

**Evans HD Ltd**  
 1104 12 Ave  
 Coaldale, AB T1M 0G3, CA  
 accounts@evanshd.ca  
 403-388-3616



**Invoice:** DRAFT INV  
**Date:** 9/23/2024

**Bill To**  
 EVANS TRUCKING  
 1104 12ave  
 Coaldale, AB T1M 0G3, CA  
 P: 403-345-3558

**Remit Payment To**  
 Evans HD Ltd.  
 1104 12 Ave  
 Coaldale, AB T1M 0G3, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
EV-10392	Net 30	DRAFT INV	JORDAN SLOMP		Unruh, Carlos	113

Item	Description	Quantity	Rate	Amount
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**Complaint:** SWAP ALL OUTER RIMS

**Cause:** Customer request

Labor	<b>Correction:</b> Chassis / Chassis / . - LIFT DRIVE AXLES AND PUT ON JACK STANDS - REMOVE OUTER TIRES FROM TRUCK - REPLACE OLD RIMS WITH NEW POLISHED RIMS - INSTALL TIRES BACK ONTO THE TRUCK, INSTALL LUG NUTS AND TIGHTEN DOWN WITH IMPACT - LOWER OFF JACK STANDS - LIFT STEER AXLE AND PUT ON JACK STANDS - REMOVE STEER TIRES - DISMOUNT AND REPLACE RIMS FOR POLISHED SET - DO NOT PUT BALANCING BEADS IN STEER TIRE AS PER CARLOS'S REQUEST - INSTALL STEER TIRES BACK ONTO TRUCK - LOWER AXLE OFF STANDS - TORQUE ALL LUG NUTS TO 500 FT/LBS	3.00000	\$160.00	\$480.00
Parts	ALUMINUM 22.5 HIGH PLISHED RIM - FTAW225P	6.00000	\$268.64	\$1,611.84
			<b>Subtotal</b>	\$2,091.84

**Complaint:** REMOVED MOOSE BUMPER

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . REMOVED MOOSE BUMPER AND PUT ONTO PALLET WITH HARDWARE FOR BUMPER.	0.95000	\$160.00	\$152.00
			<b>Subtotal</b>	\$152.00

**Complaint:** REMOVE HEADACHE RACK

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . REMOVED ALL CHAINS AND EVERYTHING HANGING ON HEADACHE RACK. REMOVED AIR, ELECTRICAL AND HYDRAULIC LINES FROM HEADACHE RACK AND REMOVED HEADACHE RACK FROM TRUCK. PUT ALL CHAINS AND THINGS ONTO PALLET, PUT HEADACHE RACK WITH MOUNTING HARDWARE ONTO PALLET. TIED UP LOOSE WIRES AND HOSES INSIDE OF FRAME RAIL.	2.00000	\$160.00	\$320.00
			<b>Subtotal</b>	\$320.00

**Complaint:** INSTALL TWIN TURBO KIT

**Cause:** Customer request

Item	Description	Quantity	Rate	Amount
(Inspection)				
Labor	<b>Correction:</b> Engine / Turbo / . -REMOVED SINGLE TURBO SETUP AND INTAKE PIPES, INSTALLED NEW TWIN TURBO SETUP, CLOCKED TURBOS AS NEEDED AND INSURED THEY ARE ROTATING FREELY, DRILLED HOLE AND WELDED PYRO BUNG AND INSTALLED PYRO SENSOR ON DOWN PIPE, FLIPPED INTAKE PLUMBING AROUND AND CUT AND ASSEMBLED AS NEEDED TO KEEP FROM RUBBING OR MELTING FROM EXHAUST HEAT, INSTALLED TURBO DRAINS AND SUPPLY LINES.	13.31000	\$160.00	\$2,129.60
Parts	DETROIT 60 SERIES COMPOUND TURBO KIT - 141071654801	1.00000	\$13,972.50	\$13,972.50
Parts	DETROIT DRAIN HOSE - 111000714373	1.00000	\$194.06	\$194.06
Parts	POLISH TURBO HOUSINGS AND PIPING - 675	1.00000	\$1,640.25	\$1,640.25
Parts	5" CLAMP - 38-1354	1.00000	\$9.10	\$9.10
Parts	TURBO MOUNTING NUT - DDE/23531401	4.00000	\$5.84	\$23.36
Parts	STUD - DDE/A0019904605	4.00000	\$3.02	\$12.08
Parts	TURBO MOUNTING NUT - 040062	4.00000	\$2.91	\$11.64
Parts	AIR TRANSFER PIPE WITH CLAMP AND O-RING - 90 DEG - EHD-3682674-KIT	1.00000	\$38.16	\$38.16
Parts	4.12"-4.44" T-BOLT CLAMP - 38-0373	4.00000	\$16.91	\$67.64
Parts	CAC HOSE HOT SIDE - 561-1540080	1.00000	\$32.83	\$32.83
Parts	STAINLESS STEEL 5" EXHAUST STEP CLAMP - NEC5SS	2.00000	\$9.92	\$19.84
Parts	FLEX TUBING 5IN X 24IN 409SS - 562-U7350-24SS	1.00000	\$52.03	\$52.03
Parts	PYRO PROBE BUNG - ISP-R680	1.00000	\$12.02	\$12.02
Parts	CLAMP - V-BAND HT3B/S400 - 132681	1.00000	\$20.11	\$20.11
Parts	06MFS-06MFS 45 ELBOW - FS6502-06-06FG	1.00000	\$4.27	\$4.27
Parts	FLEETRITE 50/50 COOLANT - FLTNFELC5050GCDT2	1.00000	\$17.48	\$17.48
			<b>Subtotal</b>	<b>\$18,256.97</b>

**Complaint:** INSTALL CRANK DAMPER AND STAGE 2 CAMSHAFT

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . -NOTED OIL LEAKS AND WASHED ENGINE -DRAINED COOLANT, REMOVED TOP RAD HOSE, INTAKE PIPING AND VALVE COVER. -REMOVED CAM GEAR COVER AND GEAR BOLT AND MARKED TIMING, INSTALLED CAM GEAR HOLDER TOOL, REMOVED CAM CAPS AND CAMSHAFT -REPLACED CAMSHAFT RETAINER COVER O-RINGS -REPLACED CAM BEARINGS AND INSTALLED 2 STAGE CAMSHAFT, INSTALLED CAM GEAR AND TORQUED TO SPEC -PERFORMED TOPSET, 8 THOU ON INTAKE, 20 THOU ON EXHAUST AND JAKES, 82.1 ON INJECTORS. -REPLACED VIBRATION DAMPER AND TORQUED BOLTS TO SPEC -INSTALLED NEW VALVE COVER AND GASKET -INSTALLED INTAKE PIPES, INSTALLED TOP RAD HOSE AND TIED UP HOSES AS NEEDED -VAC FILLED COOLING SYSTEM. INSTALL CRANK DAMPER AND STAGE 2 CAMSHAFT	11.00000	\$160.00	\$1,760.00
Parts	1" RAD HOSE SOLD BY THE FOOT - 1RH-1	1.00000	\$9.03	\$9.03
Parts	RING SEAL - DDE/08929740	1.00000	\$2.53	\$2.53
Parts	SEAL RING - DDE/23528491	1.00000	\$23.38	\$23.38
Parts	CAMSHAFT PLATE GASKET - DDE/23521894	1.00000	\$18.40	\$18.40
Parts	SEAL - DDE/23522975	1.00000	\$4.09	\$4.09
Parts	SEAL - 23-13202-000	2.00000	\$3.11	\$6.22
Parts	SERIES 60 14L DAMPER - 171000717406	1.00000	\$712.68	\$712.68
Parts	14L DETROIT STAGE 2 CAMSHAFT - 161714226214	1.00000	\$2,538.34	\$2,538.34
Parts	Inherent Core for 14L DETROIT STAGE 2 CAMSHAFT - Inherent Core for 161714226214	1.00000	\$744.00	\$744.00
Parts	Dirty Core for 14L DETROIT STAGE 2 CAMSHAFT - Dirty Core for 161714226214	-1.00000	\$744.00	<b>-\$744.00</b>
Parts	CAMBRG - DDE/08929690	7.00000	\$22.41	\$156.87

Item	Description	Quantity	Rate	Amount
Parts	VALVE COVER GASKET - DDE/23539103	1.00000	\$70.92	\$70.92
Parts	VALVE COVER ASSY - DDE/23522272	1.00000	\$373.89	\$373.89
Parts	8RIB BELT - ABP/N01-8K562	1.00000	\$30.07	\$30.07
Parts	BELT-1003-101530 - D84-1003-101530	1.00000	\$137.30	\$137.30
			<b>Subtotal</b>	<b>\$5,843.72</b>

**Complaint:** TUNE ECM

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / .	0.00000		\$0.00
Parts	TUNING - 72849	1.00000	\$1,350.00	\$1,350.00
Parts	DETROIT ECM PROGRAM STAGE 1 - 138000714001	1.00000	\$3,305.19	\$3,305.19
			<b>Subtotal</b>	<b>\$4,655.19</b>

**Complaint:** INSTALL WHEEL AND NUT COVERS

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . -INSTALLED CHROME HUB AND NUT COVERS ON AXLES 2 AND 3.	0.45000	\$160.00	\$72.00
Parts	CHROME DRIVE AXLE TOP HAT COVER - GG-40144	4.00000	\$43.31	\$173.24
Parts	4 1/4" THREAD ON NUT COVER - 10246	20.00000	\$2.63	\$52.60
Parts	CHROME METAL HUBCAP - 5 SLOT- STEER AXLE - ACX/41501	1.00000	\$16.05	\$16.05
			<b>Subtotal</b>	<b>\$313.89</b>

**Complaint:** INSTALL NEW SHIFTER AND AIR BRAKE KNOBS

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . REMOVE OLD AIR BRAKE KNOBS AND INSTALL NEW CUSTOM RED KNOBS, REMOVE FLOOR SHIFTER BOOT AND OEM SHIFT STICK, SWAP SELECTOR PART OF SHIFTER, CONNECT TRANSMISSION AIR LINES TO NEW LINES INSIDE NEW LONG SHIFTER, CONNECT AIR LINES TO SELECTOR, INSTALL RED KNOB AND CHROME LOWER COVER-CHK OPERATION OF SHIFTER-DOES NOT HIT DASH OR STEERING WHEEL. REPAIR COMPLETE	2.00000	\$160.00	\$320.00
Parts	CHROME SHIFT ADAPTOR 18SPD - TWS-ST-R-13	1.00000	\$185.08	\$185.08
Parts	RED PEARL TRACTOR AIR BRAKE KNOB - TWS-BRKN-E-TC-PRL-RED	1.00000	\$85.05	\$85.05
Parts	RED PEARL TRAILER AIR BRAKE KNOB - TWS-BRKN-E-TL-PRL-RED	1.00000	\$85.05	\$85.05
Parts	RED PEARL SHIFT KNOB - TWS-PRL-RED	1.00000	\$51.50	\$51.50
Parts	5/32 PUCH CONNECT UNION - 177-12C6225	3.00000	\$8.49	\$25.47
			<b>Subtotal</b>	<b>\$752.15</b>

**Complaint:** INSTALL FULL FENDERS WITH BLIND MOUNTS

**Cause:** Customer request

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	<p><b>Correction:</b>                      Chassis / Chassis / .                      REMOVED OLD FENDERS AND MOUNTS                      SET NEW FENDERS ON 2X4 BLOCKS ONTOP OF WHEELS WITH BAGS DUMPED                      MOCKED UP MOUNTS                      SET FENDERS EVENLY SPACED AND DRILLED FRONT MOUNTS                      -                      CM-MOUNT UP REAR BRACKETS, DRILL AND MOUNT FENDERS TO REAR BRACKETS, REPLACE FRONT FENDER HARDWARE W/STAINLESS BOLTS/NUTS/WASHERS. TIGHTEN FRONT BRACKETS TO FRAME.                      REMOVE PROTECTIVE VINYL WRAP                      REPAIR COMPLETE                      -                      SK-HAD TO MODIFY FENDER MOUNTING SO THAT FENDERS SAT DOWN LOWER WITH EVEN SPACING AROUND THE TIRE FRONT, BACK AND ABOVE TIRES.                      REMOVED FRONT MOUNT BOLTS, NOTCHED FENDER A LITTLE BIT MORE AND LOWER FRONT OF FENDER TO COVER MOUNTING BRACKET, DRILLED NEW HOLES AND INSTALLED NEW HARDWARE AND TIGHTENED.                      HAD TO REMOVE BOTH REAR MOUNTING BRACKETS. DRILLED NEW HOLES IN BRACKET SO THAT BRACKET AND FENDER WOULD BE CLOSER TO TIRE. WITH HOLES DRILLED MOUNTED ON FRAME AND HAD TO MODIFY SO THAT MOUNTING BRACKET WOULD SIT LOWER BRING REAR OF FENDER DOWN CLOSER TO TIRES. INSTALLED BRACKET TO FRAME AND INSTALLED FENDER TO BRACKET.                      NOW HAVE EVEN SPACING AROUND TIRES. ADJUSTED RIDE HEIGHT SLIGHTLY AND FENDERS NOW FIT REALLY NICELY. GOT CENTER MOUNTS FOR FENDERS. HAD TO REMOVE SEVERAL BOLTS FROM CROSSMEMBER AND CUT BOLT WHERE MOUNTING BRACKET WILL ATTACH TO FRAME. INSTALLED MOUNTING BRACKETS AND PLATES. ONCE IN PLACE, DRILLED HOLES THROUGH FENDERS AND INSTALLED HARDWARE. TIGHTENED ALL BOLTS AND FENDERS ARE NOW SECURE AND FITTING NICELY.</p>	8.00000	\$160.00	\$1,280.00
Parts	105" 430SS FULL FENDER PAIR - 31" DROP - HB-5556	1.00000	\$1,422.44	\$1,422.44
Parts	FENDER MOUNTING KIT - FMM360-9	2.00000	\$80.05	\$160.10
			<b>Subtotal</b>	<b>\$2,862.54</b>

**Complaint:** REPLACE EXHAUST TIPS

**Cause:** Customer request

(Inspection)

Labor	<p><b>Correction:</b>                      Chassis / Chassis / -LOOSENEED OFF CLAMP ON RH TIP, SPRAYED AROUND BASE WITH PENETRATING OIL AND WORKED AROUND WITH PUNCH                      -USED CRANE TO HAVE EXTRA PULL ON THE STACK TIP, REMOVED THE RH TIP.                      -BENT TOP OF RISER PIPE BACK CLOSE TO ROUND.                      -BENT TOP OF RISER PIPE ON LH SIDE BACK TO ROUND. REPLACED TOP CLAMP AS BOLT WAS BROKEN                      -INSTALLED AND MEASURED 5" TIPS, MARKED FOR 13' 8".                      -CUT 5" TIPS TO SIZE AND INSTALLED, TRIED TO INSTALL TIPS TO HIDE IMPERFECTIONS TO THE CENTER OR REAR OF UNIT.                      -INSTALLED AND TIGHTENED CLAMPS.                      -LOOSENEED HEAT SHEILDS AND LIFTED UP 1" TO COVER JOINT ON TOP. TIGHTENED HEAT SHEILDS BACK IN PLACE.</p>	1.00000	\$160.00	\$160.00
Parts	CHROME 5" STOVE TOP EXHAUST TIP - DFP/24P-50072CP	2.00000	\$274.98	\$549.96
Parts	ACCUSEAL CLAMP - ABP/N35-100725	1.00000	\$8.43	\$8.43
			<b>Subtotal</b>	<b>\$718.39</b>

**Complaint:** REMOVE BEACONS AND INSTALL STAINLESS BOLTS

**Cause:** Customer request

(Inspection)

Labor	<p><b>Correction:</b>                      Chassis / Chassis / .                      CUT WIRES AND REMOVED BEACON LIGHTS. CLEANED STAINLESS BOLTS THAT WERE REMOVED AND CUT A LITTLE SHORTER. INSTALLED STAINLESS BOLTS INTO NUT SERTS AND SEALED WITH CLEAR SILICONE.</p>	1.00000	\$160.00	\$160.00
			<b>Subtotal</b>	<b>\$160.00</b>

**Complaint:** REPALCE INJECTORS WITH PDI FLOW MATCHED 6 PACK

**Cause:** Customer request

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / -DRAINED COOLANT, REMOVED UPPER RAD HOSE AND PIPE AND REMOVED INTAKE PIPING AND VALVE COVER, PULLED JAKE HEADS AND ROCKERS, PULLED OLD INJECTORS, CLEANED INJECTOR BORES AND INSPECTED, INSTALLED NEW PDI INJECTORS AND TORQUED HOLD DOWN BOLTS, INSTALLED ROCKERS AND PERFORMED TOP SET, MODEL NUMBER IS 6067HK, USE 82.1 TOOL FOR INJECTOR SETTING. -INSTALLED JAKE HEADS AND TORQUED AND ADJUSTED JAKE LASH. -INSTALLED VALVE COVE,INTAKE AND COOLANT PLUMBING, VAC-FILLED COOLING SYSTEM, INSTALLED COMP CHECK FITTING IN PRIMARY FILTER HOUSING AND PRIMED FUEL SYSTEM.	6.00000	\$160.00	\$960.00
Parts	PDI BIG BOSS 60 SERIES INJECTOR KIT - 111007147635	1.00000	\$4,183.70	\$4,183.70
Parts	Inherent Core for PDI BIG BOSS 60 SERIES INJECTOR KIT - Inherent Core for 111007147635	1.00000	\$1,980.00	\$1,980.00
Parts	Dirty Core for PDI BIG BOSS 60 SERIES INJECTOR KIT - Dirty Core for 111007147635	-1.00000	\$2,168.64	<b>-\$2,168.64</b>
Parts	1" RAD HOSE SOLD BY THE FOOT - 1RH-1	1.00000	\$9.03	\$9.03
Parts	QUICK COULPER (COMPUCHEK MALE) - PH/PD343	1.00000	\$8.98	\$8.98
			<b>Subtotal</b>	\$4,973.07

**Complaint:** INSTALL REAR TAIL LIGHT PANEL

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . INSTALLED NEW TAIL LIGHT PANEL. CUT ZIPTIES AND REMOVED TAIL LIGHT ASSEMBLY FROM TRUCK. NEW TAIL LIGHT PANEL MOUNTING HOLES WERE NOT IN THE RIGHT SPOT AND WOULD NOT WORK DUE TO REAR CROSSMEMBER AND GUSSETS. HAD TO DRILL NEW MOUNTING HOLES IN TAIL LIGHT PANEL. SEALED ORIGINAL MOUNTING HOLES WITH SILICONE BEFORE MOUTNIGN. SET INTO PLACE AND HAD TO DRILL 2 NEW HOLES IN REAR CROSSMEMBER. ONCE HOLES WERE DRILLED, INSTALLED LIGHT PANEL ONTO TRUCK. INSTALLED ALL NEW LIGHTS IN PANEL. HAD TO DRILL HOLE FOR TAILLIGHT HARNESS TO PASS THROUGH INTO PANEL. DRILLED HOLE, INSTALLED GROMMET AND RAN WIRING INTO TAIL LIGHT PANEL. WIRED IN ALL LIGHTS, ONCE WIRED CHECKED OPERATION OF LIGHTS AND ALL LIGHTS WORK AS THEY SHOULD. INSTALLED LOOM ONTO WIRING AND TIED UP WIRING INSIDE OF LIGHT PANEL. INSTALLED PANEL COVER ONCE WIRING WAS COMPLETE WITH THIN BEAD OF CLEAR SILICONE TO SEAL LIGHT PANEL. TIED UP WIRING AT REAR OF TRUCK SO THAT IT WOULD NOT RUB OR HANG LOOSE.	2.50000	\$160.00	\$400.00
Parts	LED LICENSE PLATE LIGHT WITH VISOR - LED0721LP	1.00000	\$3.16	\$3.16
Parts	KENWORTH REAR TAIL LIGHT PANEL - 12GA-KW-TB-5-4	1.00000	\$747.50	\$747.50
Parts	LED WATERMELON LIGHT - WHITE - RED - HEROWRCWM	5.00000	\$39.23	\$196.15
Parts	4" Recessed Watermelon Adapter(Flush Pocket Light) - RW-08211	5.00000	\$38.64	\$193.20
			<b>Subtotal</b>	\$1,540.01

**Complaint:** INSTALL TALLER FIFTH WHEEL RISERS

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . -REMOVED 5TH WHEEL PLATE PINS AND PULLED OFF PLATE. -REMOVED AND INSTALLED TALLER RISERS -REINSTALLED 5TH WHEEL PLATE AND LOCK BOLTS IN PLACE. -CHECKED OPERATION OF SLIDE. ALL GOOD. WORKS AS IT SHOULD.	1.00000	\$160.00	\$160.00
			<b>Subtotal</b>	\$160.00

**Complaint:** SEND UNIT OUT FOR STAINLESS POLISHING

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / .	0.00000		\$0.00
Parts	STAINLESS STEEL POLISHING - 682	1.00000	\$2,997.00	\$2,997.00
			<b>Subtotal</b>	\$2,997.00

**Complaint:** INSTALL STAINLESS BOX AND STEPS

Item	Description	Quantity	Rate	Amount
<b>Cause:</b> Customer request				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / . -REMOVED RED BATTERY BOX COVERS FROM BOTH SIDES. REMOVED BOTTOM STEP AND BRACKETS -FITTED BOTTOM STEP ON BOTH SIDES WITH NEW STAINLESS HARDWARE. ALIGNED AND TIGHTENED BOTH STEPS -INSTALLED LH BATTERY BOX COVER AND INSTALLED NEW MOUNT HARDWARE. -ALIGNED AND INSTALLED MOUNT EYES ON RH STEP FOR NEW COVER, MOUNT BRACKETS HAVE 3/8 NUT WELDED TO THEM -CUT OFF THE NUTS ON 4 MOUNT EYES FOR RH STEP, WELDED ON 4 M10 NUTS ON MOUNTS. -DRILLED MOUNTS TO ALIGN TO THE RH STEP COVER ASSEMBLY. -INSTALLED THE MOUNTS, INSTALLED STEP COVER WITH NEW HARDWARE. -REINSTALLED BUNK SKIRTS THAT HAD BEEN PREVIOUSLY REMOVED. DRILLED ALL MOUNT HOLES FOR 1/4" STAINLESS HARDWARE, WAS PREVIOUSLY MOUNTED WITH SELF TAP SCREWS. -REMOVED LH STEP LIGHT, CLEANED OFF 2 SIDE TAPE, INSTALLED NEW TAPE AND INSTALLED BACK UNDER CAB STEP.	4.00000	\$160.00	\$640.00
Parts	KENWORTH GUSSETS - 12GA-KW-GUSSET	2.00000	\$287.50	\$575.00
Parts	KENWORTH BATTERY BOX BRACKETS - 12GA-KW-BB-BRACKET	1.00000	\$115.33	\$115.33
Parts	KENWORTH BOX COVERS - 12GA-KW-BOX COVER	2.00000	\$546.25	\$1,092.50
Parts	SCREW-WING M10X1.5X40MM - HWC09341	8.00000	\$26.30	\$210.40
Parts	WASHER-ROUND 11X38X4.8 - HWC05782	8.00000	\$16.04	\$128.32
			<b>Subtotal</b>	\$2,761.55

**Complaint:** INSTALL RED BUTTONS IN INTERIOR

<b>Cause:</b> Customer request				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / .	0.00000		\$0.00
Parts	RED COVERED PIN BUTTON - RED-BUTTON	800.00000	\$2.02	\$1,616.00
			<b>Subtotal</b>	\$1,616.00

**Complaint:** INSTALL FRONT BUMPER AND CHICKEN LIGHTS

<b>Cause:</b> Customer request				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / . -INSTALLED INNER BUMPER BRACE AND MOUNTED TO FRAME. -INSTALLED BLIND HOLE BUMPER ASSEMBLY. -ADJUSTED THE HOOD ON UNIT AND BUMPER TO SIT EVEN ON BOTH SIDES AND HAVE HOOD SIT SQUARE -CUSTOM FABRICATED AND INSTALLED LOWER BUMPER SUPPORT ARMS TO STIFFEN THE BUMPER -DRILLED HOLES AND INSTALLED WATERMELON LIGHTS ON BOTH SIDES OF BUMPER -BUILT HARNESS AND T OFF MARKER LIGHT POWER FOR WATERMELONS -TIED UP ALL WIRING AND HARNESS ON UNIT -DRILLED HOLES TO MOUNT LIGHT HARNESS WITH PUSH PIN ZIP TIES, MOUNTED WITH P-CLAMPS WHERE POSSIBLE. -CLEANED BUMPER OF POLI-WRAP AND WASHED OFF ANY GLUE RESIDUE LEFT BEHIND.	4.50000	\$160.00	\$720.00
Parts	20" AMERICAN EAGLE BUMPER FOR KENWORTH WITH RECESSED LICENSE PLATE - 12GA-KW-AE-45-RL-BUMPER	1.00000	\$1,897.50	\$1,897.50
Parts	CLEAR LENSE AMBER WATERMELON LIGHT - HEROACWM	2.00000	\$37.46	\$74.92
Parts	STAINLESS BOLTLESS TOW HOLE COVERS FOR ALL KENWORTH MODELS WITH 2" RECEIVER (2-PACK) - UP-29103	1.00000	\$98.34	\$98.34
			<b>Subtotal</b>	\$2,790.76

**Complaint:** INSTALL DECK PLATE AND AIR BOX

<b>Cause:</b> Customer request				
(Inspection)				

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / . -CUSTOM FITTED THE DECK PLATE ON UNIT TO FIT UP TO 5TH WHEEL PLATE. -MEASURED AND DRILLED ALL HOLES FOR AIR BOX AND AIR/ELECTRICAL LINES RUNNING THROUGH THE DECK PLATE. -INSTALLED PLATE ON FRAME AND INSTALLED CLAMPS. -ROUTED LINES AND ELECTRICAL THROUGH THE AIR BOX, BOLTED BOX TO THE DECK PLATE. -HOOKED UP AND TIED UP AIR LINES UNDER UNIT. -INSTALLED QUICK ATTACH FITTINGS ON BOX BULKHEADS AND ONTO 3 IN 1 AIR AND ELECTRICAL LINES ON UNIT. -INSTALLED GLAD HANDS ON 3 IN 1 LINES.	3.50000	\$160.00	\$560.00
Parts	ELECTRICAL AND AIR LINE KIT 15' - 179-3012-15NB	1.00000	\$159.42	\$159.42
Parts	EMERGENCY GLAD HAND - 179-1002	1.00000	\$4.11	\$4.11
Parts	SERVICE GLAD HAND - 179-1001	1.00000	\$4.12	\$4.12
Parts	1/2" FEMALE COUPLER - C10	2.00000	\$18.08	\$36.16
Parts	60X34 ALUMINUM DECK PLATE - 562-P60X34A	1.00000	\$598.79	\$598.79
Parts	STANDARD AIR BOX WITH 2 AIR AND ONE ELECTRICAL - STAINLESS STEEL - 12GA-STAN-AIRBOX	1.00000	\$345.45	\$345.45
			<b>Subtotal</b>	\$1,708.05

**Complaint:** REPLACE WINDSHIELD

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / .	0.00000		\$0.00
Parts	INSTALL WINDSHIELD - 11935	1.00000	\$310.05	\$310.05
			<b>Subtotal</b>	\$310.05

**Complaint:** REPLACE ELEPHANT EARS

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . -JH- REMOVED THE AIR CLEANER COVERS. THE BOLTS WERE VERY TIGHT AND SOME OF THE THREAD INSERTS WERE SPINNING. USED A VICE GRIP TO HOLD THE INSERT IN PLACE. SET THE EARS IN PLACE, FOUND THE HOLES DO NO MATCH WITH THE OLD ONE. PUT ONE BOLT IN AND MARKED THE HOLES FOR THE EAR. DRILLED THE CHROME PIECE AND BOLTED IN PLACE. REPEATED PROCEDURE FOR THE OTHER SIDE.	2.00000	\$160.00	\$320.00
Parts	KENWORTH W900 BLANK AIR CLEANER COVER - TK-1110	1.00000	\$181.85	\$181.85
			<b>Subtotal</b>	\$501.85

**Complaint:** REPLACE LENSES ON ROOF LIGHTS

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . -REMOVED ALL MOUNT SCREWS ON ROOF LIGHT LENSES -REMOVED 5 ORIGINAL LIGHTS AND WIRED IN NEW LENSES. -4 AFTERMARKET LIGHTS ARE WIRED TOO TIGHT TO LIFT THE LIGHT LENSES. -DROPPED THE FRONT PLASTIC IN CAN AND CB BOX, LOOSENEED THE WIRING HARNESS AND PULLED WIRES THROUGH THE ROOF -REPLACED REMAINING 4 LENSES, INSTALLED ALL MOUNT SCREWS TO KEEP LENSES DOWN, -TESTED ALL LIGHT FUNCTIONS, ALL WORK AS THEY SHOULD.	2.00000	\$160.00	\$320.00
Parts	LIGHT-LED KW CAB CLEAR AMBER - TLED-CABC	9.00000	\$23.58	\$212.22
			<b>Subtotal</b>	\$532.22

**Complaint:** REPLACE LIGHTS IN THE BACK OF THE BUNK WITH WATERMELON INSERTS

**Cause:** Customer request

Item	Description	Quantity	Rate	Amount
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / . REPLACED ALL LIGHTS ON REAR OF BUNK	1.00000	\$160.00	\$160.00
Parts	CLEAR LENSE RED WATERMELON LIGHT - HERORCWM	4.00000	\$36.23	\$144.92
Parts	4" Recessed Watermelon Adapter(Flush Pocket Light) - RW-08211	4.00000	\$37.81	\$151.24
			<b>Subtotal</b>	\$456.16

**Complaint:** DYNO RUN

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / . DYNO HP RUN	0.00000		\$0.00
Parts	DYNO HP RUN - 6356	1.00000	\$674.62	\$674.62
			<b>Subtotal</b>	\$674.62

**Unit:** 113 **VIN:** 1NKWGGGG10R958866

2019 Kenworth W9 Series

**Chassis:** 989,966 Kilometers

<b>Labor</b>	\$11,073.60
<b>Parts</b>	\$46,074.43
<b>Shop Supplies</b>	\$750.00
<b>Pre-Charge Subtotal</b>	\$57,898.03
<b>GST</b> (5% of \$57,898.03)	\$2,894.90
<b>Total</b>	\$60,792.93

**A 2% late fee will be applied to all invoices that are over 30 days.**

**GST# 723621124**

**Shop rate is \$160 per hour.**

Estimates are only valid for 30 days from the estimate date. Evans HD will offer a 1 (one) year warranty on and labour, any warranties on the parts and accessories sold hereby are made by the manufacturer. Evans HD Ltd will offer no warranty on parts if the manufacturer denies any submitted warranty claim. If replacement parts are needed for a warranty claim, they are to be paid in full and refunded if and when the claim is approved. You understand and agree that we make no warranties of any kind unless expressed in writing.

Evans HD Ltd is not responsible for damages to your vehicle and you hereby grant our employees permission to operate your vehicle on streets, highways, or elsewhere for the purpose of testing and/or inspection.

**Customer Signature:** \_\_\_\_\_

**Printed Name:** \_\_\_\_\_ **Date:** \_\_\_\_\_