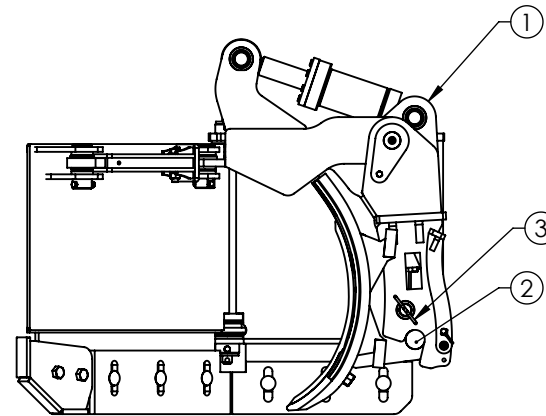
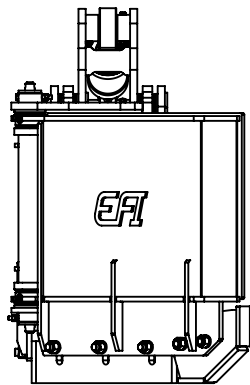
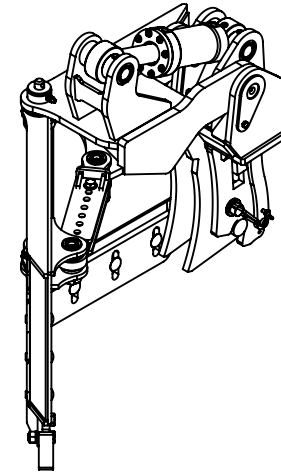
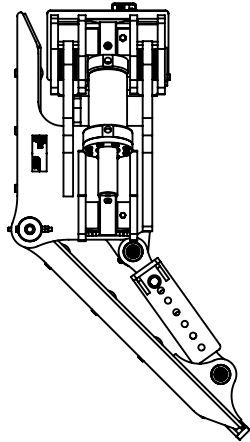


MOLBOARD GATE INSTALL

ITEM NO.	Part Config	Description	Config	QTY.
1	035MG248	ASMBLY_SIDE_GATE_MOLDBOARD_MG30S		1
2	035MG252	WLDMNT_LUGGING_GATE_MOLDBOARD_MG30S		1
3	DYL66288	1.25" x 6.25" HITCH PIN		1

***SET CYLINDER RETRACT PRESSURE TO FULL SYSTEM PRESSURE**
***SET CYLINDER EXTEND PRESSURE TO 1500 PSI**



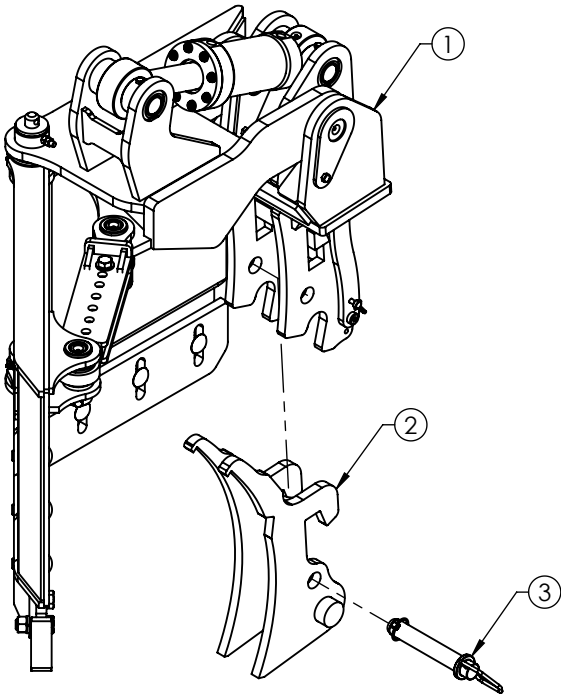
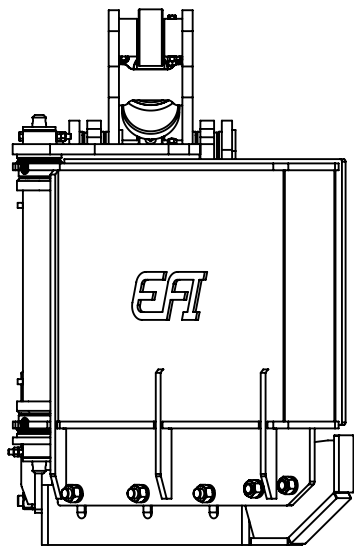
NOTICE OF CONFIDENTIALITY:
 INFORMATION INCLUDED IN THIS
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 EXCEPT AS SPECIALLY
 AUTHORIZED IN WRITING BY
 ELLIS FABRICATIONS INC.

UNLESS NOTED OTHERWISE TOLERANCES ARE AS FOLLOWS: LINEAR : $\pm 1/16$ < 10'-0" HOLE CENTERS : $\pm .005$ " : $\pm 1/8$ < 20'-0" FORMING : $\pm .030$ " : $\pm 1/4$ > 20'-0" ANGULAR : $\pm .5$ " ***DO NOT SCALE DRAWING / DIMENSIONS ARE IN INCHES***		SCALE: 1:20 DATE: 30/06/2015 DWN: RRG	ELLIS FABRICATIONS INC. Box 1338, Red Deer, Alberta, T4N-7B6 DWG TITLE: ASMBLY_GATE_MOLDBOARD__MG30S	
WEIGHT: 3496.87 lbs	MATERIAL: WELDMENT	CHK: CHK	EFI SERIES: _MG30	EFI PRODUCT: MG Gate.Moldboard
CADD FILE: Z:\Design\Vault Files\Moldboard Gate\CAT 160M2 MOLDBOARD GATE\INSTALLATION DRAWING\		APPD: MAKE	EFI	CONFIG:
DATE PLOTTED:		SHEET 1 OF 3	PART NO: 035MG247	DWG NO: 035MG247-A

EXPLODED
VIEW

ITEM NO.	Part Config	Description	Config	QTY.
1	035MG248	ASMBLY_SIDE_GATE_MOLDBOARD__MG30S		1
2	035MG252	WLDMNT_LUGGING_GATE_MOLDBOARD__MG30S		1
3	DYL66288	1.25" x 6.25" HITCH PIN		1

***SET CYLINDER RETRACT PRESSURE TO FULL SYSTEM PRESSURE**
***SET CYLINDER EXTEND PRESSURE TO 1500 PSI**



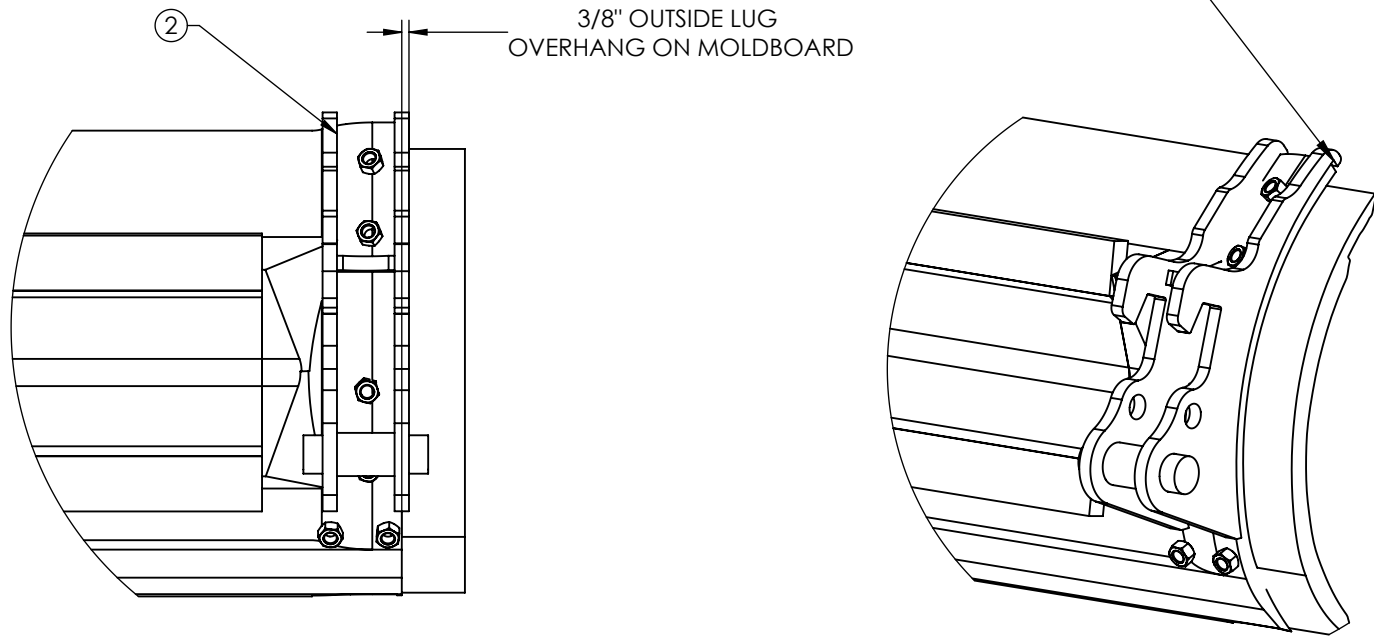
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DO NOT SCALE DRAWING / DIMENSIONS ARE IN INCHES		DATE: 30/06/2015		
WEIGHT: 3496.87 lbs	MATERIAL: WELDMENT	CHK: CHK	DWG TITLE: ASMBLY_GATE_MOLDBOARD__MG30S	
CADD FILE: Z:\Design\Vault Files\Moldboard Gate\CAT 160M2 MOLDBOARD GATE\INSTALLATION DRAWING\		APPR: RRG	EFI SERIES: _MG30	EFI PRODUCT: MG Gate.Moldboard
DATE PLOTTED:		MAKE: EFI	CONFIG:	
SHEET 2 OF 3		PART NO: 035MG247	DWG NO: 035MG247-A	REV A

LUGGING WLDMNT INSTALL

ITEM NO.	Part Config	Description	Config	QTY.
2	035MG252	WLDMNT_LUGGING_GATE_MOLDBOARD__MG30S		1

LUG WILL HOOK OVER TOP OF MOLDBOARD
TO SET HEIGHT



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WEIGHT: 3496.87 lbs	MATERIAL: WELDMNT	CHK: CHK	EFI SERIES: _MG30	EFI PRODUCT: MG Gate.Moldboard
CADD FILE: Z:\Design\Vault Files\Moldboard Gate\CAT 160M2 MOLDBOARD GATE INSTALLATION.DWG\		APPR: [blank]	MAKE: EFI	CONFIG: [blank]
DATE PLOTTED: [blank]		SHEET 3 OF 3	PART NO: 035MG247	DWG NO: 035MG247-A
				REV A