

#4513-302/332 Installation Instructions

-Drain off oil before old cover is removed. If you are unfamiliar with this process, STOP! Seek out a qualified motorcycle technician to complete the installation.

-Completely clean off any old gasket material and sealant from the mating crankcase face. If the cover you are removing shows signs of collision damage, closely inspect all internal parts for possible damage or rubbing contact due to cover failure and misalignment. Replace anything questionable to avoid further damage.

-Make absolutely certain the new cover is clean of all debris and install it with a new gasket. Carefully trim the new gasket to just clear the 2 extended holding tabs on either side of the new cover. Cut away **only what's necessary** to avoid a possible engine oil leak.

-On assembly, the small rubber sealing washer must be re-used on the top screw along with fresh sealant on this same screw's thread. Failure to do so may result in an oil leak.

-Check everything is free turning by slowly turning the engine over by hand. If there is binding, stop and re-check your work. Install fresh oil, start and run the engine for a few minutes and check for leaks.

-Periodically recheck outside screw tightness and oil leaks.

Warranty and Liability Disclaimer

Due to the exposure of many and varied conditions from high performance riding, competition riding, and especially from previous or future crash damage, there is no warranty, guarantee or liability expressed or implied what so ever. It is imperative that all customers understand and recognize that they are solely responsible for their own skill and judgment when selecting and installing these products.