1/2" SQUARE KEY
30	10-19606	1/4" X 1-1/2" SQUARE KEY
31	10-27190	INCLINE ADJUST BOLT, BU
32	10-27249	WC1335 ADJUST BOLT
33	10-19274	#14 X 5/8" SMS AB GR 5 PLTD
34	10-19974	BOLT, 1/2" X 1-3/4"
35	10-18698	BOLT, 7/16" X 1-1/4"
36	10-18955	BOLT, 3/8" X 1"
37	10-19545	BOLT, 7/16" X 2-1/4"
38	10-27113	1/4" X 3/4" CARRIAGE BOLT
39	10-27986	CARRIAGE BOLT, 3/8" X 1" PLTD
40	10-19463	SNAP PIN
41	10-19224	1/4" X 1" WOODRUFF KEY
42	10-19225	3/8" X 3/8" SET SCREW
43	10-17402	LOCKNUT, 3/8"
44	10-19598	LOCKNUT, 7/16"
45	10-19599	LOCKNUT, 1/2"
46	10-19864	HEX NUT, 5/8"
47	10-28449	LOCKNUT, 1/4"
48	10-17392	FLAT WASHER, 3/8" PLTD
49	10-18699	BOLT, 3/8" X 2-1/2"
50	10-19222	1/4" #28 GREASE ZERK

GEARBOX

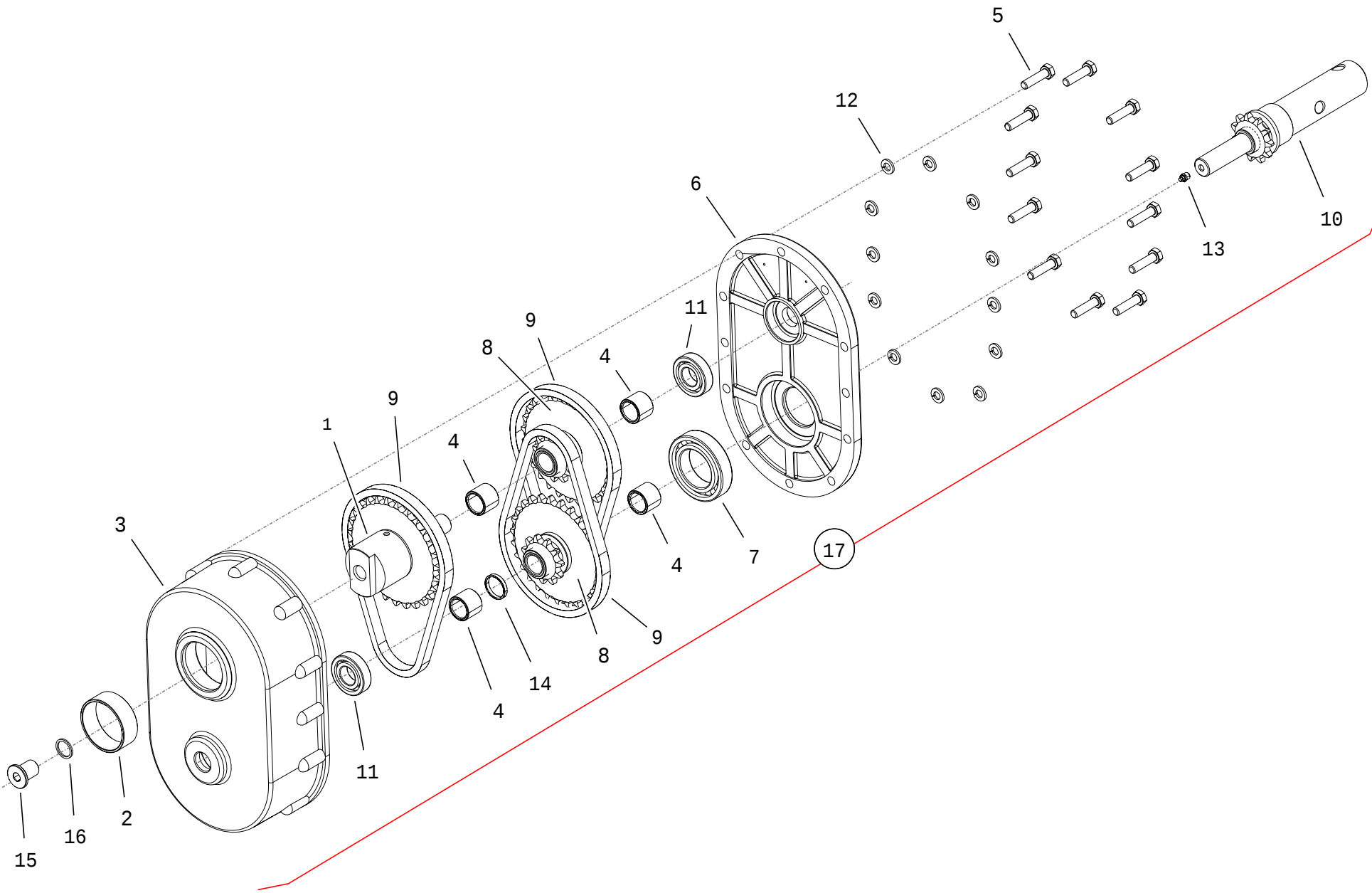


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GEARBOX

ITEM	PART NO.	DESCRIPTION
1	10-22038	HOUSING
2	10-17173	HOUSING
3	10-18423	END CAP
4	10-23055	END CAP
5	10-17177	GEARBOX COVER/STAMPING
6	10-18422	QUILL
7	10-18428	GEAR DP 4 TEETH 17, W/ KEYWAY
8	10-22055	GEAR DP 4 TEETH 17, NO KEYWAY
9	10-23049	SHAFT, CROSS
10	10-23050	SHAFT, QUILL
11A	10-19265	BEARING CONE, TIMKEN LM#67048
11B	10-19266	BEARING CUP, TIMKEN LM#67010
12	10-22047	BEARING (16006)
13	10-23053	SEAL (1.50 X 2.000 X 0.315)
14	10-18427	SEAL
15	10-27701	O-RING, 105 X 3.1
16	10-19955	BOLT, 3/8" X 1" GR5
17	10-18394	1/4 VENT GEARBOX PLUG
18	10-22048	1/8" NPT RELIEF PLUG
19	10-23054	GEARBOX HANDLE
20	10-18425	GEARBOX KEY
21	10-18426	SPACER
22	10-18962	GEARBOX SNAP RING
23	10-18553	GASKET, GEARBOX SHIM
24	10-22044	SPLINE BUSHING
25	10-23051	GEAR DP4.84 TEETH 14
26	10-23052	GEAR DP4.84 TEETH 21
27B	10-17008	BEARING CUP, TIMKEN LM#29710
27A	10-27693	BEARING CONE, TIMKEN LM#29748
28	10-27789	RETAINING RING, 38 X 4
29	10-27694	SPACER
30	BU-0101125	4190 CB GEARBOX

WHEEL DRIVE GEARBOX



WHEEL DRIVE GEARBOX

ITEM	PART NO.	DESCRIPTION
1	10-23083	OUTPUT SPROCKET ASSEMBLY
2	10-23084	OILITE BUSHING
3	10-23085	HOUSING
4	10-23086	OILITE BUSHING
5	10-23087	BOLT, 5/16" X 30MM
6	10-23088	HOUSING COVER
7	10-23089	BEARING (6008-2RS)
8	10-23090	SPROCKET SHAFT
9	10-23091	ENDLESS CHAIN
10	10-23092	INPUT SPROCKET & SHAFT ASSEMBLY
11	10-23093	BEARING (R12RS)
12	10-19603	LOCKWASHER, 5/16" PLTD
13	10-19222	1/4" #28 GREASE ZERK
14	10-23096	GEARBOX SHIM, 19.3 X 28 X 0.5
15	10-23094	PLUG, 5/8-11 UNC-LH
16	10-23095	PLUG WASHER, 16.2 X 19.9 X 1.5
17	BU-00101425	WHEEL DRIVE GEARBOX



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