

Item	Description	Quantity	Rate	Amount
Complaint: CVIP Truck Drum Brakes A3				
Cause: Customer request				
Labor	Correction: Chassis / Chassis / Completed cvip inspection - Completed: 3/31/2023			
			Parts & Labor	\$360.00
Complaint: Remove all wheels for inspection(3 axle)				
Cause: Customer request				
Labor	Correction: Chassis / Chassis / Removed wheels for inspection, two wheel savers were broken. Replaced. Inspected brakes. Installed and torqued wheels. - Completed: 3/31/2023	1.50000	\$120.00	\$180.00
Parts	Wheel guard	2.00000	\$7.40	\$14.80
			Subtotal	\$194.80
Complaint: Grease truck				
Cause: Customer request				
Labor	Correction: Chassis / Chassis / greased unit - Completed: 3/27/2023	0.50000	\$120.00	\$60.00
Parts	EP2 Grease	1.00000	\$7.40	\$7.40
			Subtotal	\$67.40

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Item	Description	Quantity	Rate	Amount
Complaint: Ensure CVIP sticker is applied on unit and paperwork is in the unit				
Cause: Customer request				
Labor	Correction: Chassis / Chassis / Put sticker on unit and paperwork inside - Completed: 4/28/2023	0.00000		\$0.00
			Subtotal	\$0.00
Complaint: Customer request to replace air dryer filter				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Removed air dryer, replaced with a new one. - Completed: 3/30/2023	1.00000	\$120.00	\$120.00
Parts	air dryer filter	1.00000	\$214.29	\$214.29
			Subtotal	\$334.29
Complaint: Customer request to adjust brakes				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Adjusted brakes. - Completed: 4/14/2023	1.00000	\$120.00	\$120.00
			Subtotal	\$120.00
Complaint: Extend crane for NDT				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / done - Completed: 4/3/2023	1.00000	\$120.00	\$120.00
Parts	NDT	1.00000	\$489.00	\$489.00
			Subtotal	\$609.00
Complaint: Replace reflective tape as needed on both sides and rear impact guard				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / removed and replaced damaged reflective tape. - Completed: 3/27/2023	1.00000	\$120.00	\$120.00
Parts	2" red reflector, stick on	20.00000	\$2.94	\$58.80
Parts	Dot tape, red silver 2" /FT	1.00000	\$3.24	\$3.24
			Subtotal	\$182.04

Item	Description	Quantity	Rate	Amount
Complaint: Left headlight inop, diagnose and repair				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Confirmed that front left headlight was out, Removed and tested for power, noticed connection inside bulb was split, replaced headlight. - Completed: 4/17/2023	1.00000	\$120.00	\$120.00
Parts	Misc. electrical components	1.00000	\$0.00	\$0.00
Parts	Sealed beam headlight bulb	1.00000	\$29.28	\$29.28
			Subtotal	\$149.28

Complaint: Right headlight cracked and not secure. Replace headlight, bucket & other broken hood				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Removed r/s headlight and other miscellaneous hood parts, removed salvageable pieces, disconnected wiring harness for headlight and marker light, removed chrome grill trim and inspected rest of the hood for hidden damage, hood as to be sent out to get repaired (new piece installed properly) due to the special removal and installation process of the panel bond, removed d/s wiring and main plug was so corroded out that the pins just broke in half. Removed hood mounting hardware and removed hood. Reinstalled hood after panel was installed, installed new headlight, reinstalled chrome trim and tied up wiring. Installed side light panel that showed up late from paint/shipping, used new hardware as needed. Marked and drilled holes for the rubber trim. Installed new clips on rubber, mounted rubber trim piece. - Completed: 4/13/2023	4.00000	\$120.00	\$480.00
Parts	RIGHT HEADLIGHT.	1.00000	\$1,142.7875	\$1,142.79
Parts	RIGHT HEADLIGHT BUCKET.	1.00000	\$1,632.61729	\$1,632.62
Parts	RIGHT HOOD LOWER MOULDING.	1.00000	\$649.90	\$649.90
Parts	Misc. hardware	1.00000	\$16.667	\$16.67
Parts	Paint for Hood	1.00000	\$706.20	\$706.20
Parts	Paint for moulding	1.00000	\$96.93	\$96.93
			Subtotal	\$4,725.11

Complaint: Left deck work light inop, diagnose and repair				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / positive was ripped out (light connection was fine, pulled from previous butt connection, cut wire re-crimped, replaced ground as it was very corroded, heat shrinked both new connections, checked light function, tied up wiring. - Completed: 3/27/2023	0.50000	\$120.00	\$60.00
Parts	Misc. electrical components	1.00000	\$25.0005	\$25.00

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Item	Description	Quantity	Rate	Amount
Parts	Work Light	1.00000	\$22.00044	\$22.00
			Subtotal	\$107.00

Complaint: Right front outer deck light lens missing, replace light.				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Removed right deck marker, rivetted grommet was being held in by a thread, removed grommet and replaced with a rubber one, installed light (tested function) - Completed: 3/27/2023	0.30000	\$120.00	\$36.00
Parts	Light, 2" amber	1.00000	\$4.04	\$4.04
Parts	Misc. electrical components	1.00000	\$0.00	\$0.00
Parts	2.5" grommet	1.00000	\$3.04	\$3.04
			Subtotal	\$43.08

Complaint: Diagnose check engine light on				
Cause: Customer request				
(Inspection)				
Labor	Correction: Engine / Diagnosis / Hooked up scan tool and found body/chas faults, crank position sensor noise fault, cleared after repair. Needs road test. (part and repair on action for rear seal) - Completed: 4/10/2023	1.00000	\$130.00	\$130.00
			Subtotal	\$130.00

Complaint: Replace cracked windshield				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / windshield replaced - Completed: 3/28/2023	0.00000		\$0.00
Parts	WINDSHIELD	1.00000	\$399.99	\$399.99
			Subtotal	\$399.99

Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / Removed fender from unit, removed all hardware, bracket, mud flap and side flap from old fender, marked and drilled holes in new fender, installed mounting bracket, mud flap and side flap onto new fender. - Completed: 4/13/2023	2.00000	\$120.00	\$240.00
Parts	LEFT FRONT FENDER Extension	1.00000	\$1,117.30	\$1,117.30
Parts	Misc. hardware	1.00000	\$16.667	\$16.67

Item	Description	Quantity	Rate	Amount
			Subtotal	\$1,373.97

Complaint: Replace fan and accessory belts

Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / Replaced fan and accessory belt - Completed: 3/28/2023	1.00000	\$120.00	\$120.00
Parts	FAN BELT	1.00000	\$154.73	\$154.73
Parts	ACCESSORY BELT	1.00000	\$162.53182	\$162.53
			Subtotal	\$437.26

Complaint: replace fire extinguisher as empty

Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / Installed new fire extinguisher. - Completed: 4/10/2023	0.00000		\$0.00
Parts	Fire extinguisher, 2.5 lb	1.00000	\$70.58475	\$70.58
			Subtotal	\$70.58

Complaint: Replace worn out #3 hanger bearing

Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / removed drive straps, removed #3 driveline, put in vise and torched steady bearing off, installed new one. installed new yoke nut, reinstalled drive line with new straps. greased. - Completed: 3/29/2023	2.50000	\$120.00	\$300.00
Parts	HANGER BEARING	1.00000	\$146.4652	\$146.47
Parts	driveline yoke nut	1.00000	\$35.47	\$35.47
Parts	Ujoint strap kit	2.00000	\$21.05	\$42.10
			Subtotal	\$524.04

Complaint: Front drive diff to frame torque rod not attached to diff. Align axle and attach torque rod

Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / Put rear tires on back axle, removed jack stands and aired up the air bags. was a very tight spot to work. Put new bolts and stoffer nuts on and aligned to within 3/16" . - Completed: 3/30/2023	2.00000	\$120.00	\$240.00
Parts	Misc. hardware	1.00000	\$16.667	\$16.67
			Subtotal	\$256.67

Complaint: Replace drive front and rear axle spring eye bushings as they are worn out

Item	Description	Quantity	Rate	Amount
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Cause: Customer request
(Inspection)

Labor	Correction: Chassis / Chassis / Due to #3 axle misalignment, #3 springs had to be removed, cut u bolts, heated and removed bushing bolts, torched seized one. Removed and installed new bushings, reinstalled springs with new u bolts, lined up, pinned and mounted springs to axle. Installed hardware for bushings and mounted. supported #2 axle, attempted to remove mounting bolts, all but one were seized, torched out seized bolts, lowered axle and pressed out bushings, installed new bushings, lifted axle back into place, lined up holes and installed new hardware as needed, reinstalled non seized bolt. supported axle. refilled diff oil in #3 - Completed: 4/4/2023	7.00000	\$120.00	\$840.00
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Parts	Drive axle spring pin and bushing	4.00000	\$66.06789	\$264.27
Parts	Misc. hardware	2.00000	\$0.00	\$0.00
Parts	#3 Axel u bolts	4.00000	\$50.001	\$200.00
			Subtotal	\$1,304.27
Complaint: Front drive brake pot caging plates are misaligned. Replace chambers				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Removed brake pots . Freed up seized swivel fittings. Cut rod to proper length. Replaced with new brake pots - Completed: 3/30/2023	2.00000	\$120.00	\$240.00
Parts	Clevis kit	2.00000	\$20.42343	\$40.85
Parts	30/30 Long stroke brake chamber	2.00000	\$112.23358	\$224.47
			Subtotal	\$505.32
Complaint: Replace driver side drag link as it has play				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / removed cotter pins, removed and replaced d/s drag link. Installed new cotter pins as needed. - Completed: 3/27/2023	1.00000	\$120.00	\$120.00
Parts	DRIVER DRAG LINK	1.00000	\$274.87	\$274.87
Parts	Misc. hardware	1.00000	\$16.667	\$16.67
			Subtotal	\$411.54
Complaint: Crane hydraulics leaking. Will need to wash and check for where leaks are coming from.				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / suspect leak is coming from main pivot point of the boom, Going to need and outsourced repair. - Completed: 4/17/2023	1.50000	\$120.00	\$180.00

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Item	Description	Quantity	Rate	Amount
			Subtotal	\$180.00
Complaint: Alignment 3 Axle				
Cause: Customer request				
Labor	Correction: Chassis / Chassis / Completed 3 axle alignment. Adjusted front drive axle. - Completed: 4/14/2023			
			Parts & Labor	\$300.00
Complaint: Not a fail - Recommend replacing right steer and all drive brake shoes and drums				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / lifted and supported all axles, removed wheels and brake drums, removed brake shoes. Installed new shoes and drums, reinstalled wheels, set axles back on the ground. torqued all lugs. - Completed: 4/4/2023	6.00000	\$120.00	\$720.00
Parts	Steer brake shoe	2.00000	\$135.08	\$270.16
Parts	Steer brake drum	1.00000	\$358.6977	\$358.70
Parts	Brake shoe 16.5x7	4.00000	\$96.7255	\$386.90
Parts	Brake Drum, 16.5x7	4.00000	\$215.64717	\$862.59
Parts	Steer brake drum	1.00000	\$448.06	\$448.06
			Subtotal	\$3,046.41
Complaint: - Recommend replacing worn rear drive S-cam bushings, not past allowable limit.				
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / P/S. Removed slack adjuster pins, removed slack. Attempted to remove s cam but the hub didn't allow for proper removal clearance. Removed axle nuts, removed axle, let oil drain, removed hub nut and outer bearing, removed hub. Removed old wheel seal from hub and inspected bearings and races. cleaned and inspected stub. Removed s cam, seal and old bushings. Inspected s cam and noticed large recess where bushings sat (s cam worn right out) repeated process on D/S (s cam also worn out). Installed new bushings and seals, installed new s cam, reinstalled slack, reinstalled brake pot pins with new cotter pins and greased. Installed inner bearing (lubed) into hub and installed new wheel seal. Reinstalled hub onto unit with outer bearing (lubed) then set preload. Reinstalled axle with new axle gasket. Repeated process on opposite side. Filled diff. - Completed: 3/29/2023	4.00000	\$120.00	\$480.00
Parts	DRIVE S-CAM BUSHINGS 1AXLE KIT	1.00000	\$21.21709	\$21.22
Parts	#3 axle D/S S CAM	1.00000	\$101.11022	\$101.11

Item	Description	Quantity	Rate	Amount
Parts	#3 axle P/S S CAM	1.00000	\$101.11022	\$101.11
Parts	Wheel seal	2.00000	\$79.08492	\$158.17
	Subtotal			\$861.61

Complaint: Not a fail - Recommend replacing rear main seal, leaking but not dripping.

Cause: Customer request

(Inspection)

Labor	Correction: Engine / Repsr / Removed p/s seat, lifted and rolled floor padding to gain access to floor cab cover, removed cover, removed all electrical and lines attached to trans, removed filler tube and cooler lines, removed PTO and hydraulic lines, set aside, removed driveshaft section 1 and 2 as needed, removed starter to gain access to flywheel bolt cover, removed cover and removed all flywheel bolts, removed and capped cooler lines, unbolted tranny and removed. Lifted unit to move tranny far enough back for work space, supported rear section of the engine, removed flex plate, pressed off mainshaft spacer and tone ring, was able to see oil leaking from both rear main seal and rear cam seal. waited for rear structure removal approval. Removed rear main seal and adapting spacer, supported back of engine, removed rear engine mounting bolts, removed all mounting bolts and two oil pan bolts to remove rear structure, removed all rear structure bolts, drained a few liters of oil as the angel of the truck was allowing oil to seep from pan mounting section for structure, removed rear structure from unit. Cleaned up the mainshaft and back of engine from any left over material and oil, removed and replaced rear cam seal, cleaned up rear structure. Removed and replaced rear structure spaghetti seal. Applied RTV at requested pan/rear structure mating area and installed rear structure following installation procedure. Installed new rear main seal. Reinstalled tone ring and adapter. Reinstalled rear engine mounting bolts, Reinstalled flex plate following installation procedure. Removed support and lowered unit. lifted tranny back into place and bolted up. Bolted up flex plate to flywheel and reinstalled access cover and starter. Reinstalled all electrical, cooler lines etc. Reinstalled driveshafts with new straps as needed. Reinstalled PTO and retied hydraulic lines in original mounting locations. Tied up any loose wires and lines around transmission. Reinstalled cab floor cover, reinstalled floor mat and seat. Topped up engine and transmission oil as needed. (when diagnosing engine light) found a crank position sensor noise code, removed driver seat and floor/cab cover again to access position sensor, removed and inspected, found that sensor has lost magnetism from age and needed to be replaced, installed new sensor and started unit to check for fault, position sensor fault now gone. reinstalled floor cover, floor mats and seat. - Completed: 4/13/2023	18.50000	\$130.00	\$2,405.00
Parts	rear main seal	1.00000	\$292.99268	\$292.99
Parts	Misc. hardware	1.00000	\$16.667	\$16.67
Parts	rear structure spaghetti seal	1.00000	\$90.27918	\$90.28
Parts	15W40 Bulk oil	5.50000	\$4.72838	\$26.00
Parts	Ujoint strap kit	2.00000	\$21.05042	\$42.10

Item	Description	Quantity	Rate	Amount
Parts	ATF +4	1.00000	\$11.00022	\$11.00
Parts	Crank sensor	1.00000	\$344.1514	\$344.15
	Subtotal			\$3,228.19

Complaint: Customer complaint that driver seat is broken, diagnose and advise

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Couldn't find any issues with the seat other than stuff jammed under the seat, moved items and made sure seat raised and lowered properly. - Completed: 4/17/2023	0.50000	\$120.00	\$60.00
	Subtotal			\$60.00

Complaint: Driver side head light connector is corroded out, replace pins and ensure it is working

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Removed old corroded terminals from both male and female side of wiring, installed new terminals on female and male side of connectors. tied up wiring. - Completed: 4/10/2023	0.80000	\$120.00	\$96.00
Parts	Terminal	2.00000	\$16.67	\$33.34
	Subtotal			\$129.34

Complaint: Weld repair crane as marked

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Ground down welds followed cracks drilled the crack and weld it back into place	1.00000	\$120.00	\$120.00
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Complaint: Weld repair crane as marked

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Ground down welds followed cracks drilled the crack and weld it back into place Painted repair - Completed: 4/10/2023	1.00000	\$120.00	\$120.00
			Subtotal	\$120.00

Complaint: Tighten tie down bolt as marked on left side crane. Replace if needed.

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / I did check the bolt, it is good and doesn't need to be replaced. Nuts are tightened. - Completed: 4/13/2023	0.30000	\$120.00	\$36.00
			Subtotal	\$36.00

Complaint: Line added, to test drive and deploy crane.

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Item	Description	Quantity	Rate	Amount
Cause: Customer request				
(Inspection)				
Labor	Correction: Chassis / Chassis / Fired up unit and rigged out crane from doing NDT. Drove unit around shop and had codes for check engine, and stop engine. Hooked up laptop found code for low coolant, and transmission stuck in low range. Added 4L coolant, and 5L transmission fluid. Test drove unit, can hear whistling at full power under load. Found a crack running through the air filter housing cover, covered it with duck tape and drove again, still whistling. Upon further inspection found the charge air hose going from CAC to intake manifold has a hole worn through it from a bolt rubbing on it. Need to replace hose and protect it from future occurrence. - Completed: 4/18/2023	1.00000	\$120.00	\$120.00
Parts	Coolant bulk universal, 50/50 pink /L.	4.00000	\$4.19	\$16.76
Parts	Allison ATF	5.00000	\$19.68	\$98.40
			Subtotal	\$235.16

Complaint: Replace hose in charge air cooler to intake manifold, check for leaks after

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Dismounted air filter housing for access. Removed and replaced CAC hose. Installed guard to prevent rubbing in the future. - Completed: 4/19/2023	1.25000	\$120.00	\$150.00
Parts	CAC hose to intake manifold. And possible clamp to hold hose in place.	1.00000	\$523.65	\$523.65
			Subtotal	\$673.65

		Labor	\$8,673.00
2015 International 7400		Parts	\$12,503.00
Chassis: 291,576 Kilometers		Shop Supplies	\$300.00
Engine: 11,058 Hours		Pre-Charge Subtotal	\$21,476.00
		GST (5.0000% of \$21,476.00)	\$1,073.80
		Total	\$22,549.80
		Payments & Credits	\$0.00
		Balance Due	\$22,549.80

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays

Alberta Government

CV7740534



VEHICLE ISSUE #1: PERFORM CVIP INSPECTION				
TECH REPORT: PERFORMED WHEELS OFF CVIP INSPECTION. REPAIRS REQUIRED FOR DECAL RENEWAL., A-S DECALED ONCE COMPLETED				
LABOR: MCCARTHY, CODY	CVIP-WHEELS OFF-TANDEM	4 hours	\$400.00	LABOR
LABOR: ARCAYA, IAN	LABOR	2 hours	(Discount: \$270.00) \$0.00	LABOR
LABOR: SAMRA, JAS	LABOR	1 hours	(Discount: \$135.00) \$0.00	LABOR
Total for "PERFORM CVIP INSPECTION": \$400.00				
VEHICLE ISSUE #2: CHECK AIR BAGS				
TECH REPORT: CHECKED ON CVIP. 3 OF 4 BAGS FAILED DUE TO CORD EXPOSURE				
Total for "CHECK AIR BAGS": \$0.00				
VEHICLE ISSUE #3: REPLACE CABIN AIR FILTER				
TECH REPORT: MM OCT 08,25 INSTALLED A NEW CABIN AIR FILTER				
PART	AIR FILTER	1 @ \$42.47	\$42.47	NEW
LABOR: MOHAMED, MO	LABOR	0.25 hours	\$33.75	LABOR
Total for "REPLACE CABIN AIR FILTER": \$76.22				
VEHICLE ISSUE #4: REPLACE AIR DRYER FILTER				
TECH REPORT: MM OCT 06,25 REMOVED THE AIR DRYER CATRIDGE, CLEANED AND LUBRICATED AND INSTALLED A NW CATRIDGE.				
PART	CATRIDGE	1 @ \$158.02	\$158.02	NEW
LABOR: MOHAMED, MO	LABOR	0.5 hours	\$67.50	LABOR
Total for "REPLACE AIR DRYER FILTER": \$225.52				
VEHICLE ISSUE #5: INSTALL MISSING FIRE EXT				
TECH REPORT: MM OCT 08,25, PUT A NEW FIRE EXTINGUISHER				
PART	FIRE EXTINGUISHER	1 @ \$110.28	\$110.28	NEW
LABOR: MOHAMED, MO	LABOR	0.25 hours	\$33.75	LABOR
Total for "INSTALL MISSING FIRE EXT": \$144.03				
VEHICLE ISSUE #6: INSTALL RS HOOD CABLE - NOT SECURE				
TECH REPORT: MM OCT 06,25 SECURED THE RS HOOD CABLE				
PART	GUNITE 1/2" CLEVIS PIN	1 @ \$7.03	\$7.03	NEW
PART	1/4-20X1 UNC HEX BOLT GR8 YZ	1 @ \$1.54	\$1.54	NEW
PART	1/4-20 UNC STOVER LOCKNUT GRC CDM	1 @ \$0.12	\$0.12	NEW

Recommended Repairs:

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Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge, not including applicable taxes, fees and non warranty associated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

Replaced parts may be requested by customer. I hereby authorize the above repair work to be done along with all necessary materials. You and your employees may operate the above vehicle for the purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on the above vehicle to secure the amount of repairs thereto. The shop will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident or any other cause beyond your control. In the event legal action is necessary to enforce this contract, I understand that I am solely responsible for all costs including attorney's fees and court costs. I have read the above and acknowledge receipt of an estimate.

X

Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

LABOR: MOHAMED, MO	LABOR	0.25 hours	\$33.75	LABOR
Total for "INSTALL RS HOOD CABLE - NOT SECURE ": \$42.44				
VEHICLE ISSUE #7: SECURE EXH STACK HEAT SHEILD - WELD				
TECH REPORT: MM OCT 08,25 REMOVED THE EXH HEAT SHIELD, REMOVED THE SIDE LADDER TO GET ACESS TO THE BATTERY, DISCONNECTED NEUTRAL TERMINALS FROM THE BATTERY. WELDED THE BROKEN BRACKET AT THE EXHAUST, RETURN THE SHIELD BACK TO THE EXH, CONNECTED THE NEUTRAL TERMINALS TO THE BATTERY AND INSTALLED BACK THE SIDE LADDER.				
LABOR: MOHAMED, MO	LABOR	1 hours	\$135.00	LABOR
Total for "SECURE EXH STACK HEAT SHEILD - WELD ": \$135.00				
VEHICLE ISSUE #8: SECURE LS TOLBOX - LOOSE AND BROKEN FASTENERS				
TECH REPORT: MM OCT 08,25 REMOVED ALL LOOSE FASTENERS PREPARED NEW ALUMINIUM BRACKETS DRILLED THE HOLES AND PUT FASTENERS ON IT SECURED				
PART	3/8-16X1-1/4 UNC HEX BOLT GR8 YZ	4 @ \$0.40	\$1.60	NEW
PART	3/8-16 UNC NYLON LOCKNUT GR8 YZ	4 @ \$3.04	\$12.16	NEW
PART	SAE FLT WASHER F436 YZ 7/16	8 @ \$0.40	\$3.20	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "SECURE LS TOLBOX - LOOSE AND BROKEN FASTENERS": \$219.46				
VEHICLE ISSUE #9: REPLACE #2 AXLE LS BRAKE CHAMBER - NOT RELEASING				
TECH REPORT: MM OCT 07,25 CAGED THE BRAKE CHAMBER, REMOVED THE SEIZED CLEVIS PINS, HAD TO HEAT IT UP TO REMOVE IT. REMOVED THE BRAKE CHAMBER UNCAGED IT, PREPARED THE NEW ONE, MOUNTED IT TO THE FRAME, CAGED THE BRAKE CHAMBER TO CHANGE THE ORIENTATION, CONNECT THE AIRLINE FITTINGS,				
PART	BRAKE POT-REGULAR	1 @ \$77.91	\$77.91	NEW
PART	CLEVIS KIT	1 @ \$31.41	\$31.41	NEW
PART	1492-6C AIR BRAKE COUPLER 3/8 HOSE ID X 3/8P	2 @ \$13.02	\$26.04	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "REPLACE #2 AXLE LS BRAKE CHAMBER - NOT RELEASING": \$337.86				
VEHICLE ISSUE #10: REPLACE #2 AXLE LS SLACK ADJUSTER - NOT HOLDNG ADJUSTMENT				
TECH REPORT: MM OCT 07,25 REMOVED O-RINGS AND THE SHIMS, REMOVED THE SIEZED SLACKER ADJUSTER IT COULD NOT MOVE.INSTALLED A NEW ONE PUT BACK THE SHIMS AND O-RING				
PART	ADJUSTER	1 @ \$146.76	\$146.76	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "REPLACE #2 AXLE LS SLACK ADJUSTER - NOT HOLDNG ADJUSTMENT": \$349.26				
VEHICLE ISSUE #11: REPLACE BRAKE DRUMS @ #2 RS, #3 R AND LS				

Recommended Repairs:

Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge,not including applicable taxes, fees and non warranty assciated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

Replaced parts may be requested by customer. I hereby authorize the above repair work to be done along with all necessary materials. You and your employees may operate the above vehicle for the purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on the above vehicle to secure the amount of repairs thereto. The shop will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident or any other cause beyond your control. In the event legal action is necessary to enforce this contract, I understand that I am solely responsible for all costs including attorney's fees and court costs. I have read the above and acknowledge receipt of an estimate.

X

Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

TECH REPORT: MM OCT 08,25 REMOVED BRAKE DRUMS, REPLACED WITH NEW ONES PUT THE TIRES BACK AND TORQUED TO 500 FT LBS				
PART	DRUM 16.5X7	3 @ \$140.00	\$420.00	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "REPLACE BRAKE DRUMS @ #2 RS, #3 R AND LS": \$622.50				
VEHICLE ISSUE #12: REPLACE BRAKE SHOES @ #2, #3 AXLES RS - OVERHEATED				
TECH REPORT: MM OCT 07,25 REMOVED OVER HEATED AND CRACKED BRAKE SHOES REPLACED WITH NEW ONES, PUT THE DRUM AND THE TIRE BACK. TORQUED TO 500 FT LBS AND ADJUSTED THE BRAKE				
PART	BRAKE SHOE KIT	3 @ \$63.00	\$189.00	NEW
LABOR: MOHAMED, MO	LABOR	2 hours	\$270.00	LABOR
Total for "REPLACE BRAKE SHOES @ #2, #3 AXLES RS - OVERHEATED": \$459.00				
VEHICLE ISSUE #13: REPLACE #1 AXLE RS BRAKE HARDWARE - RUBBING ON HUB				
TECH REPORT: MM OCT 08,25 REMOVED ALL THE BRAKE SHOES, INSTALLED THE NEW ONE, PUT THE DRUM BACK AND THE TIRE. TORQUED TO 500 FT LBS AND ADJUSTED THE BRAKES				
PART	SHOE	1 @ \$101.60	\$101.60	NEW
PART	33 MM NUT	1 @ \$2.58	\$2.58	NEW
LABOR: MOHAMED, MO	LABOR	0.5 hours	\$67.50	LABOR
Total for "REPLACE #1 AXLE RS BRAKE HARDWARE - RUBBING ON HUB": \$171.68				
VEHICLE ISSUE #14: REPLACE #1 AXLE LS BRAKE SHOES - CRACKED				
TECH REPORT: MM OCT 08,25 REMOVED THE CRACKED BRAKE SHOES, INSTALLED THE NEW ONES PUT THE DRUM BACK AND THE TIRE. TORQUED TO 500 FT LBS AND ADJUSTED THE BRAKE				
PART	SHOE	1 @ \$109.26	\$109.26	NEW
LABOR: MOHAMED, MO	LABOR	0.5 hours	\$67.50	LABOR
Total for "REPLACE #1 AXLE LS BRAKE SHOES - CRACKED ": \$176.76				
VEHICLE ISSUE #15: TOP HUB OIL @ #1 AXLE RS				
TECH REPORT: MM OCT 06,25, ADDED OIL ON AXLE 1 RS				
PART	SINOPEC FULL SYN 75W90 GEAR OIL/L	1 @ \$14.88	\$14.88	NEW
LABOR: MOHAMED, MO	LABOR	0.25 hours	\$33.75	LABOR
Total for "TOP HUB OIL @ #1 AXLE RS": \$48.63				
VEHICLE ISSUE #16: REPLACE FRONT ENGINE CRANKSHAFT SEAL - SEVERE LEAK (CONTAMINATING BELT, AND FRONT ENGINE MOUNT RUBBER)				
TECH REPORT: JSKRN OCT07,2025 TRUCK COMES IN FRONT MAIN SEAL LEAKING SO OPEN THE FENDER AND REMOVE BELTS AND THEN REMOVE CRANK WHEEL WHICH WAS REALLY STUCK SO REMOVE THE COOLANT HOSES AND DRAIN COOLANT UNBOLT COOLANT BOX TO MAKE MORE SPACE AND THEN TAKE OUT CRANK WHEEL THEN REMOVE PUMP WHICH WAS ALSO LEAKING WHILE REMOVING THE SEAL				

Recommended Repairs:

Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge, not including applicable taxes, fees and non warranty associated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

Replaced parts may be requested by customer. I hereby authorize the above repair work to be done along with all necessary materials. You and your employees may operate the above vehicle for the purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on the above vehicle to secure the amount of repairs thereon. The shop will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident or any other cause beyond your control. In the event legal action is necessary to enforce this contract, I understand that I am solely responsible for all costs including attorney's fees and court costs. I have read the above and acknowledge receipt of an estimate.

X

Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

AND PUMP THE SPRING WAS MISSING AND ALSO HAVING BOLTS OF DIFFERENT HEAD , CLEAN ALL THE PARTS AND REMOVE OLD SEALS AND INSTALL NEW ONE WITH WHITE GREASE AND THREAD SEALANT. ALSO INSTALL NEW CLAMPS ON RADIATOR HOSE

PART	SEAL KIT	1 @ \$359.35	\$359.35	NEW
PART	ADJUSTER	1 @ \$106.88	\$106.88	NEW
PART	LUBRIPLATE MOTOR ASSY GREASE	1 @ \$23.69	\$23.69	NEW
PART	CONSTANT TORQUE CLAMP 3" SS BAND AND SCREW	2 @ \$21.84	\$43.68	NEW
LABOR: SAMRA, JAS	LABOR	8 hours	\$1,080.00	LABOR

Total for "REPLACE FRONT ENGINE CRANKSHAFT SEAL - SEVERE LEAK (CONTAMINATING BELT, AND FRONT ENGINE MOUNT RUBBER)": \$1,613.60

VEHICLE ISSUE #17: REPLACE # 1 AXLE RS MUDFLAP HANGER BRACKET - BROKEN, MISSING

TECH REPORT: MM OCT 08,25 PREPARED A FRAME FOR AND MOUNTED IT ON THE RS MUDFLAP

PART	PAINTED MUDFLAP HANGER	1 @ \$87.40	\$87.40	NEW
PART	HOSE CLAMP B1/2 (13-32) (1/2TO1-1/4)	4 @ \$2.36	\$9.44	NEW
PART	HEATER HOSE	1 @ \$40.60	\$40.60	NEW
PART	50/50 COOLANT EXTENDED LIFE	2 @ \$13.99	\$27.98	NEW
PART	5/16-18X1-1/4 UNC HEX BOLT GR8 YZ	2 @ \$0.28	\$0.56	NEW
PART	SAE FLT WASHER F436 YZ 5/16	4 @ \$1.84	\$7.36	NEW
PART	5/16-18 UNC NYLON LOCKNUT GR8 YZ	2 @ \$0.58	\$1.16	NEW
LABOR: MOHAMED, MO	LABOR	1 hours	\$135.00	LABOR

Total for "REPLACE # 1 AXLE RS MUDFLAP HANGER BRACKET - BROKEN, MISSING": \$309.50

VEHICLE ISSUE #18: REPLACE AIRBAGS @ #2 R AND L, #3 AXLE LS - CORDS EXPOSED

TECH REPORT: MM OCT 06,25 REMOVED AFAULT AIR BAGS, DISCONNECTED THE AIRLINES, REPLACE WITH NEW AIR BAGS AND CONNECTED THE AIRLINES

PART	MER-EAS1191	3 @ \$181.58	\$544.74	NEW
LABOR: MOHAMED, MO	LABOR	3 hours	\$405.00	LABOR

Total for "REPLACE AIRBAGS @ #2 R AND L, #3 AXLE LS - CORDS EXPOSED": \$949.74

VEHICLE ISSUE #19: REPLACE #2 AXLE TORQUE ROD DUE TO DAMAGE FROM LOOSE FASTENERS

TECH REPORT: MM OCT 07,25 REMOVED TORQUE ARM AND INSTALLED NEW TORQUE ARMS

PART	RODS	1 @ \$163.68	\$163.68	NEW
PART	5/8-11X4 UNC HEX BOLT GR8 YZ	2 @ \$2.80	\$5.60	NEW
PART	5/8-11 UNC STOVER LOCKNUT GRC CDM	3 @ \$1.36	\$4.08	NEW
PART	SAE FLT WASHER F436 YZ 9/16	6 @ \$0.62	\$3.72	NEW

Recommended Repairs:

Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge,not including applicable taxes, fees and non warranty associated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

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X _____ Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

PART	5/8-11X5 UNC HEX BOLT GR8 YZ	1 @ \$3.88	\$3.88	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "REPLACE #2 AXLE TORQUE ROD DUE TO DAMAGE FROM LOOSE FASTENERS": \$383.46				
VEHICLE ISSUE #20: REPLACE #3 AXLE TORQUE ROD - BUSHINGS WORN EXCESSIVELY				
TECH REPORT: MM OCT 07,25 REMOVED TORQUE ARM, BOLTS WERE SEIZED, HAD TO HEAT UP TO OPEN. REPLACED WITH NEW TORQUE ARM				
PART	RODS	1 @ \$163.68	\$163.68	NEW
LABOR: MOHAMED, MO	LABOR	1.5 hours	\$202.50	LABOR
Total for "REPLACE #3 AXLE TORQUE ROD - BUSHINGS WORN EXCESSIVELY": \$366.18				
VEHICLE ISSUE #21: SECURE LOOSE/RUBBING BRAKE LINES @ BOTH DRIVE AXLES				
TECH REPORT: MM OCT 06, 25 SECURED AIR LINES ON ALL AXLES				
LABOR: MOHAMED, MO	LABOR	0.5 hours	\$67.50	LABOR
Total for "SECURE LOOSE/RUBBING BRAKE LINES @ BOTH DRIVE AXLES": \$67.50				
VEHICLE ISSUE #22: INSPECT COOLANT LEAKS				
TECH REPORT: JSKRN OCT08,2025 COOLANT WAS LEAKING SO DIAGNOSE IT AND SEE THAT COOLANT IS LEAKING FROM THREE SPOTS FROM BOTTOM HEATER LINE AND FROM WATER PUMP HOSE AND COOLANT LINE OS START WITH HEATER LINE DRAIN THE COOLANT AND FIX THAT HOSE WITH NEW CLAMP AND THEN MOVE FORWARD TO THE WATER PUMP LINE WHICH CAN BE CATCH FROM OUTSIDE SO REMOVE THE FENDER AND REMOVE ALTERNATOR AND ALSO REMOVE IDLER PULLEY TO REMOVE ALTERNATOR BRACKET THEN REMOVE THAT HOSE WHICH WAS LEAKING AND ALSO REPLACE IT WITH NEW ONE AND THEN ALSO INSTALL CLAMPS ON THE OTHER HOSE AND PUT COOLANT AND TEST WITH PRESSURE WHICH WAS GOOD NOW AND PUT ALL THINGS BACK INSTALL IT AND NOW IT IS READY TO GO				
PART	DUALCLAMP 1/4" STUD MNT TIE 13" BLK 1/2"	3 @ \$0.74	\$2.22	NEW
PART	SPLIT WIRE LOOM 1/2"	1 @ \$0.50	\$0.50	NEW
PART	DUALCLAMP 1/4"STUD MNT TIE 19.2" BLK 1/2"(12.7)WID	2 @ \$1.52	\$3.04	NEW
LABOR: SAMRA, JAS	LABOR	2.5 hours	\$337.50	LABOR
Total for "INSPECT COOLANT LEAKS": \$343.26				
VEHICLE ISSUE #23: REPLACE FRONT R/S BRAKE CHAMBER				
TECH REPORT: MM OCT 09,25 REMOVED LEAKING BRAKE CHAMBER REMOVED THE CLEVIS PINS AND THE AIRLINE, PREPARED THE NEW ONE CONNECTED TO THE FRAMED CONNECTED THE NEW CLEVIS PIN AND AIR LINES, APPLIED AIR FOR LEAKAGE AND ADJUSTED THE BRAKE				
PART	PREMIUM T24 SERVICE CHAMBER	1 @ \$73.90	\$73.90	NEW
PART	CLEVIS KIT	1 @ \$31.41	\$31.41	NEW
LABOR: MOHAMED, MO	LABOR	1 hours	\$135.00	LABOR
Total for "REPLACE FRONT R/S BRAKE CHAMBER": \$240.31				

Recommended Repairs:

Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge,not including applicable taxes, fees and non warranty associated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

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X _____ Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

VEHICLE ISSUE #24: QC			
TECH REPORT: A-S PERFORMED QC, SHOWED DEFF TO TECH AND CHECKED OVER AGAIN			
LABOR: SINGH, ARSHDEEP LABOR	0.5 hours	(Discount: \$67.50) \$0.00	LABOR
			Total for "QC": \$0.00
			SHOP SUPPLIES @ 5% : \$250.00

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Recommended Repairs:

Warranty: From the date of delivery for a period of [12] months or [160,000] kilometers, whichever comes first, this firm will repair free of charge, not including applicable taxes, fees and non warranty associated parts, any defects in material and workmanship to the repairs stated on the invoice. All work to be done in our shop only. This does not include towing charges or customer supplied parts. A storage fee of [30] per day will be charged 24 hours after notification that work is complete. N

Replaced parts may be requested by customer. I hereby authorize the above repair work to be done along with all necessary materials. You and your employees may operate the above vehicle for the purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on the above vehicle to secure the amount of repairs thereto. The shop will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident or any other cause beyond your control. In the event legal action is necessary to enforce this contract, I understand that I am solely responsible for all costs including attorney's fees and court costs. I have read the above and acknowledge receipt of an estimate.

X _____ Date 10/17/2025

Labor/Jobs	\$4,517.50
Parts	\$3,164.41
Sublet	\$0.00
Total Fees	\$250.00
Subtotal	\$7,931.91
GST @ 5%	\$396.59
Total	\$8,328.50
Payments	\$0.00
Balance (NET 30)	\$8,328.50

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Alberta Government

CV8480858

CERTIFICATE NUMBER

**Commercial Vehicle Inspection Certificate
Traffic Safety Act**

Service Order	Terms	Due Date	Authorizer	Customer PO	Unit #
5718	COD	11/10/2023	Glenn Daigle		127

Item	Description	Quantity	Rate	Amount
PM: Initial check over				
Cause: Customer request				
(PM)				
Labor	Correction: Chassis / Chassis / Checked over unit good. - Completed: 9/14/2023	0.00000		\$0.00
Subtotal				\$0.00

Complaint: Diagnose coolant leak - had to put 3 jugs in to get unit started

Cause: Customer request

Labor	Correction: Chassis / Chassis / Checked for visual coolant leaks none found pressurized cooling system and found system is loosing pressure but there is no visual leaks. Disassembled interior and removed dog house for access to EGR crossover pipe, Removed Exhaust down pipe, and unbolted and removed EGR cross over pipe. Inspected EGR cooler with camera and found cooler is leaking coolant. - Completed: 9/14/2023	3.50000	\$120.00	\$420.00 ✓
Subtotal				\$420.00 ✓

Complaint: Diagnose check engine/ stop engine light

Cause: Customer request

APPROVED
ACD

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Labor	Correction: Engine / Diagnosis / Scanned check engine light found codes for SCR efficiency low and EGR flow rate low. Inspected aftertreatment, front exhaust outlet pipe is black and full of soot suspect DPF is broken from the engine burning coolant at the EGR cooler is broken. And suspect EGR flow fault is related to the EGR cooler being broken. Need to replace EGR cooler and Remove DOC and DPF and inspect. - Completed: 9/14/2023	1.00000	\$130.00	\$130.00 ✓
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Page: 2 of 6

Item	Description	Quantity	Rate	Amount
Subtotal				\$130.00 ✓

Complaint: Replace leaking EGR cooler.

Cause: Customer request

(Inspection)

Labor	Correction: Engine / Repair / Drained cooling system disassembled interior and removed doghouse, removed charge air pipes, air cleaner and intake pipe, Alternator and alternator mounting bracket, disconnected and removed exhaust down pipe, turbo oil feed lines and unbolted and removed twin turbo assembly. Disconnected EGR cross over pipe from back of engine, removed after treatment fuel Doser fuel lines, removed all coolant pipes to EGR cooler. Unbolted and removed EGR cooler. Installed new EGR cooler, reconnected coolant pipes to EGR cooler with new Orings, reconnected EGR cross over pipe with new gaskets. Reinstalled twin turbo assembly with new gaskets, installed new turbo oil feed line, reconnected exhaust down pipe with new gaskets and clamps, reconnected wiring, and aftertreatment fuel doser fuel lines. Re-installed alternator mounting bracket, alternator and belt reconnected alternator wiring, tied all wiring. Re-installed charge air pipes air cleaner and intake piping refilled cooling system and pressurized system with shop air to check for leaks none found. Started and ran unit checked for oil and exhaust leaks none found. - Completed: 11/14/2023	10.00000	\$130.00	\$1,300.00 ✓
Parts	EGR cooler and gaskets	1.00000	\$5,998.87938	\$5,998.88
Parts	Inherent Core for EGR cooler and gaskets	1.00000	\$776.25	\$776.25
Parts	Dirty Core for EGR cooler and gaskets	-1.00000	\$776.25	-\$776.25
Parts	EGR crossover tube gasket	1.00000	\$40.85082	\$40.85
Parts	EGR crossover tube rubber coupler	1.00000	\$96.51011	\$96.51
Parts	Exhaust clamp	1.00000	\$147.24984	\$147.25
Parts	Exhaust clamp	1.00000	\$139.57272	\$139.57
Parts	Exhaust clamp	1.00000	\$132.74178	\$132.74
Parts	Exhaust gasket	1.00000	\$75.18484	\$75.18
Parts	Exhaust gasket	1.00000	\$80.46355	\$80.46
Parts	Exhaust gasket	1.00000	\$29.56726	\$29.57
Subtotal				\$8,041.01 ✓

Complaint: Replace DPF and inspect SCR catalyst, as suspected DPF is broken from unit burning coolant as the exhaust outlet pipe is full of soot.

CUSTOMER DECLINED

Cause: Customer request

(Inspection)

Labor	Recommended Correction: Aftertreatment / Repair / Remove DPF and inspect DPF and SCR catalyst, as I suspect DPF is broken from unit burning coolant as the exhaust outlet pipe is full of soot. -
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Item	Description	Quantity	Rate	Amount
Parts	All DPF and DOC gaskets			
Parts	DPF			
Parts	DOC			
Parts	All DPF and DOC clamps			
Complaint: Delete aftertreatment on unit.				
Cause: Customer request				
(Inspection)				
Labor	Correction: Aftertreatment / Repair / Disconnected batteries removed both drivers side and passenger side inner fenders, passenger side step and DPF heat shield, removed DPF, and DOC cut out all material from DPF and DOC. Cut a hole in SCR catalyst and removed all material, welded up hole in SCR and re-installed empty DPF and DOC cans with new gasket and clamps. Re-installed exhaust and sensors, re-installed passenger side steps and heat shield. Disconnected batteries, removed starter, air cleaner and engine oil dipstick tube, disconnected engine ECM and unbolted and removed from left side of engine block. Sent ECM out to be reprogrammed with a delete tune, re-installed ECM, reconnected wiring harnesses. Re-installed engine oil dip stick tube, starter and air cleaner, reconnected starter and batteries started and ran unit to verify engine operation is good. - Completed: 11/14/2023	12.50000	\$130.00	\$1,625.00 ✓
Parts	Delete programing.	1.00000	\$3,800.00	\$3,800.00 ✓
Parts	DPF and DOC clamps	2.00000	\$77.39	\$154.78
Parts	DPF and DOC gaskets	2.00000	\$99.39	\$198.78
Parts	Oil fill tube clamp.	1.00000	\$38.87	\$38.87
Parts	Oil fill tube seal	1.00000	\$41.02	\$41.02
			Subtotal	\$5,858.45 ✓

Complaint: Remove and installed dog house in order to access rear of engine.

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Removed stuff from cab, passenger seat and all lower dash panels, pulled floor mat back, unbolted and removed dog house. Re-installed dog house after all repairs completed, installed all lower dash panels re-installed passenger seat and put everything back in cab. - Completed: 11/3/2023	2.00000	\$120.00	\$240.00 ✓
			Subtotal	\$240.00 ✓

Complaint: Repair broken exhaust manifold bolt on cylinder 3.

Cause: Customer request

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	Correction: Engine / Repair / Once turbos were removed in order to access EGR cooler, noticed exhaust manifold bolt broken at cylinder 3, removed exhaust manifold and had 2 other bolts break during removal. Welded nuts onto broken bolts heated cylinder head and extracted broken bolts. Tapped threads in cylinder head, cleaned all gasket surfaces, on exhaust manifold and cylinder head and re-installed exhaust manifold with new gaskets and bolts. Torqued all bolts to spec. Re-installed coolant lines removed in order to access exhaust manifold. - Completed: 11/3/2023	10.00000	\$130.00	\$1,300.00 ✓
Parts	Turbo seal kit	1.00000	\$442.5356	\$442.54 ✓
Parts	exhaust manifold gasket	1.00000	\$151.11731	\$151.12 ✓
Parts	exhaust manifold spacers.	12.00000	\$41.73417	\$500.81 ✓
Parts	Stud	3.00000	\$78.81824	\$236.45 ✓
Parts	Bolt	1.00000	\$45.86758	\$45.87 ✓
Parts	Bolt	5.00000	\$34.46736	\$172.34 ✓
Parts	Bolt	3.00000	\$46.4176	\$139.25 ✓
Parts	Turbo oil supply pipe	1.00000	\$464.12173	\$464.12 ?
Parts	Supply pipe bolts	2.00000	\$16.70033	\$33.40
Parts	Charge air pipe silicone Coupler from second turbo air outlet to charge air pipe.	1.00000	\$145.62	\$145.62
Parts	Clamp 3.31-3.62	2.00000	\$18.67	\$37.34
			Subtotal	\$3,668.86

Complaint: Diagnose unit not making any oil pressure.

Cause: Customer request

(Inspection)

Labor	Correction: Engine / Diagnosis / After all repairs tried starting unit, found unit cranks but won't start and isn't making any oil pressure, removed oil temperature sensor from oil gallery and tried cranking engine to see if oil is being pumped, no oil coming out, verified oil level on dip stick is good. Removed oil filter and tried cranking to see if any oil comes out, no oil came out researched issue couldn't find any information on this exact issue happening. Drained engine oil and removed oil pan had to disconnect steer axle shocks and separate front axle from frame in order to remove oil pan. Inspected oil pick up tube and for debris none found tried cranking unit to check for suction from oil pump found oil pump not sucking. Removed air cleaner and intake pipe, both engine belts, engine cooling fan and shroud. Unbolted crankshaft pulley used puller to pull pulley off of crank shaft and unbolted and removed engine oil pump from front of engine inspected oil pump found to have lots of wear and the housing is cracked behind the internal gear and pump housing looks blue like it has gotten hot at some point in time. Unit needs new engine oil pump. - Completed: 11/10/2023	10.00000	\$130.00	\$1,300.00
Parts	oil pump	1.00000	\$1,816.07	\$1,816.07

Parts	Turbo seal kit	1.00000	\$442.5356	\$442.54
Parts	exhaust manifold gasket	1.00000	\$151.11731	\$151.12
Parts	exhaust manifold spacers.	12.00000	\$41.73417	\$500.81
Parts	Stud	3.00000	\$78.81824	\$236.45
Parts	Bolt	1.00000	\$45.86758	\$45.87
Parts	Bolt	5.00000	\$34.46736	\$172.34
Parts	Bolt	3.00000	\$46.4176	\$139.25
Parts	Turbo oil supply pipe	1.00000	\$464.12173	\$464.12
Parts	Supply pipe bolts	2.00000	\$16.70033	\$33.40
Parts	Charge air pipe silicone Cupler from second turbo air outlet to charge air pipe.	1.00000	\$145.62	\$145.62
Parts	Clamp 3.31-3.62	2.00000	\$18.67	\$37.34
			Subtotal	\$3,668.86

Complaint: Diagnose unit not making any oil pressure.

Cause: Customer request

(Inspection)

Labor	Correction: Engine / Diagnosis / After all repairs tried starting unit, found unit cranks but won't start and isn't making any oil pressure, removed oil temperature sensor from oil gallery and tried cranking engine to see if oil is being pumped, no oil coming out, verified oil level on dip stick is good. Removed oil filter and tried cranking to see if any oil comes out, no oil came out researched issue couldn't find any information on this exact issue happening. Drained engine oil and removed oil pan had to disconnect steer axle shocks and separate front axle from frame in order to remove oil pan. Inspected oil pick up tube and for debris none found tried cranking unit to check for suction from oil pump found oil pump not sucking. Removed air cleaner and intake pipe, both engine belts, engine cooling fan and shroud. Unbolted crankshaft pulley used puller to pull pulley off of crank shaft and unbolted and removed engine oil pump from front of engine inspected oil pump found to have lots of wear and the housing is cracked behind the internal gear and pump housing looks blue like it has gotten hot at some point in time. Unit needs new engine oil pump. - Completed: 11/10/2023	10.00000	\$130.00	\$1,300.00
Parts	oil pump	1.00000	\$1,816.07	\$1,816.07
Parts	oil pan gasket	1.00000	\$470.24	\$470.24

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Item	Description	Quantity	Rate	Amount
Parts	Oil pump seal to front cover	1.00000	\$76.15	\$76.15
Parts	pick up tube gasket	1.00000	\$63.98	\$63.98
Parts	Freight	1.00000	\$103.89	\$103.89
			Subtotal	\$3,830.33

Complaint: Reinstall oil pump and oil pan.

Cause: Customer request

(Inspection)

Labor	Correction: Engine / Repair / Cleaned oil pan and all gasket surfaces, re-installed oil pickup tube with new gasket, installed oil pan with new gasket torqued all bolts to spec, re-installed lower front shock bolts. Installed new oil pump with new Orings, heated front crank pulley to recommended temp and pressed onto crank shaft torqued mounting bolts to spec. Re-installed fan and fan shroud went to re-install belts and found they are cracking and separating, replaced belts, re-installed air cleaner and intake piping tied up all wiring refilled engine oil installed new oil filter and started unit now starts and runs as intended, ran unit verified no leaks found. - Completed: 11/10/2023	4.50000	\$130.00	\$585.00
Parts	accessory drive belt	1.00000	\$151.03	\$151.03
Parts	fan belt	1.00000	\$142.19	\$142.19
Parts	Oil Filter	1.00000	\$80.48	\$80.48
Parts	15W40 Bulk oil	25.00000	\$4.73	\$118.25
Parts	Brake clean, Can	2.00000	\$7.72	\$15.44
			Subtotal	\$1,092.39

2015 International 7400
Chassis: 304,387 Kilometers
Engine: 11,389 Hours

Labor	\$6,900.00
Parts	\$16,381.04
Shop Supplies	\$300.00
Pre-Charge Subtotal	\$23,581.04
GST (5% of \$23,581.04)	\$1,179.05
Total	\$24,760.09
Payments & Credits	\$0.00
Balance Due	\$24,760.09

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays

NEW HIAB 144BCLX-3 ARTICULATING CRANE COMPLETE WITH:
INSTALLED ON CUSTOMER SUPPLIED UNIT
KOVA CRANE CERTIFICATION
SUPPLY AND INSTALL PTO AND PUMP
PROMO KIT
OUTRIGGER PADS

RE-MOUNT USED DECK
REPLACE SHEET OF STEEL ON HEADACHE RACK
REPLACE TWO SHEETS OF CHECKER PLATE ON DECK
INSTALL ONE SET OF STAIRS ON PASSENGER SIDE
REPAIR BACK END DAMAGE
REPLACE ROTTEN CROSS MEMBERS
REPLACE SIX WORN WINCHES
INSTALL RUNNERS ON NEW TRUCK 3X5X3/8 HSS TUBE
SANDBLAST, PRIME AND PAINT GLOSS BLACK
INSTALL NEW DOT REFLECTIVE TAPE
SUPPLY AND INSTALL TWO BARN STYLE TOOLBOXES.